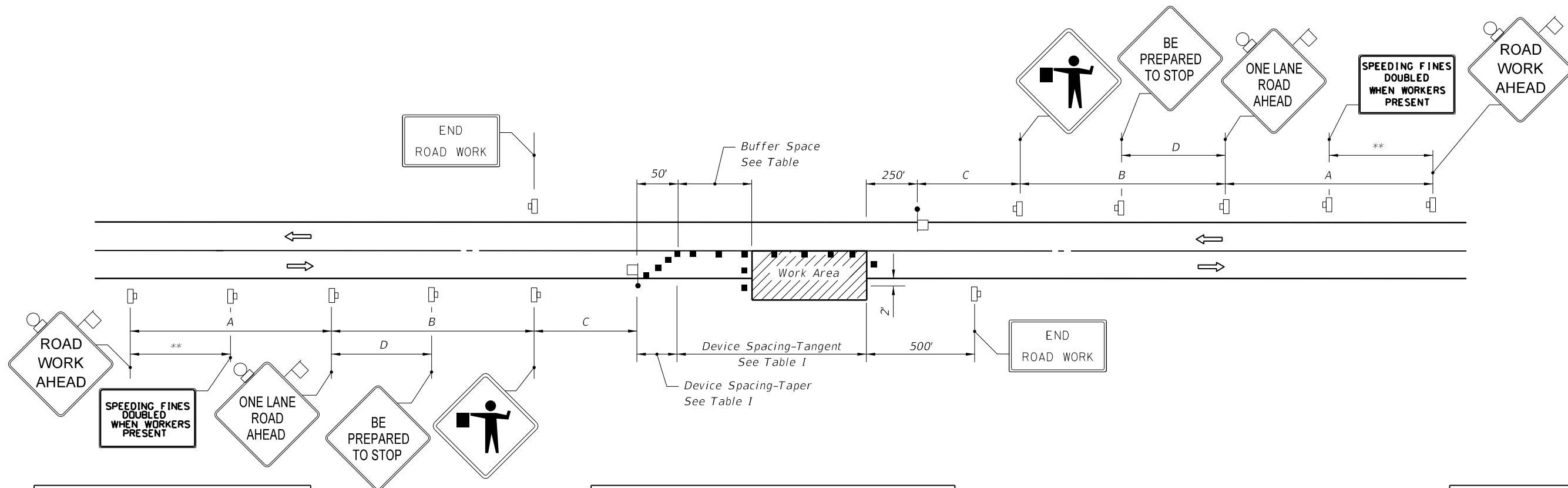


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Speed (mph)	Spacing (ft.)			
	A	B	C	D
40 or less	200	200	200	100
45	350	350	350	175
50	500	500	500	250
55 or greater	2640	1640	1000	500

* The ROAD WORK 1 MILE sign may be used as an alternate to the ROAD WORK AHEAD sign.

** 500' beyond the ROAD WORK AHEAD sign or midway between signs whichever is less.

*** BE PREPARED TO STOP sign may be omitted for speeds of 45 MPH or less.

SYMBOLS

- Work Area
- Sign With 18" x 18" (Min.) Orange Flag And Type B Light
- Channelizing Device (See Index No. 600)
- Work Zone Sign
- Flagger
- Automated Flagger Assistance Devices (AFAD), With Gate
- Lane Identification + Direction of Traffic

TABLE I DEVICE SPACING				
Speed (mph)	Max. Distance Between Devices (ft.)			
	Cones or Tubular Markers		Type I or Type II Barricades or Vertical Panels or Drums	
	Taper	Tangent	Taper	Tangent
25 to 45	20	50	20	50
50 to 70	20	50	20	100

GENERAL NOTES

- Work operations shall be confined to one traffic lane, leaving the opposite lane open to traffic.
- Additional one-way control may be effected by the following means:
 - Flag-carrying vehicle;
 - Official vehicle;
 - Pilot vehicles;
 - Traffic signals.

When flaggers are the sole means of one-way control, the flaggers shall be in sight of each other or in direct communication at all times.
- The ONE-LANE ROAD signs are to be fully covered and the FLAGGER signs either removed or fully covered when no work is being performed and the highway is open to two-way traffic.
- When a side road intersects the highway within the TTC zone, additional TTC devices shall be placed in accordance with other applicable TCZ Indexes.
- The two channelizing devices directly in front of the work area and the one channelizing device directly at the end of the work area may be omitted provided vehicles in the work area have high-intensity rotating, flashing, oscillating, or strobe lights operating.
- For general TCZ requirements and additional information, refer to Index No. 600.

DURATION NOTES

- ROAD WORK AHEAD and the BE PREPARED TO STOP signs may be omitted if all of the following conditions are met:
 - Work operations are 60 minutes or less.
 - Speed limit is 45 mph or less.
 - No sight obstructions to vehicles approaching the work area for a distance equal to the buffer space.
 - Vehicles in the work area have high-intensity, rotating, flashing, oscillating, or strobe lights operating.
 - Volume and complexity of the roadway has been considered.

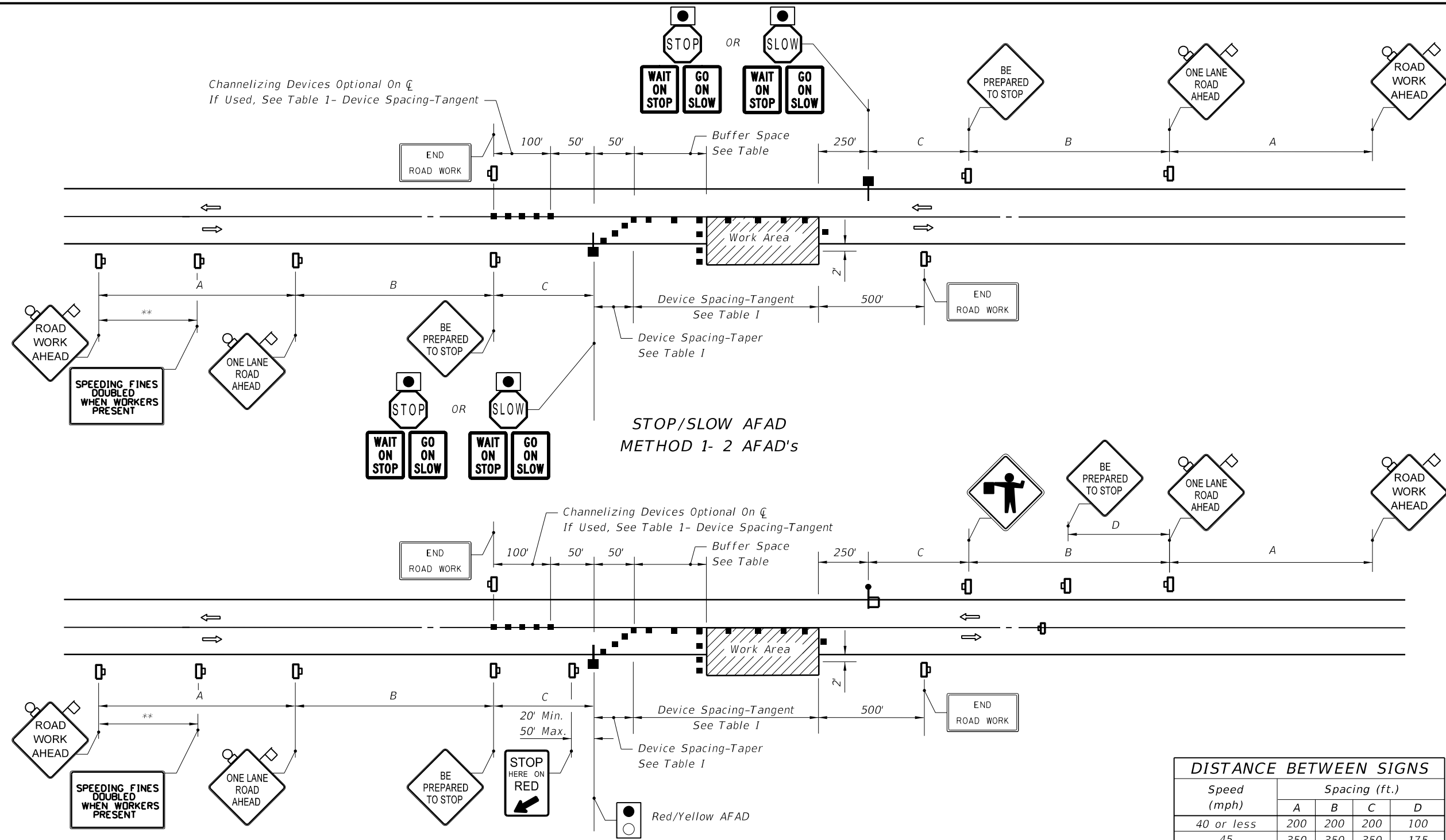
BUFFER SPACE	
Speed (mph)	Dist. (ft.)
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730

When Buffer Space cannot be attained due to geometric constraints, the greatest attainable length shall be used, but not less than 200 ft.

CONDITIONS

WHERE ANY VEHICLE, EQUIPMENT, WORKERS OR THEIR ACTIVITIES ENCROACH THE AREA BETWEEN THE CENTERLINE AND A LINE 2' OUTSIDE THE EDGE OF TRAVEL WAY.

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Speed (mph)	Spacing (ft.)			
	A	B	C	D
40 or less	200	200	200	100
45	350	350	350	175
50	500	500	500	250
55 or greater	2640	1640	1000	500

* (See Sheet 1 Notes)
** (See Sheet 1 Notes)

AUTOMATED FLAGGER ASSISTANCE DEVICES (AFAD) NOTES

1. AFAD's shall only be used in situations where there is only one lane of approaching traffic in the direction to be controlled.
 2. When used at nighttime, the AFAD flagging station shall be illuminated.
 3. When the AFAD is not in use, it shall be moved outside the clear zone or be shielded by a barrier or crash cushion and the signs associated with the AFAD shall be removed or covered.
 4. Duration Notes shown on sheet 1 of 2 do not apply when AFAD are used.
 5. Only qualified flaggers who have been trained in the operation of the AFAD may operate the AFAD. When in use, each AFAD must be in view of and attended at all times by the flagger operating the device. Use two flaggers and one of the following methods in the deployment of AFAD:
 Method 1: Place an AFAD at each end of the temporary traffic control zone.
 Method 2: Place an AFAD at one end of the temporary traffic control zone and a flagger at the opposite end.
- A single flagger may simultaneously operate two AFAD (Method 1) or may operate a single AFAD on one end of the temporary traffic control zone while being the flagger at the opposite end of the temporary traffic control zone (Method 2) if all four of the following conditions are present:
- a. The flagger has an unobstructed view of the AFAD(s);
 - b. The flagger has an unobstructed view of approaching traffic in both directions; and
 - c. For Method 1, the AFAD's are less than 800 ft apart. For Method 2, the AFAD and the flagger are less than 800 ft apart.
 - d. Ensure two trained flaggers are available on-site to provide normal flagging operations should an AFAD malfunction.