



Florida Department of Transportation

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DENVER J. STUTLER, JR.
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This Memo Has Expired

MATERIALS BULLETIN NO. 13-05
TEMPORARY DESIGN BULLETIN NO. C05-17
DCE MEMORANDUM NO. 29-05
(FHWA Approved: 11/1/05)

TO: District Directors of Operations, District Directors of Production, District Design Engineers, District Structures and Facilities Engineers, District Geotechnical Engineers, District Maintenance Engineers, District Construction Engineers, District Structures Design Engineers, District Materials Engineers

FROM: Thomas O. Malerk, P.E., Director, Office of Materials
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SUBJECT: Policies for Welding Procedure Specifications and Repairs of Steel and Miscellaneous Metal Products Effective January 2006 Lettings

The subject interim policies are related to the review and approval process of welding procedure specifications and repair of nonconforming steel and miscellaneous metal products.

Requirement No. 1 (Welding Procedure Specification):

Add the following new language, related to Welding Procedure, to Section 28.10 of the Plans and Preparation Manual (PPM):

The approval of pre-qualified joint welding procedures specification (WPS) will be the responsibility of the Department's Assigned Commercial Inspection Agency (ACIA). Once approved, these procedures will be posted on the State Materials Office's website and may be used on all future projects by the fabricator who developed them, until their expiration. A list of the welding procedures to be used on any individual project will be forwarded to the Engineer of Record prior to the start of fabrication. The Engineer of Record (EOR) may elect to review these documents, but it is the responsibility of the ACIA to assure the proper welding procedure is used at the correct location.