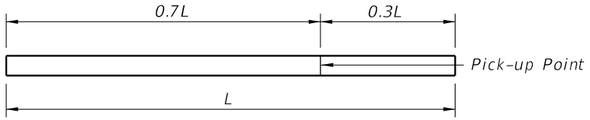
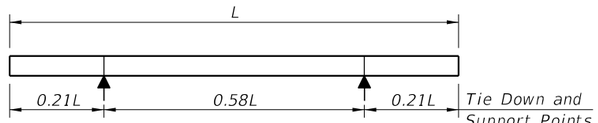
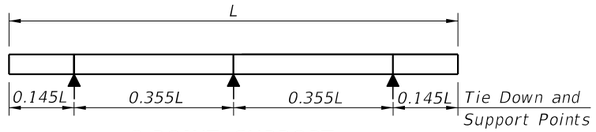


1-POINT PICK-UP

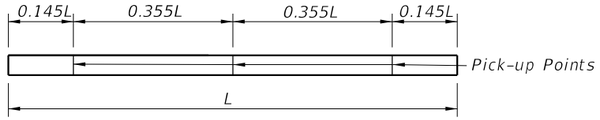


2-POINT SUPPORT

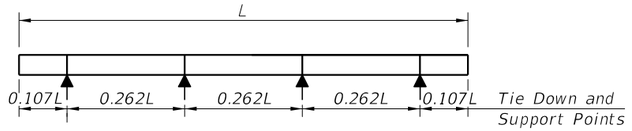
2-POINT PICK-UP



3-POINT SUPPORT



3-POINT PICK-UP

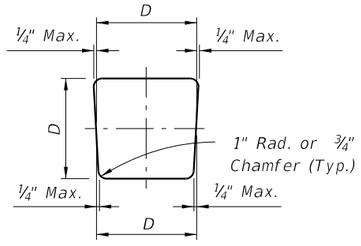


4-POINT SUPPORT

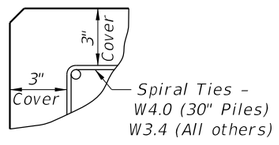
PILE PICK-UP DETAILS

STORAGE AND TRANSPORTATION SUPPORT DETAILS

TABLE OF MAXIMUM PILE PICK-UP AND SUPPORT LENGTHS								
	D = Square Pile Size (inches)						Required Storage and Transportation Detail	Pick-Up Detail
	12	14	18	20	24	30		
Maximum Pile Length (Feet)	48	52	59	62	68	87	2, 3, or 4 point	1 Point
	69	75	85	89	98	124	2, 3, or 4 point	2 Point
	99	107	121	128	140	178	3 or 4 point	3 Point



TYPICAL PILE SHAPE
FOR MOLD FORMS



DETAIL SHOWING
TYPICAL COVER

PRESTRESSED CONCRETE PILE NOTES:

DESIGN SPECIFICATIONS:

Florida Department of Transportation (FDOT) "Structures Design Guidelines", current edition.

American Association of State Highway and Transportation Officials (AASHTO) "LRFD Bridge Design Specifications", current edition.

SPIRAL TIES:

Each wrap of spirals shall be tied to at least two corner strands. One turn required for spiral splices.

CONCRETE CLASS:

Concrete for all piles shall be Class V (Special) except designated High Moment Capacity Piles (Index 20631) shall be Class VI.

Concrete for the High Capacity Collar Splice shall be Class V (Special).

See "GENERAL NOTES" in Structures Plans for any specific locations where the use of Silica Fume is required.

CONCRETE STRENGTH:

The pile cylinder strength shall be 6,000 psi minimum at 28 days and 4,000 psi minimum at time of transfer of the Prestressing Force. The cylinder strength for designated High Moment Capacity Piles (Index 20631) shall be 8,500 psi minimum at 28 days and 6,500 psi minimum at time of transfer of the Prestressing Force.

SPLICE BONDING MATERIAL:

The material to fill dowel holes and form the joint between pile sections shall be a Type B Epoxy Compound in accordance with Specification Section 926 and shall be contained on the Qualified Products List (QPL). Use Epoxy Bonding Compound or Epoxy Mortar as recommended by the Manufacturer. For Epoxy Mortar only use sand or other filler material supplied by the manufacturer and in the proportions recommended.

PICK-UP POINTS:

Piles shall be marked at the pick-up points to indicate proper points for attaching handling lines.

REINFORCING STEEL:

All reinforcing steel shall be Grade 60, except that spiral ties shall be manufactured from cold-drawn steel wire meeting the requirements of ASTM A82.

PRESTRESSING STEEL:

Prestressing steel shall be seven-wire strand, Grade 270, Low-Relaxation Strand (LRS).

CORROSION PROTECTION OF EXPOSED STRANDS:

For all piles having ends exposed to the environment and not embedded under final conditions, protect the strands as follows: Prior to shipment, cut strands at appropiate end(s) back to a minmum depth of 1 inch below the concrete surface and patch with a Type F epoxy compound meeting the requirements of Specification Section 926.

LAST REVISION	REVISION	DESCRIPTION:		FDOT DESIGN STANDARDS FY 2012/2013	NOTES AND DETAILS FOR SQUARE PRESTRESSED CONCRETE PILES	INDEX NO.	SHEET NO.
01/01/12						20600	1