

## Chapter 24

### Signalization Plans

24.1	General .....	24-1
24.2	Key Sheet.....	24-3
24.3	Tabulation of Quantities and Standard Notes .....	24-4
24.4	General Notes .....	24-5
24.5	Plan Sheets .....	24-6
	24.5.1    Format and Scale.....	24-6
	24.5.2    Required Information.....	24-6
24.6	Interconnect/Communication Plan .....	24-8
24.7	Mast Arm Sheets.....	24-9

**THIS PAGE LEFT BLANK INTENTIONALLY**

## Chapter 24

# Signalization Plans

### 24.1 General

Signalization Plans are usually a component set of plans. Projects with minor signalization may include these features on sheets in the roadway plans set or on the roadway sheets (or in another component plans set or on that component's sheets when appropriate). When prepared as component plans they shall be assembled as a separate plans set complete with a key sheet, tabulation of quantities and all other signal sheets. When prepared as component plans, the sheets shall be numbered consecutively with the sheet numbers prefixed by the letter "T".

The signalization plans show the construction details, electrical circuits, signal phasing and other relevant data.

The Signalization Plans shall be assembled as follows:

1. Key Sheet
2. Tabulation of Quantities
3. General Notes
4. Plan Sheets
5. Mast Arm Details
6. Foundation Details - Mast Arms
7. Boring Data Sheets - Mast Arms

Modification for Non-Conventional Projects:

Delete Item 2 from the above paragraph.

In addition, the signalization plans may contain sheets which were prepared separately (perhaps by a sub-consultant) and incorporated into the signalization plans early in the design process (prior to the establishment of sheet numbering). As an option, these

may be identified with the following prefixes and placed at the end of the numbered sequence of the signalization plans:

- GT-# Soil Survey and Report of Core Borings normally associated with the signalization plans set
- PTM-# Portable Traffic Monitoring Site Sheets

## 24.2 Key Sheet

The key sheet is the first sheet in the component plans set and shall be prepared as described in **Chapter 3** of this volume. The location map, length of project box and contract plans set information are not required on this sheet when shown on the lead key sheet. The index of signalization plans shall be shown on the left of the sheet. Other data, including name, consultant contract number, vendor number, and certificate of authorization number of the firm (when plans are prepared by a consultant), shall be shown as described in **Chapter 3** of this volume.

If shop drawings are anticipated, the name(s) and address(es) of the Delegated Engineer(s) for shop drawing review(s) shall be shown on the right side of the sheet.

## 24.3 Tabulation of Quantities and Standard Notes

The tabulation of quantities sheet lists the item numbers, description and quantity of materials. This sheet shall be placed behind the key sheet in plans assembly.

Pay item numbers shall be listed in numerical order. Provisions shall be made to show the original and final quantities per sheet or by station. Pay item notes and general notes that refer to item numbers, description of work to be performed and quantity estimates shall also be shown on this sheet. If space is limited, notes may be shown on a General Notes Sheet.

On contracts with multiple Financial Project ID's, or federal aid and non-federal aid quantities, provisions shall be made to tabulate and summarize their respective quantities.

Modification for Non-Conventional Projects:

Delete **PPM** 24.3

## 24.4 General Notes

The general notes sheet lists special signal design information such as controller operations, loop installations, signal heads, interconnect cable, and computer interface that is generally not covered in the FDOT Standard Specifications, Supplement or Special Provisions. This sheet shall be placed behind the tabulation of quantities in the plans assembly. On minor projects, general notes may be combined with the tabulation of quantities sheet.

Modification for Non-Conventional Projects:

Delete the above paragraph and replace with the following:

## 24.4 General Notes

The general notes sheet lists special signal design information such as controller operations, loop installations, signal heads, interconnect cable, and computer interface that is generally not covered in the FDOT Standard Specifications, Supplemental or Special Provisions. This sheet shall be placed behind the key sheet.

## 24.5 Plan Sheets

### 24.5.1 Format and Scale

Signalization Plans shall be prepared on standard plan format at a scale large enough to show all details clearly and legibly. The recommended scale is 1" = 40' or 1" = 50'. Usually, the complete intersection shall be shown on one plan sheet. However, for large intersections more sheets may be used with appropriate match lines. A north arrow and scale shall be shown at a point of maximum visibility on the sheet.

### 24.5.2 Required Information

The basic information requirements include roadway geometrics, street names, construction stationing or milepost, curb and gutter, drainage inlets, sidewalks and right of way lines as similarly required on the plan portion of the roadway plan-profile sheets. Those underground and overhead utilities, signing structures, and lighting structures that may cause construction conflicts with signal components shall be shown. All locations, including existing trees, should be checked for potential conflicts. A review of the signing and pavement marking plans is necessary to ensure the signal installation does not conflict.

The plan sheet shall also show:

1. Signal head locations with orientation arrows and movements (movements 2 and 6 shall be the major streets).
2. Details of signal heads in tabular form with pay item numbers.

Modification for Non-Conventional Projects:

Delete Item 2 and replace with the following:

2. Details of signal heads in tabular form.

3. Phasing diagram/signal operating plan (NOTE: If the SOP conforms to **Index No. 17870** of the **Design Standards**, then a reference to the index is all that is required. For all other operating plans, the plan shall be shown).
4. Signal controller timing chart.



5. Loop detectors.
6. Electrical service location.
7. Location of signal poles and span wires (ground elevation and elevation of roadway crown).
8. Signal wire signs.
9. Pedestrian signals.
10. Turning radii.
11. Median nose locations.
12. Location of "stop bars" and pedestrian crosswalks.
13. Coordination unit-timing chart.
14. Lane lines with orientation arrows.
15. Location of conduits.

All equipment shown on the plan shall be clearly labeled and their respective pay item numbers and quantity indicated.

**Modification for Non-Conventional Projects:**

Delete the above sentence and replace with the following:

All equipment shown on the plan shall be clearly labeled.

A separate signalization plan shall be prepared for each signalized intersection included in the construction project.

Any span wire or mast arm mounted signs shall be coordinated with the appropriate signing and pavement marking plans to avoid duplication.

The sign details for traffic signal signs must be included on the signalization plans, if signing and pavement markings are not included in the plans package.

## 24.6 Interconnect/Communication Plan

The interconnect/communication plan is required when signal equipment is being coordinated with other signal installations or with a computerized system. The interconnect/communication plan shows pictorially the placement of interconnect/communication cable, either underground or aerial, pull boxes or aerial junction boxes, and tabulates all related interconnect quantities. The interconnect/communication plan sheet shall indicate all signal poles, service poles, and/or joint-use poles to which interconnect/communication cable will be attached.

Modification for Non-Conventional Projects:

Delete the above sentence and replace with the following:

The interconnect/communication plan shows pictorially the placement of interconnect/communication cable, either underground or aerial, and, pull boxes or aerial junction boxes.

The interconnect/communication plan shall be prepared on standard plan format. Unless otherwise approved, the preferred scale of the interconnect/communication plan shall be 1" = 100' for underground cable, and 1" = 200' for aerial cable. For simple projects, or sections of a project, "stacking" two plans on one sheet is generally permitted if clarity and legibility are maintained. Stationing shall progress from left to right and multiple plan views shall be stacked from top to bottom.

A north arrow and scale shall be shown at a point of maximum visibility on the sheet. If two plans are "stacked" on one sheet, each plan portion shall contain a north arrow and scale.

The basic plan information requirements include roadway schematic, showing cross streets and driveways, cable information, pole location, pole number, utility pole identification number, pay item number and quantity.

## 24.7 Mast Arm Sheets

See ***Design Standards Index 17743*** (Standard Mast Arm Assemblies) or ***17745*** (Special Mast Arm Assemblies) and the associated ***IDS***.

**THIS PAGE LEFT BLANK INTENTIONALLY**