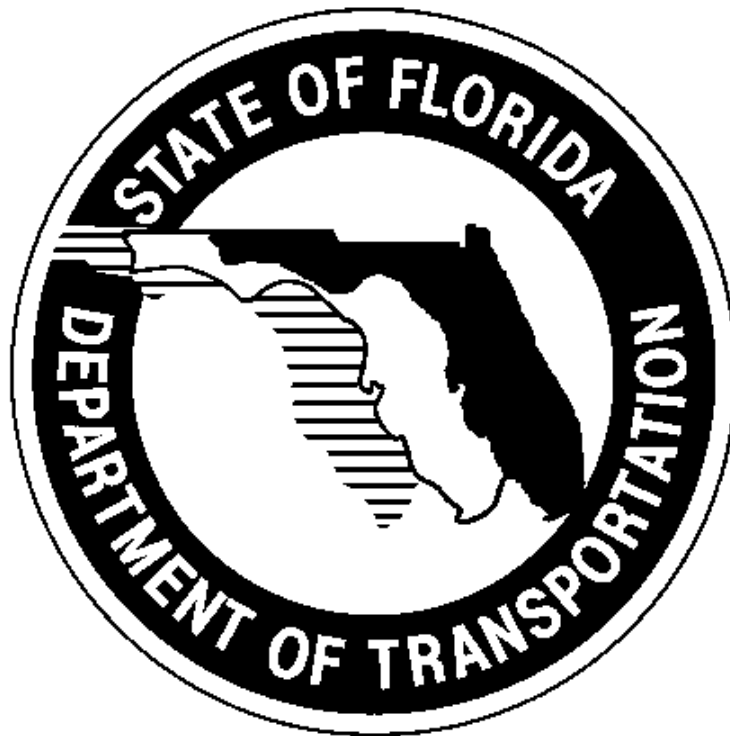


PLANS PREPARATION MANUAL

VOLUME I



ROADWAY DESIGN OFFICE

TALLAHASSEE, FLORIDA

JANUARY 1, 2006

FIRST EDITION

<http://www.dot.state.fl.us/rddesign/PPM Manual/PPM.htm>

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