

Session 39

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Effect of using new PS loss equations and transformed section properties on the design of PS Beams for the Service 3 check

Topic Description

Effect of using new PS loss equations, transformed section properties and better LL distribution is discussed.
Effects are related to bottom beam stresses calculated for simple span PS beams.

Speaker Biography

Henry Bollmann is a Senior Structures Design Engineer working in the FDOT Central Office, Tallahassee Fl. Henry received his MSCE degree from the University of Florida in 1974 and has spent his entire professional career working in many facets of bridge engineering while focusing on design.

***New Prestress Losses, Transformed
Prestressing Steel, Better Live Load
Distribution.
Effect on Beam Design ??***

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**NCHRP Report 496
Prestress Losses in
Pretensioned High-Strength
Concrete Bridge Girders**

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University of Nebraska

Lincoln, NE

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Palmer Engineering Company

Winchester, KY

2003

What caught my attention??:

If I use gross section properties or use transformed section properties when calculating stresses I should get close results if I "USE CORRECT THEORY".

Estimated PS losses due to creep and shrinkage may be less than what I have been accustomed to seeing for high strength concrete.

How are my designs effecteded by:

Proper theory applied ?

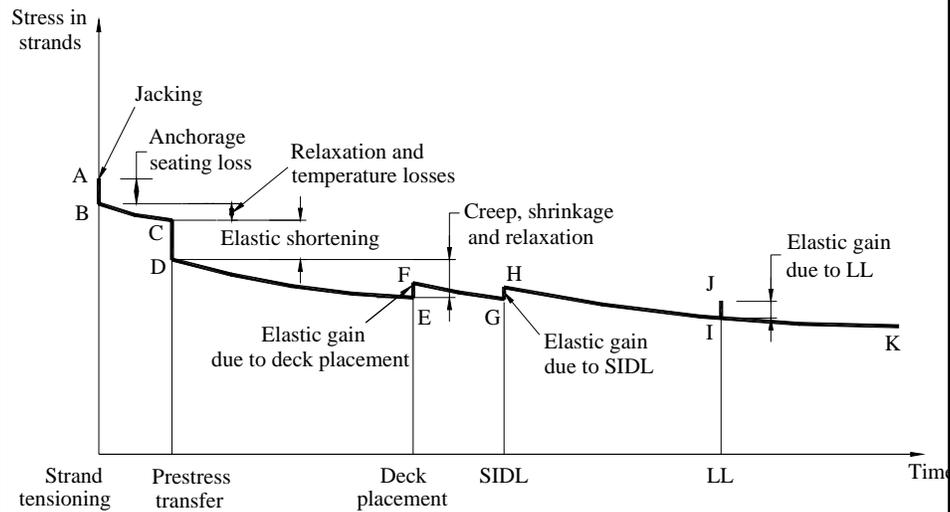
Less losses ?

S/5.5 versus say S/6.5 ?

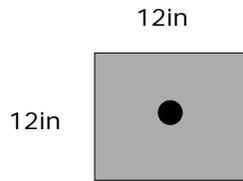
What is total effect?

Should I be using .8LL, Service 3 ??

Components of Prestress Losses



Elastic Shortening Losses are NOT
required to be calculated when using
Transformed Section Properties



$$A_s = 3 \text{ in}^2$$

$$P_S = 200 \text{ ksi}$$

$$E_s = 29000 \text{ ksi}$$

$$E_c = 4833 \text{ ksi}$$

$$N = E_s/E_c = 6$$

Transformed Section Properties

$$A_s * P_S / A_{\text{gross}} - \text{holes} + n * A_s = \text{conc stress}$$

$$3 * 200 / (12 * 12) - 3 + (6 * 3) = 3.7736 \text{ ksi}$$

That's it, finished ! NO ES calculated

Proof:

$$3.7736 / E_c 4833 = .0007808 \text{ conc strain}$$

$$.0007808 * E_s 29000 = 22.64 \text{ steel loss ksi}$$

$$(200 - 22.64) * 3 / (12 * 12) - 3 = 3.7736 \text{ ksi}$$

Gross Section Properties

Since PS force after transfer is a function of ES one estimates PS, say 180 ksi.

$$3 * 180 / 12 * 12 = 3.75 \text{ ksi}$$

$$(n=6) * 3.75 = 22.5 \text{ ksi loss ?}$$

$$200 - 22.5 = 177.5 \text{ close to assumption of 180}$$

So ES loss must be explicitly accounted for !!

This an Elastic Loss of Tension in the steel.

Correct Theory Must Be Used:

Stresses calculated using Gross Section
Properties WITH Elastic Gains / Losses

Gives comparable answer to:

Use of Transformed Properties WITHOUT
Elastic Gains / Losses

Simple Example follows to demonstrate this.

**12 x 12 Conc section with 3 sq inch
Gr 60 mild steel, 60 kip tension applied**

Transformed

$$60 / (12 \times 12) - 3 + (6 \times 3) = \mathbf{.3774 \text{ ksi tension}} \quad 39\text{psi}$$

Gross

$$60 / 12 \times 12 = \mathbf{.4167 \text{ ksi tension}}$$

Elastic Gain in steel stress:

$$(n=6)(.4167) = 2.5 \text{ ksi tension}$$

Loss of tension in concrete:

$$(2.5)(3) / 12 \times 12 = \mathbf{.0521 \text{ ksi comp}} \quad 13\text{psi}$$

Approx concrete stress Gross $\mathbf{.3646 \text{ ksi tension}}$

AASHTO LRFD 2005 Formulas

Creep Coefficient $\psi_t = 1.90 k_{td} k_{la} k_s k_h k_f$

Shrinkage Strain $\epsilon_{sh} = 480 \times 10^{-6} k_{td} k_s k_{hs} k_f$

Correction Factors

Concrete Strength, NEW!:

$$k_f = \frac{5}{1 + f'_{ci}}$$

Time Development, simplified:

$$k_{td} = \frac{t}{61 - 4f'_{ci} + t}$$

Volume-to-Surface Ratio, simplified:

$$k_s = 1.448 - 0.128(V/S)$$

Humidity, simplified:

Creep: $k_{hc} = 1.56 - 0.008H$

Shrinkage:

$$k_{hs} = 2.00 - 0.014H$$

Loading Age (Creep):

$$k_{la} = t_i^{-0.118}$$

2005 LRFD Approximate

Long-Term Loss:

$$\Delta f_{pLT} = 10.0 \frac{f_{pi} A_{ps}}{A_g} \gamma_h \gamma_{st} + 12.0 \gamma_h \gamma_{st} + 2.5 = 25.580 \text{ ksi}$$

**Example of Detailed Method Derivation:
Prestress Loss due to Creep of Girder caused by Deck
Weight & SIDL**

$$\Delta\varepsilon_p = \Delta\varepsilon_c$$

$$\frac{\Delta P_p}{A_{ps} E_p} = \frac{\Delta f_{cdp}}{E_{c3}'} - \left(\frac{\Delta P_p}{E_{c1}'' A_{nc}} + \frac{\Delta P_p}{E_{c1}''} \frac{e_{pnc}^2}{I_{nc}} \right)$$

$$\frac{\Delta P_p}{A_{ps} E_p} = \frac{\Delta f_{cdp}}{E_c} \psi_{bdf} - \left(\frac{\Delta P_p}{E_{ci} A_{nc}} + \frac{\Delta P_p}{E_{ci}} \frac{e_{pnc}^2}{I_{nc}} \right) (1 + \chi \psi_{bif})$$

$$E_{c3}' = \frac{E_c}{\psi_{bdf}}$$

$$E_{c1}'' = \frac{E_{ci}}{1 + \chi \psi_{bif}}$$

$$\Delta f_{pCD2} = \frac{\Delta P_p}{A_{ps}}$$

$$K_{df} = \frac{1}{1 + n_i \rho_{nc} \alpha_{nc} (1 + \chi \psi_{bif})}$$

$$\Delta f_{pCD2} = n \Delta f_{cdp} \psi_{bdf} K_{df}$$

**Example calculations: loss due to girder
shrinkage between deck placement and final
time:**

Transformed section coefficient (5.9.5.4.3-2)

$$K_{df} = \frac{1}{1 + \frac{E_p}{E_{ci}} \frac{A_{ps}}{A_c} \left(1 + \frac{A_g e_{pc}^2}{I_g} \right) (1 + 0.7 \psi_b(t_f, t_i))}$$

Gross versus net section properties? Net is exact,
gross is approx.

Shrinkage of Girder Concrete

Time of Deck Placement to Final Time

$$\varepsilon_{\text{bif}} = -k_{\text{vs}}k_{\text{hs}}k_{\text{f}}k_{\text{td}}0.48 \times 10^{-3}$$

$$\varepsilon_{\text{bif}} = -(0.7480)(1.0200)(0.8333)(0.9980)(0.00048) = -0.00030 \text{ in / in}$$

$$\varepsilon_{\text{bdf}} = \varepsilon_{\text{bif}} - \varepsilon_{\text{bid}} = (-0.00030) - (-0.00025) = -0.00005 \text{ in / in}$$

$$\Delta f_{\text{pSD}} = \varepsilon_{\text{bdf}} E_p K_{\text{df}} = (-0.00005)(28500)(0.8634) = -1.23 \text{ ksi}$$

Beam age when slab cast	Bottom stress All loads	Difference
1 days	269 psi Ten	
10	311	42 psi
30	327	16
70	339	12
110	346	7
150	350	4
190	354	4
360	363	9
500	368	5
10000	405	37
20000	509	104

Jensen Beam 145 ft, FBT78, Fc' 8500

Bottom Fiber Stress Comparisons

<u>Method</u>	<u>Stress (psi)</u>
2004 All loads (Gross)	876 (T)
2006 Refined all loads (Trans)	337 (T)
LT Losses 2004	670 (T)
LT Losses 2006	510 (T)

$$876 - \text{Loss diff } 160 - \text{Gains } 379 = 337$$

SR20/Apalach 110 ft, FBT72, Fc' 6000

Bottom Fiber Stress Comparisons

<u>Method</u>	<u>Stress (psi)</u>
2004 All loads (Gross)	450 (T)
2006 Refined all loads (Trans)	310 (T)
LT Losses 2004	355 (T)
LT Losses 2006	411 (T)

$$450 + \text{loss diff } 56 - \text{Gains } 196 = 310$$

Compare steel stress losses due to Creep + Shrink + Relax (KSI)

	Jensen	SR20
LRFD 04	30	24
LRFD 06 refined	21	26
LRFD Approx 06	22	27
FDOT Beam Prog	29	22
FDOT MathCad	30	24

Where did the difference in LTL PS Losses come from (KSI) ?

	Jensen	SR20
LTL to deck place	-16.437	-19.634
LTL deck to final	- 4.299	- 6.328
Total:	21 ksi	26 ksi

Compression gains at bottom fiber by
using latest methods (psi):

	Jensen	SR20
Gross/Transform	379	196
From losses	160	-56
S/6.5 vs S/5.5	200 (HL93)	130 (HS20)
Total	739	270

Note 20% of the HL93 load produces 297 psi at Jensen.

At SR20 .8HL93 produces 169 psi more tension than HS20+5%

With all these refinements known why
not eliminate service 3 now?

We have decided to keep Service 3, at least until service calibration is completed.

Perhaps the .8LL should be .7LL or 1.1LL ?

THANK YOU

Excel Spreadsheet I used: Available on
www.structuresprograms.unomaha.edu