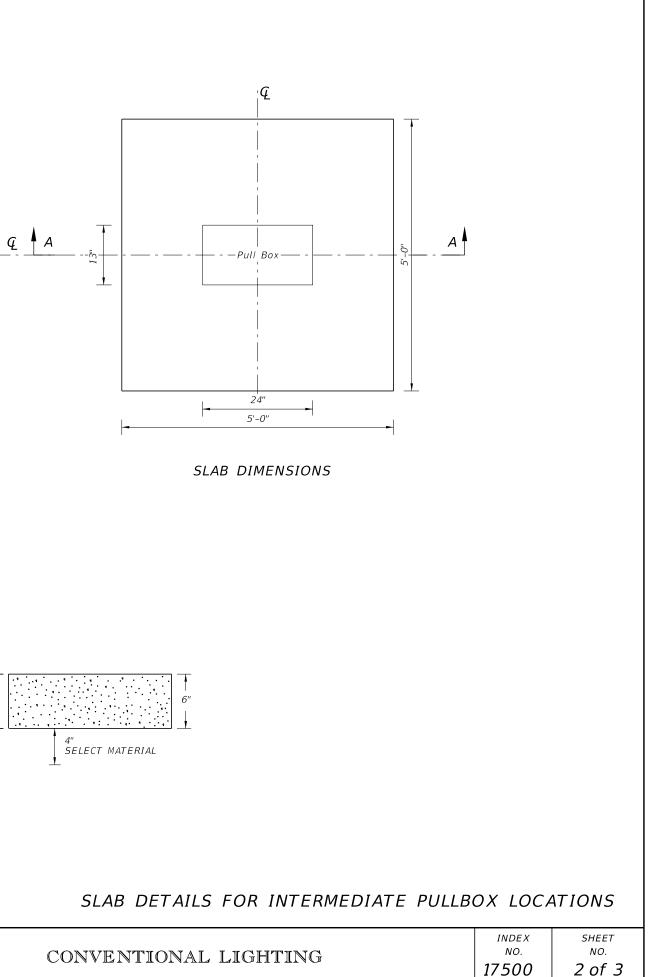
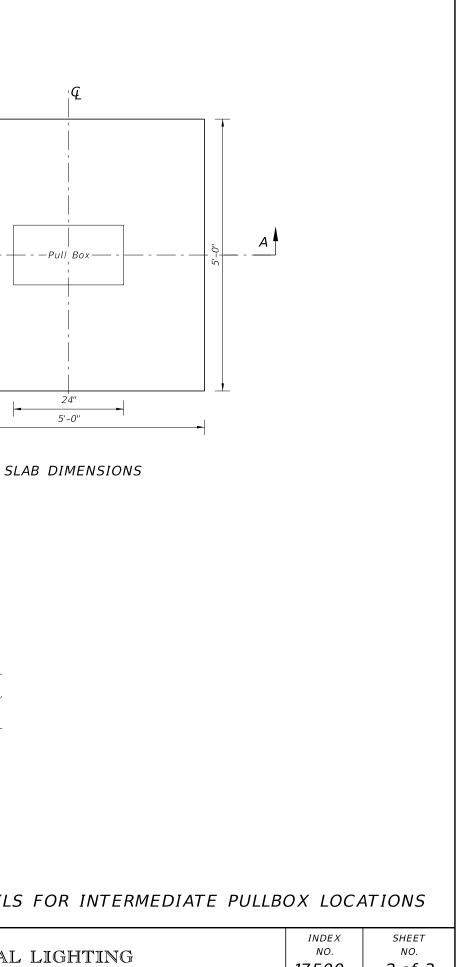
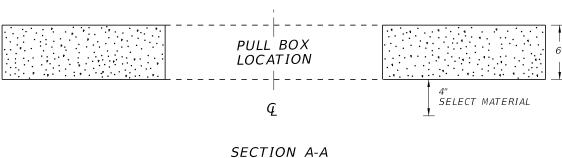


NOTES:

- 1. Use compacted select material in accordance with Index 505.
- 2. Concrete shall be Class NS with a minimum strength at 28 days of f'c=2.5 ksi.
- 3. Outside edge of slab shall be cast against formwork.
- The pull box shown is 13" x 24"; others approved under Section 635 of the Standard Specifications may be used.
- 5. Slabs to be placed around all Poles and Pull Boxes in rural locations. In urban areas or where space is limited slab dimensions may be adjusted as shown in the plans.
- 6. Concrete for slabs around pull boxes shall be included in the price of pull box.







FY 2017-18 DESIGN STANDARDS	CONVENTIONAL LIGHT
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DESCRIPTION: LAST REVISION 01/01/12

NOTES:

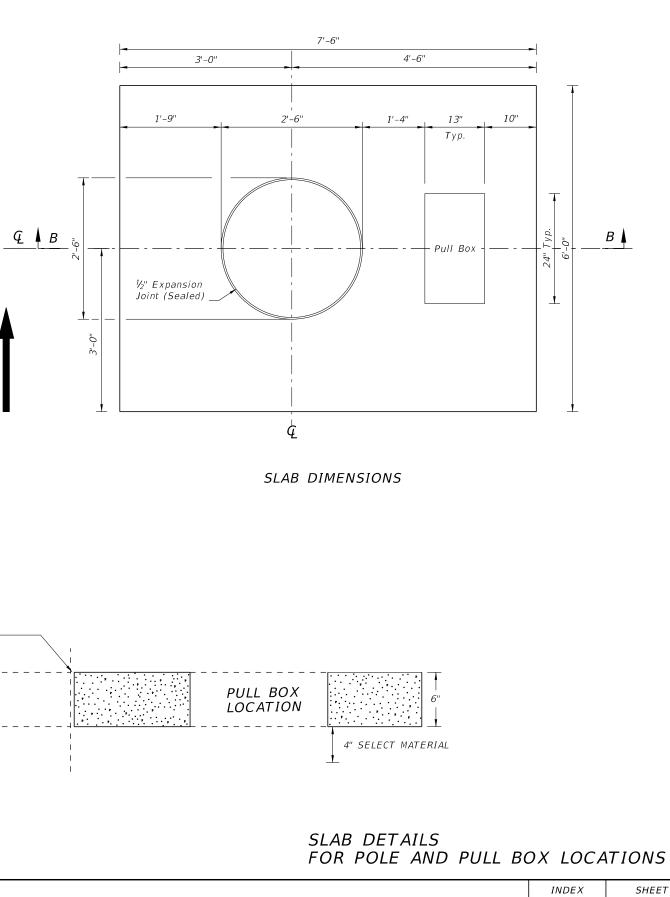
DESCRIPTION:

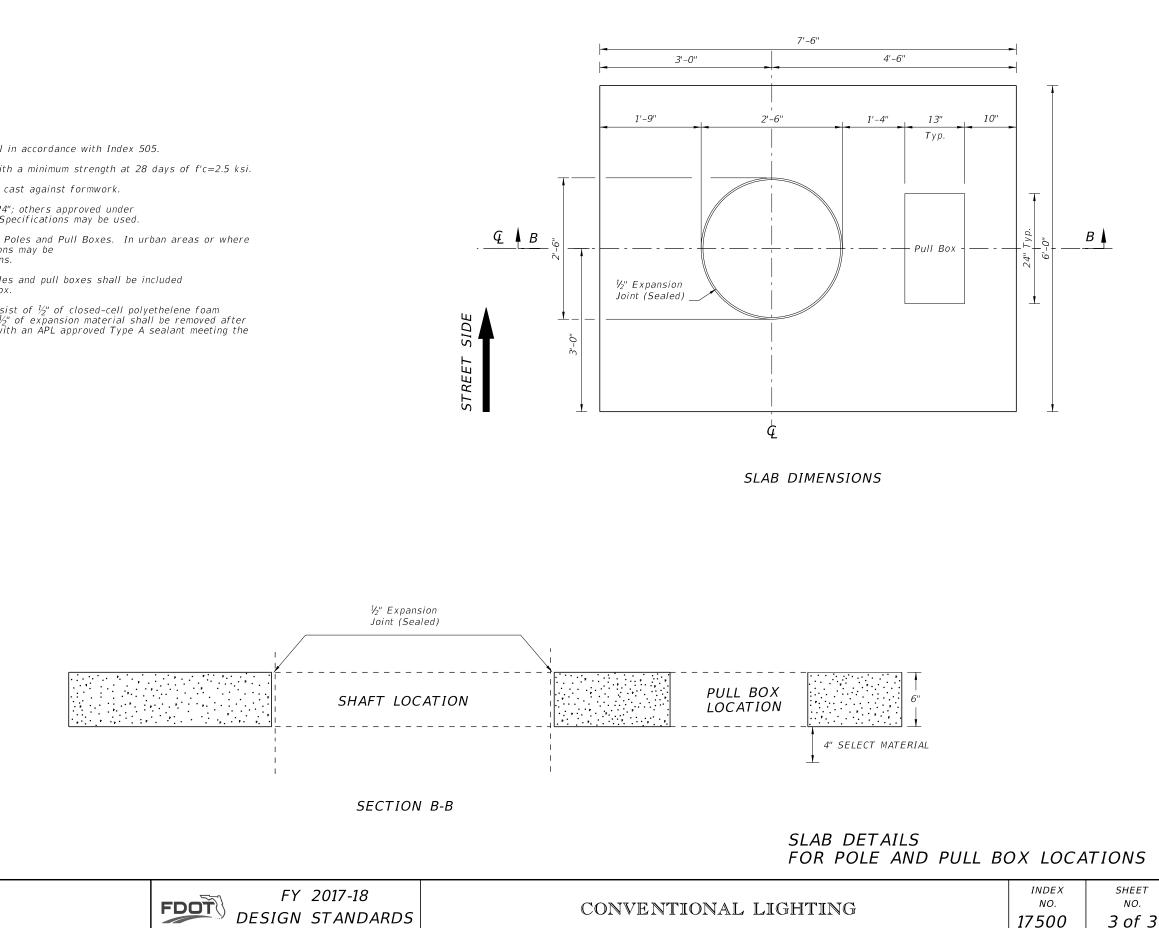
LAST

REVISION

07/01/14

- 1. Use compacted select material in accordance with Index 505.
- 2. Concrete shall be Class NS with a minimum strength at 28 days of f'c=2.5 ksi.
- 3. Outside edge of slab shall be cast against formwork.
- The pull box shown is 13" x 24"; others approved under Section 635 of the Standard Specifications may be used.
- 5. Slabs to be placed around all Poles and Pull Boxes. In urban areas or where space is limited slab dimensions may be adjusted as shown in the plans.
- 6. Concrete for slabs around poles and pull boxes shall be included in the price of pole or pull box.
- 7. The expansion joint shall consist of $\frac{1}{2}$ " of closed-cell polyethelene foam expansion material. The top $\frac{1}{2}$ " of expansion material shall be removed after pouring the slab and sealed with an APL approved Type A sealant meeting the requirements of Section 932.





HIGHMAST LIGHTING NOTES:

1. Poles are designed to support the following:

A. One (1) cylindrical head assembly with a maximum effective projected area of 6 sf and 340 lbs (Max.) B. Eight (8) cylindrical luminaires with a maximum effective projected are of 1.5 sf and 77 lbs each.

- 2. Shop Drawings: This Index is considered fully detailed, only submit shop drawings for minor modifications not detailed in the Plans.
- 3. High Mast Structure Materials:
- A. Poles and Backing Rings:
 - a. Less than $\tilde{\mathscr{Y}_{16}}$ ": ASTM A1011 Grade 50, 55, 60 or 65
 - b. Greater than or equal to $\frac{3}{16}$ ": ASTM A572 Grade 50, 55, 60 or 65
- C. ASTM A595 Grade A (55 ksi yield) or Grade B (60 ksi yield) B. Steel Plates: ASTM A709 or ASTM A36 C. Pole Caps: ASTM A1011 Grade 50, 55, 60, or 65 or ASTM B209
- D. Weld Metal: E70XX
- E. Stainless Steel Screws: AISI 316 F. Anchor Bolts, Nuts and Washers:
- - a. Anchor Bolts: ASTM F1554 Grade 55
 - b. Nuts: ASTM A563 Grade A Heavy-Hex (5 per anchor bolt) c. Plate Washer: ASTM A36 (2 per anchor bolt)
- G. Nut Covers: ASTM B26 (319-F)
- H. Concrete: Class IV (Drilled Shaft)
- I. Reinforcing Steel: Specification Section 415
- 4. Fabrication:
 - A. Welding: Specification Section 460-6.4

B. Poles:

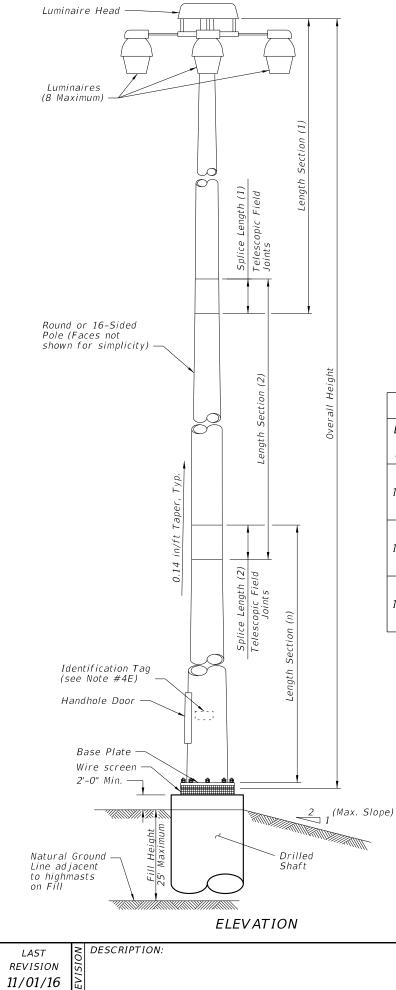
- a. Round or 16-Sided (Min.)
- b. Pole Taper: Diameter changing at 0.14 inches per foot.
- c. Two longitudinal seam welds (Max.).
- d. Longitudinal seam welds within 6" of pole to base must be complete penetration welds.
- e. Longitudinal seam welds at telescopic field joints must be complete penetration welds for the splice length plus 6".
- f. Circumferentially welded pole shaft, butt splices and laminated pole shafts are not permitted.
- C. Holes for Anchor Bolts: Anchor Bolt diameter plus 1/3" (Max.), prior to galvanizing.

D. Hot Dip Galvanize after Fabrication.

- E. Identification Tag: (Submit details for approval.)

 - a. Z"x 4" (Max.) aluminum identification tag.
 b. Locate on the inside of the pole and visible from the handhole.
 - c. Secure to pole with 1/8" diameter stainless steel rivets or screws.
 - d. Include the following information on the ID Tag:
 - 1. Financial Project ID
 - 2. Pole Type
 - 3. Pole height
 - 4. Manufacturers' Name
 - 5. Fy of Steel 6. Base Wall Thickness
- 5. Coating:
 - A. Galvanize Anchor Bolts, Nuts and Washers: ASTM F2329
 - B. Hot Dip Galvanize all other steel items: ASTM A123
- 6. Construction.
 - A. Foundation: Specification Section 455 Drilled Shaft, except that payment is included in the cost of the Structure. B. After Installation: Place wire screen between top of foundation and bottom of baseplate in accordance with Specification Section 649-6.

STANDARD POLE DESIGN NOTES INDEX SHEET NO. NO. 17502 1 of 6



	POLE DESIGN TABLE*												
		SECTION 1 (TOP)			SECTION 2				SECTION 3				
Design Wind Speed	Pole Overall Height (ft)	Length	Wall Thickness (in.)	Minimum Splice L.	Base Dia. (in.)	Length	Wall Thickness (in.)	Minimum Splice L.	Base Dia. (in.)	Length	Wall Thickness (in.)	Minimum Splice L.	Base Dia. (in.)
	80	41'-0''	0.250	2'-0"	11	42'-0"	0.250		16	_	_		
130 mph	100	23'-0"	0.179	2'-0"	10	41'-0"	0.250	2'-6"	15	43'-0"	0.250		20
	120	41'-0''	0.250	2'-0"	12	43'-0"	0.250	2'-9"	17	43'-0"	0.313		22
	80	41'-0''	0.250	2'-0"	11	42'-0"	0.313		16	—			—
150 mph	100	23'-0"	0.179	2'-0"	10	41'-0"	0.250	2'-6"	15	43'-0"	0.313		20
	120	41'-0''	0.250	2'-6"	16	43'-0''	0.250	3'-0"	21	44'-0"	0.375		26
	80	40'-0''	0.250	2'-3"	13	43'-0"	0.313		18				
170 mph	100	23'-0"	0.250	2'-0''	11	42'-0"	0.313	2'-6"	16	44'-0"	0.375		21
	120	41'-0''	0.250	3'-0"	18	44'-0"	0.313	3'-6"	23	45'-0"	0.375		28

* Diameter Measured Flat to Flat

BASE PLATE AND BOLTS DESIGN TABLE							
Design Wind Speed	Pole Overall Height (ft)	Base Plate Diameter (in.)	Base Plate Thickness (in.)	Bolt Circle (in.)	No. Bolts	Bolt Diameter (in.)	Bolt Embedment (in.)
	80	30.0	3.0	23.0	8	1.75	38
130 mph	100	34.0	3.0	27.0	8	1.75	42
	120	38.0	3.0	30.0	8	2.00	48
	80	30.0	3.0	23.0	8	1.75	43
150 mph	100	36.0	3.0	28.0	8	2.00	47
	120	44.0	3.875	35.0	8	2.25	52
	80	32.0	3.0	25.0	8	1.75	47
170 mph	100	37.0	3.25	29.0	8	2.00	54
	120	46.0	3.875	37.0	10	2.25	58

SHAFT DESIGN TABLE						
Design Wind Speed	Pole Overall Height (ft)	Shaft Diameter	Shaft Length	Longitudinal Reinforcement		
	80	4'-0''	13'-0"	14-#11		
130 mph	100	4'-6"	14'-0''	16-#11		
	120	4'-6"	16'-0''	16-#11		
	80	4'-0''	14'-0''	14-#11		
150 mph	100	4'-6"	16'-0''	16-#11		
	120	5'-0"	18'-0''	18-#11		
	80	4'-6"	15'-0''	16-#11		
170 mph	100	4'-6"	17'-0''	16-#11		
	120	5'-0''	20'-0''	18- #11		

NOTE:

Foundation are assumed to be in level ground. For Foundation with slopes 5H:1V and greater, increase the shaft depth in accordance with the additional shaft depth due to ground slope table. For slope or diameter values in between those shown in the table, use the higher value.

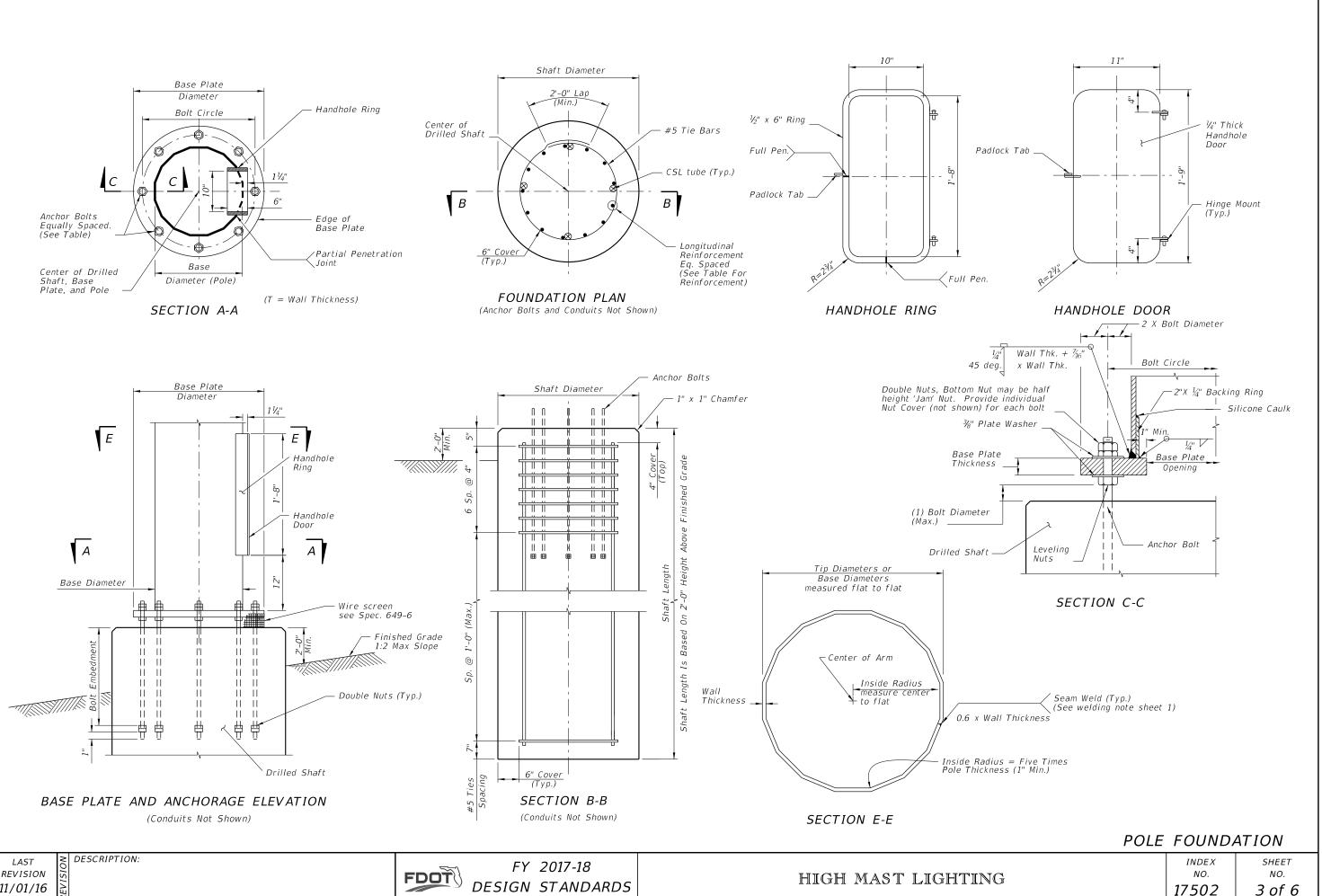
ADDITIONAL SHAFT DEPTH	I DUE TO GROU	IND SLOPE (ft)
Ground Slope	Drilled Shaft	Diameter (ft)
Ground Stope	4	5
5H:1V	3	4
4H:1V	4	5
3H:1V	5	6
2H:1V	7	9

HIGH MAST LIGHTING

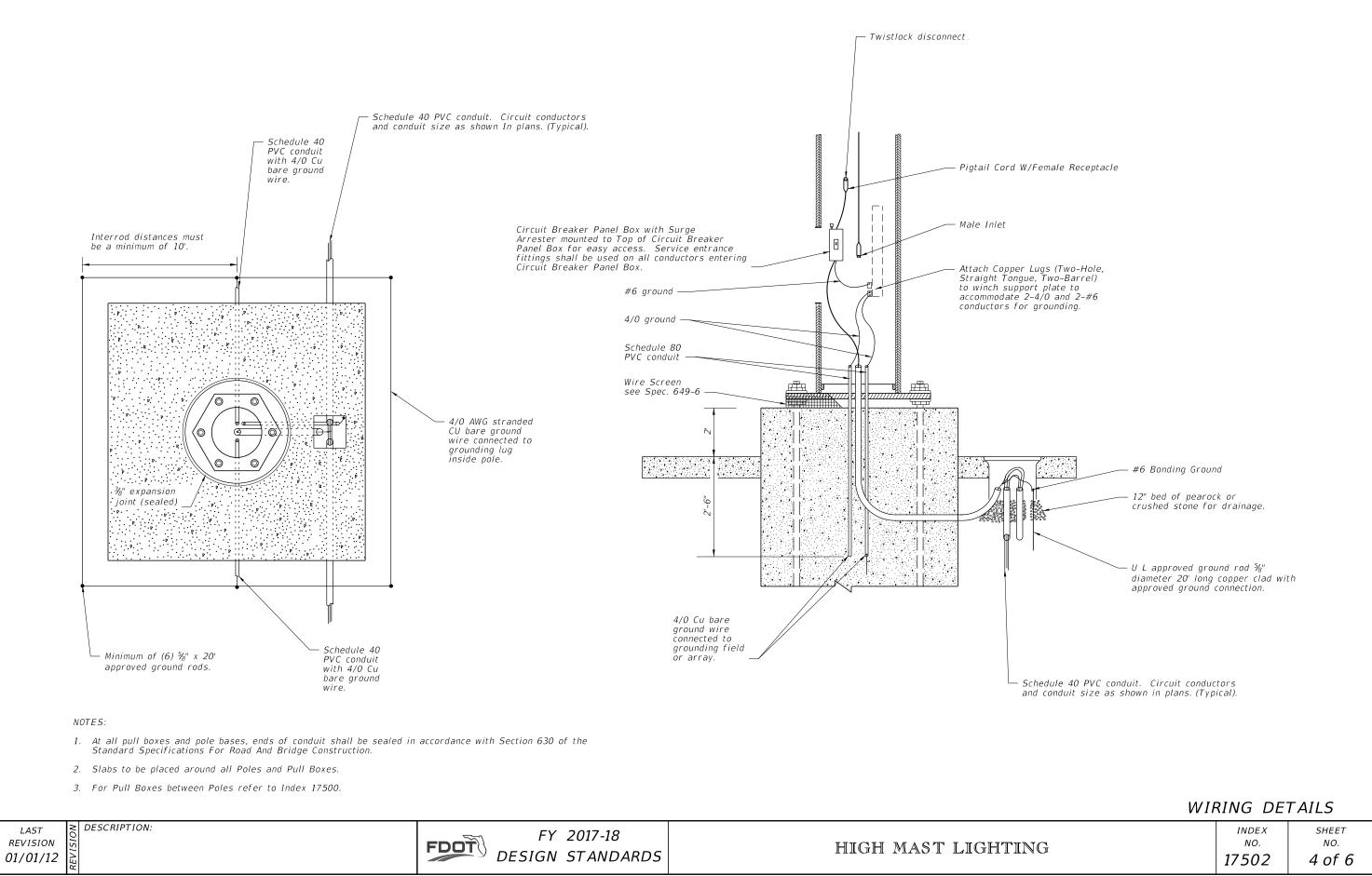
FY 2017-18 DESIGN STANDARDS

POLE DESIGN TABLES

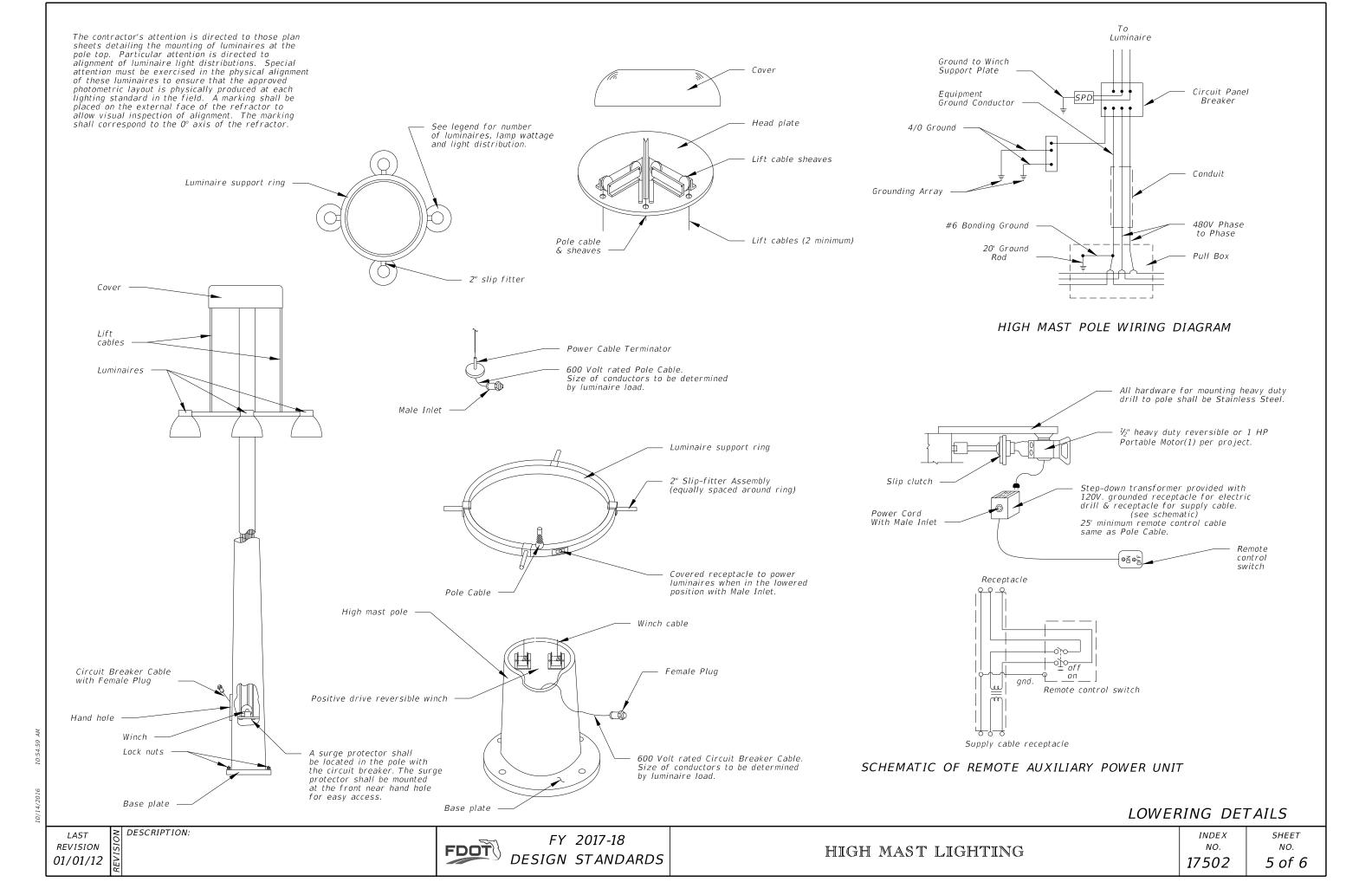
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	INDEX NO.	SHEET NO.
	17502	2 of 6



REVISION 11/01/16

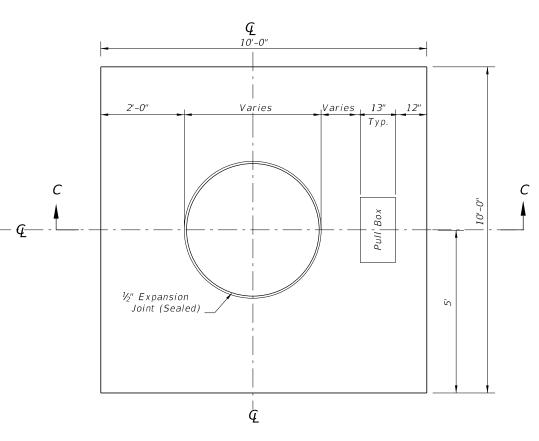


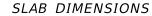
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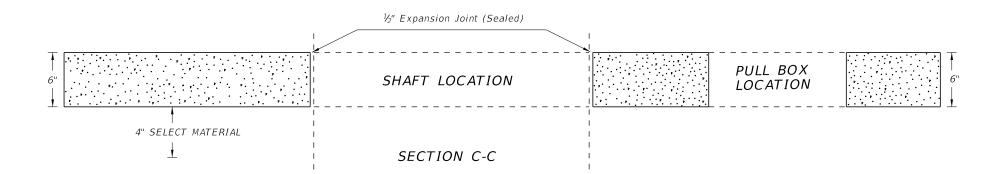


NOTES:

- 1. Use compacted select material in accordance with Index 505.
- 2. Concrete shall be Class NS with a minimum strength at 28 days of f'c=2.5 ksi.
- 3. Outside edge of slab shall be cast against formwork.
- 4. The pull box shown is 13" x 24"; others approved under Section 635 of the Standard Specifications may be used.
- 5. Slabs to be placed around all Poles and Pull Boxes. In urban areas or where space is limited slab dimensions may be adjusted as shown in the plans.
- 6. Concrete for slabs around poles and pull boxes shall be included in the price of pole or pull box.
- 7. The expansion joint shall consist of $\frac{1}{2}$ " of closed-cell polyethelene foam expansion material. The top $\frac{1}{2}$ " of expansion material shall be removed after pouring the slab and sealed with an APL approved Type A sealant meeting the requirements of Section 932.







DESCRIPTION: LAST REVISION 07/01/14

FY 2017-18 FDOT DESIGN STANDARDS

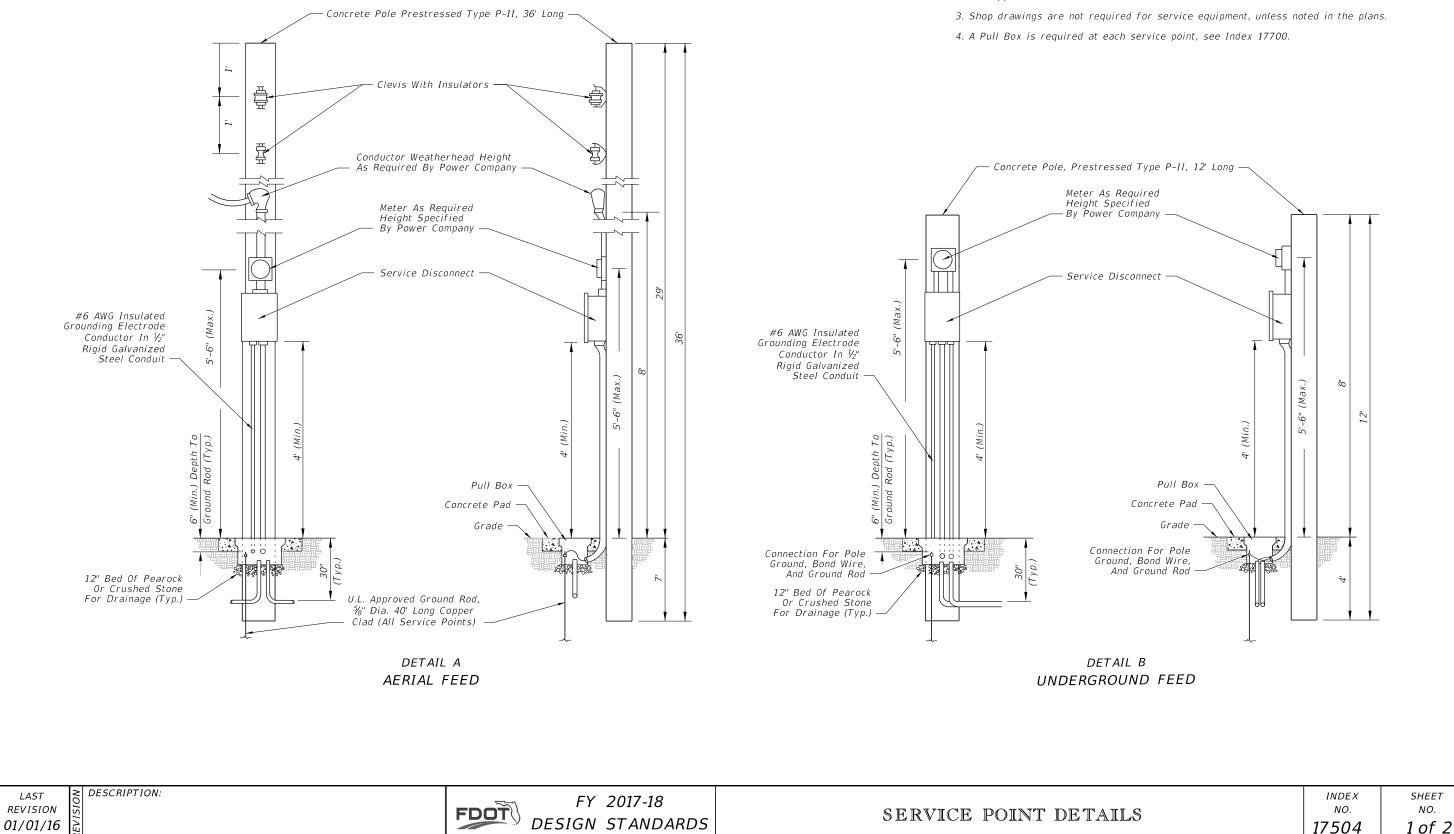
HIGH MAST LIGHTING

SLAB DETAILS

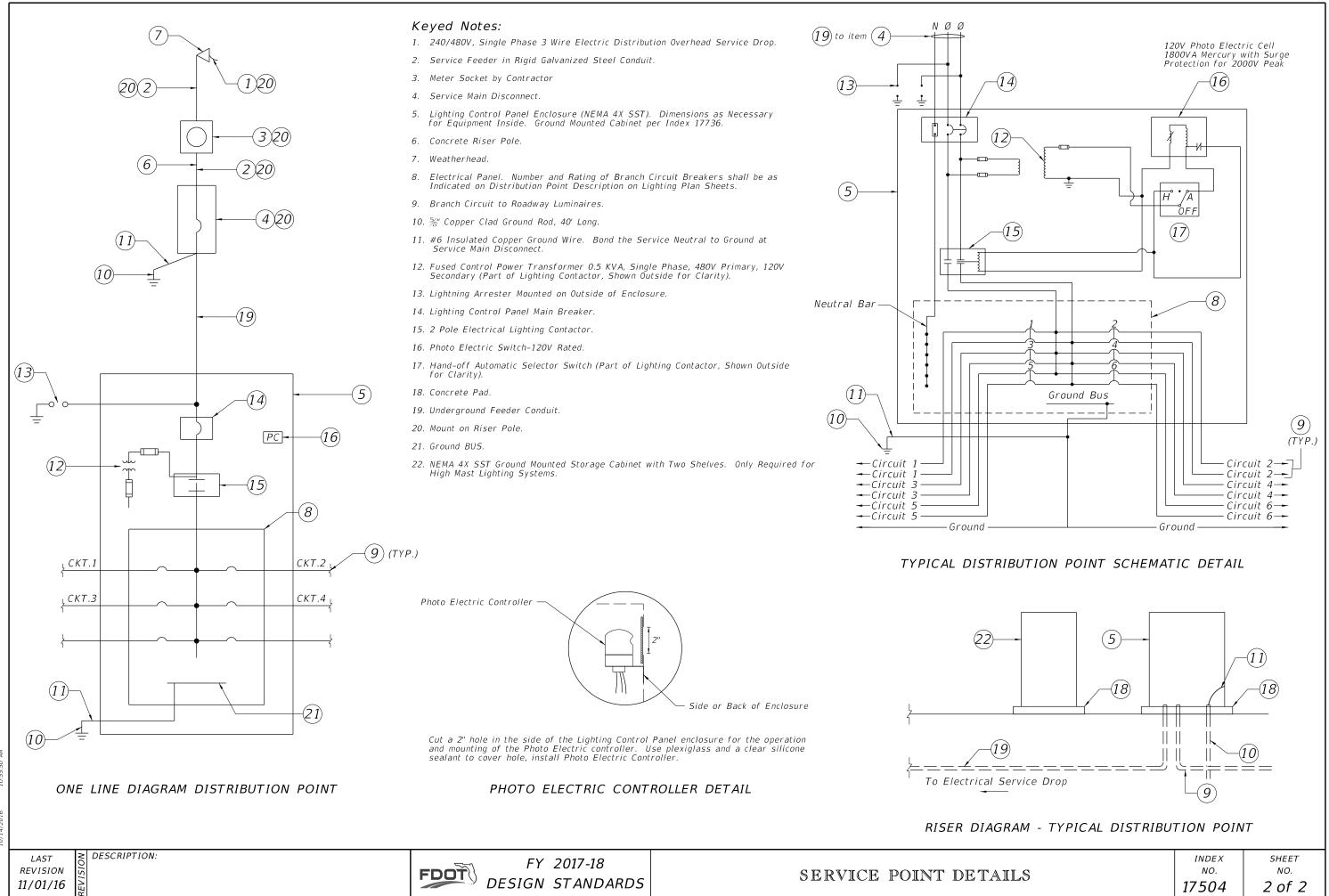
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INDEX	SHEET	
NO.	NO.	
17502	6 of 6	

GENERAL NOTES:

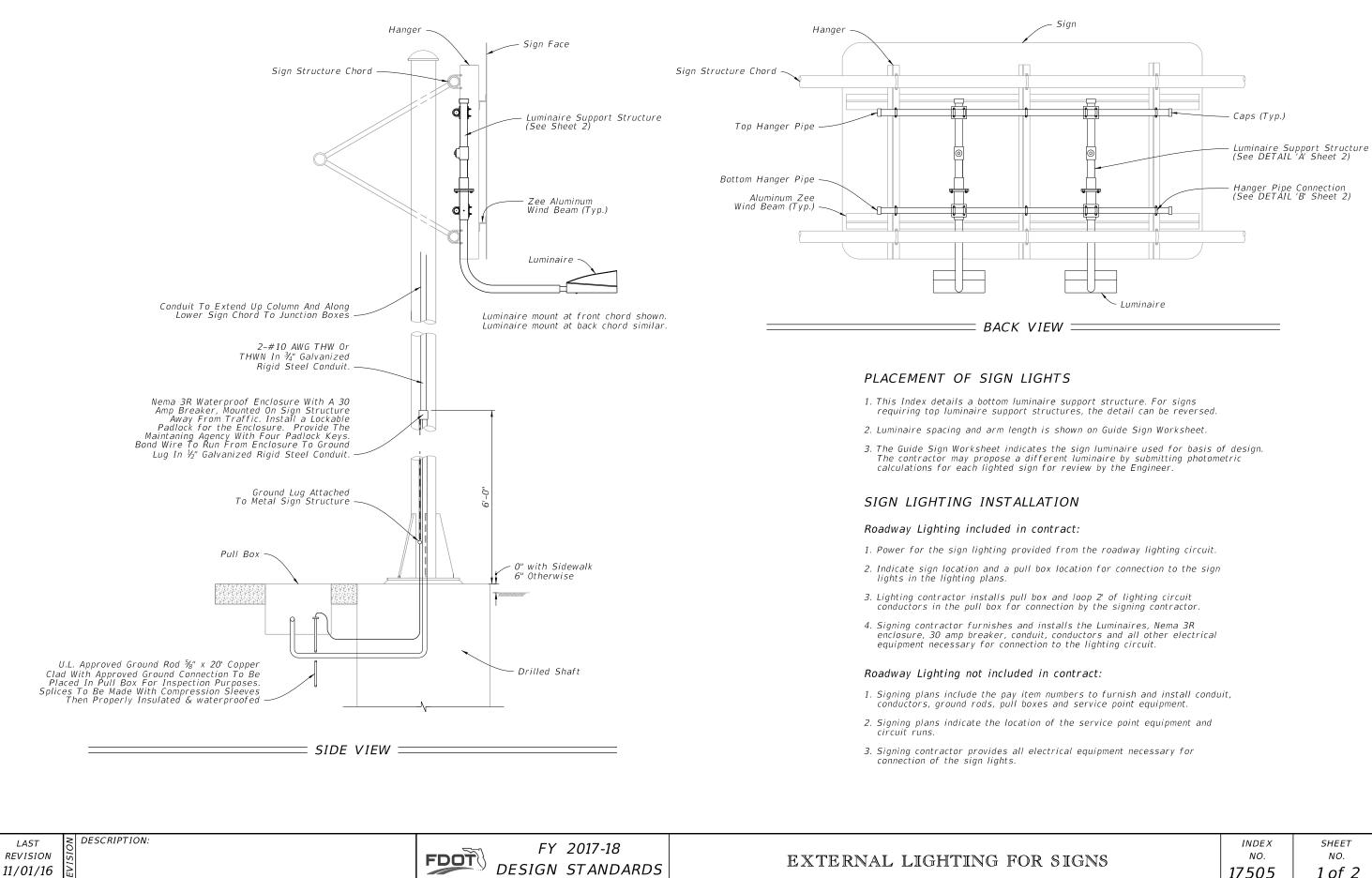
- 2. The service installation shall meet the requirements of the national electric code and applicable local codes.



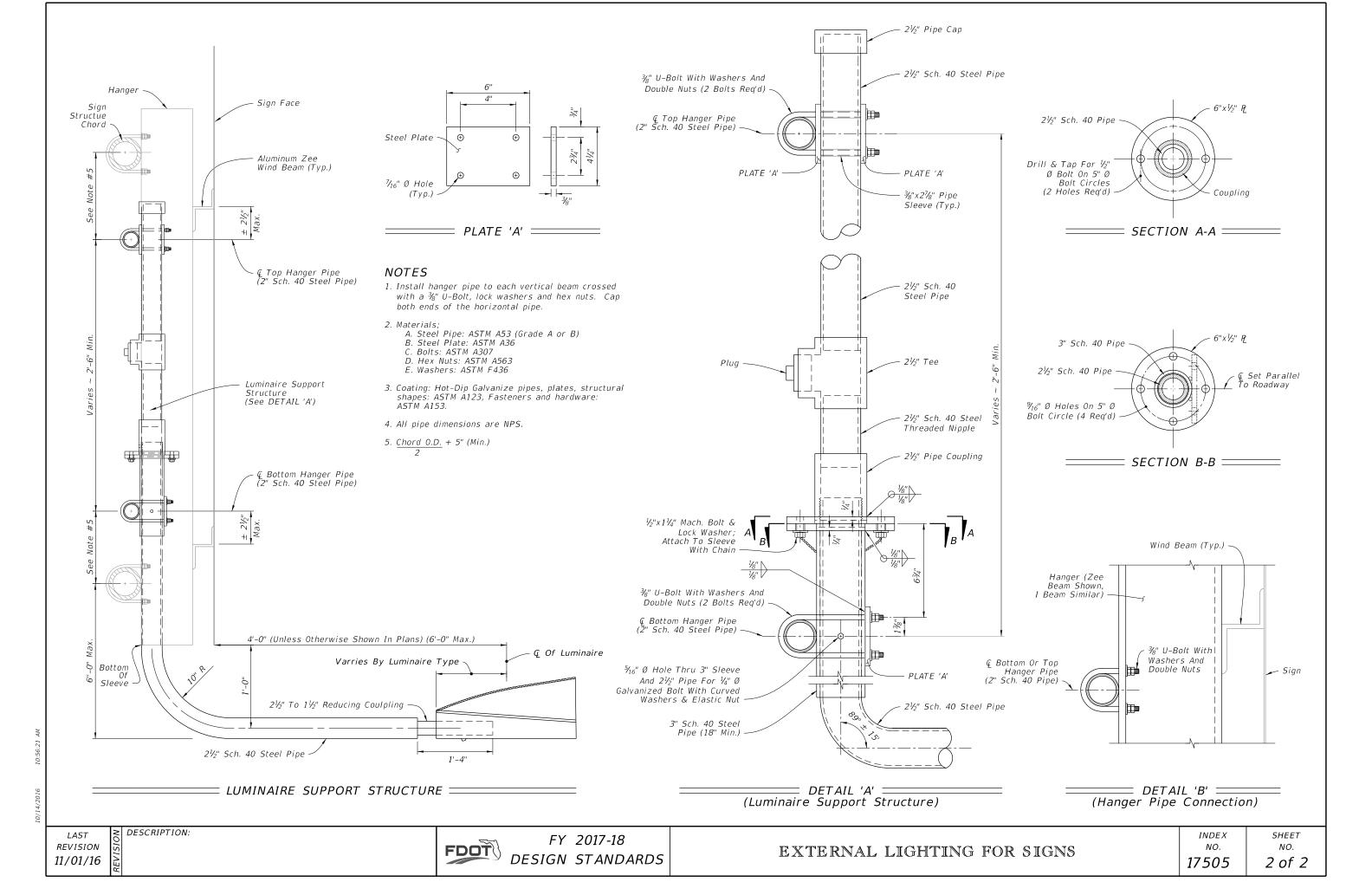
1. It shall be the contractors responsibility to provide a complete service assembly as per the plans and service specifications.



	INDEX	SHEET
	NO.	NO.
y	17504	2 of 2



	INDEX	SHEET
IGNS	NO.	NO.
	17505	1 of 2



GENERAL NOTES

- 1. Poles are designed to support the following A. Luminaire Effective Projected Area (EPA): 1.55 SF B. Weight: 75 lb.
- 2. Shop Drawings: This Index is considered fully detailed, only submit shop drawings for minor modifications not included in the Plans.
- 3. Materials:
 - A. Pole, Pole Connection Extrusions and Arm Extrusions: ASTM B221, Alloy 6063-T6
 - B. Bars, Plates, Stiffeners and Backer Ring: ASTM B221, Alloy 6063-T6
 - C. Caps and Covers: ASTM B-26, Alloy 319-F
 - D. Steel Bearing Plate: ASTM A709 or ASTM A36 Grade 36
 - E. Aluminum Weld Material: ER 4043
 - F. Transformer and Frangible Base Materials: ASTM B26 or ASTM B108, Alloy 356-T6
 - G. Bolts, Nuts and Washers:
 - a. Shoe Base Bolts: ASTM F3125, Grade A325, Type 1 b. Nuts: ASTM A563 Grade DH Heavy-Hex
 - c. Washer: ASTM F436 Type 1

 - H. Anchor Bolts, Nuts, and Washers: a. Anchor Bolts: ASTM F1554 Grade 55
 - b. Nuts: ASTM A563 Grade A Heavy-Hex c. Plate Washer: ASTM A36
 - I. Stainless Steel Fasteners: ASTM F593 Alloy Group 2, Condition A, CW1 or SH1
 - J. Nut Covers: ASTM B26 (319-F)
 - K. Concrete: Class 1
 - L. Reinforcing Steel: Specification Section 415

4. Fabrication:

- A. Weld Arm and Pole (Alloy 6063) in the T4 temper using 4043 filler. Age the Arm and Pole artificially to the T6 temper after welding.
- B. Upright Splices: Not Allowed. Transverse welds are only allowed at the base.
- C. Roadway Light Pole Taper: Taper as required to provide a round top 0.D. of 6" and a base 0.D. of 10". Portions of the pole near the base shoe and at the arm connections may be held constant at 10" and 6" respectively to simplify fabrication.
- D. Median Barrier Mounted Light Pole Taper: Taper as required to provide a 6" 0.D. round top with an 11" x 7" 0.D. oblong base. Portions of the pole near the base and at the arm connections may be held constant at 11"x 7" oblong and 6" round respectively to simplify fabrication.
- E. Provide J', 'S' or 'C' hook at top of pole for electrical wires.
- F. Equip poles located on bridges, walls and concrete median barriers/Traffic Railings with a vibration damper.
- G. Perform all welding in accordance with AWS D1.2.
- H. Embedded Junction Boxes (EJB):
 - a. Weld all seams continuously and grind smooth.
 - b. Hot Dip Galvanize after Fábrication.
 - c. Provide a watertight cover with neoprene gasket and secure cover with galvanized screws.
- I. For Median Barrier Mounted Aluminum Light Poles, the fabricator must demonstrate the ability to produce a crack free pole. The fabricator's Department-approved QC Plan must contain the following information prior to fabrication.
 - a. Tests demonstrating a pole with a 1/4" wall thickness achieves and ultimate moment capacity of 36 kip*ft in the strong axis and 30 kip*ft in the weak axis.
 - b. Tests demonstrating a pole with a ${\mathfrak H}_{6}$ " wall thickness achieves an ultimate moment capacity of 44 kip*ft in the strong axis and 37 kip*ft in the weak axis.
 - c. Test results showing the pole does not buckle at the shape transition area under the ultimate moment capacity loads.

d. Complete details and calculations for the reinforced 4"x 6" (Min.) handhole located 1'-6" above the base plate. J. Identification Tag: (Submit details for approval.)

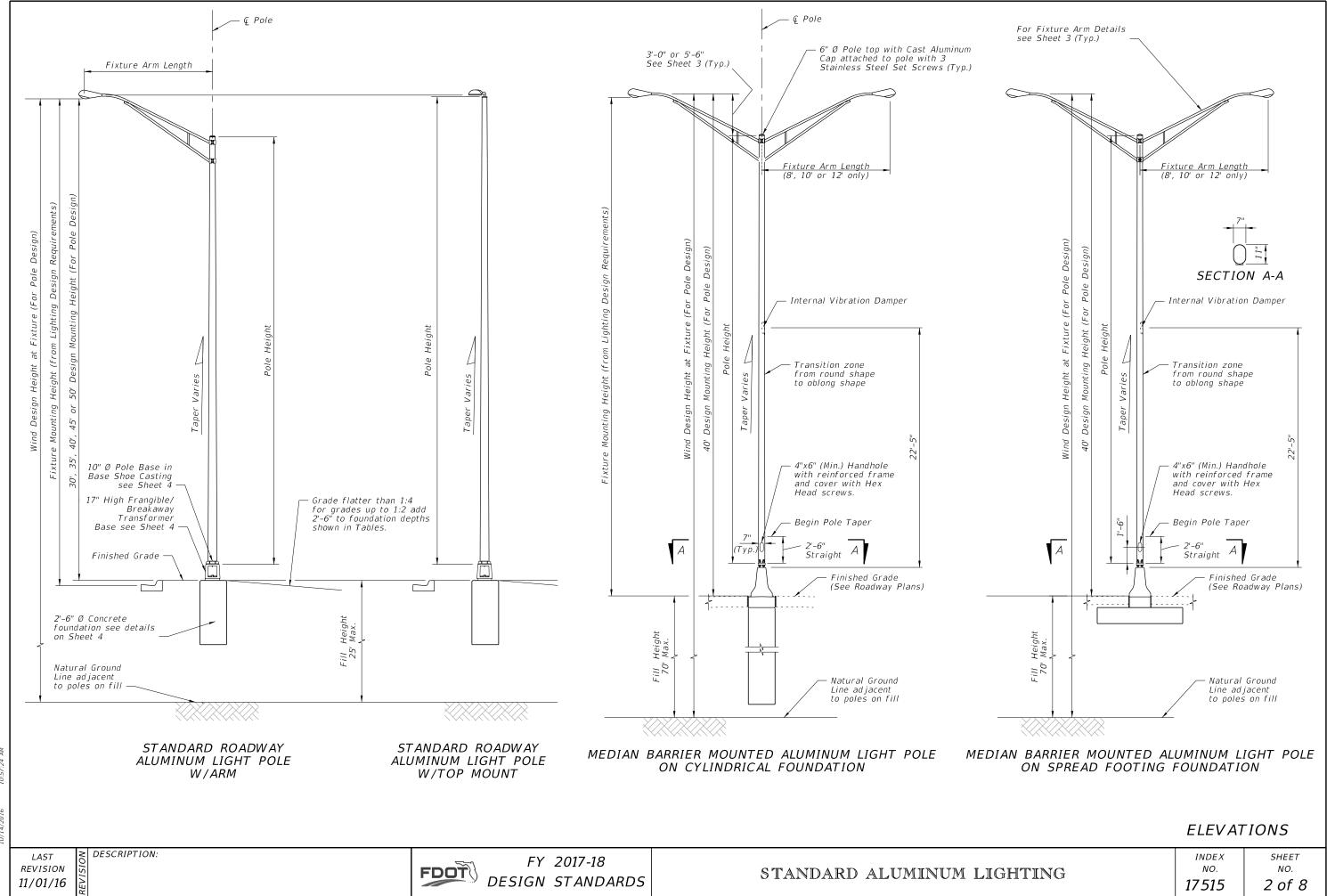
- a. 2" x 4" (Max.) aluminum identification tag.
- b. Locate on the inside of the transformer base and visible from the door opening.
- c. Secure to transformer base with 1/8" diameter stainless steel rivets or screws.
- d. Include the following information on the ID Tag:
 - 1. Financial Project ID
 - 2. Pole Height
 - 3. Manufacturer's Name
- 5. Coatings/Finish:
 - A. Pole and Arm Finish: 50 grit satin rubbed.
 - B. Galvanize Steel Bolts, Screws, Nuts and Washers: ASTM F2329
 - C. Hot Dip Galvanize EJB and other steel items including poles: ASTM A123
- 6. Construction:
 - A. Foundation: Specification Section 455, except payment for the foundation is included in the cost of the pole.
 - B. Frangible Base, Base Shoe, and Clamp:
 - a. Certify that the Clamp, Frangible Transformer Base, and Base Shoe Design are capable of providing the required capacity
 - b. Certify the Base conforms to the current FHWA required AASHTO Frangibility Requirements, tested under
 - NCHRP Report 350 Guidelines (e.g. Akron Foundry TB1-17).
 - c. Do not erect pole without Luminaire attached.

7. Payment Note: Include the cost of the EJB in the cost of the median barrier or Traffic Railing it is embedded in.

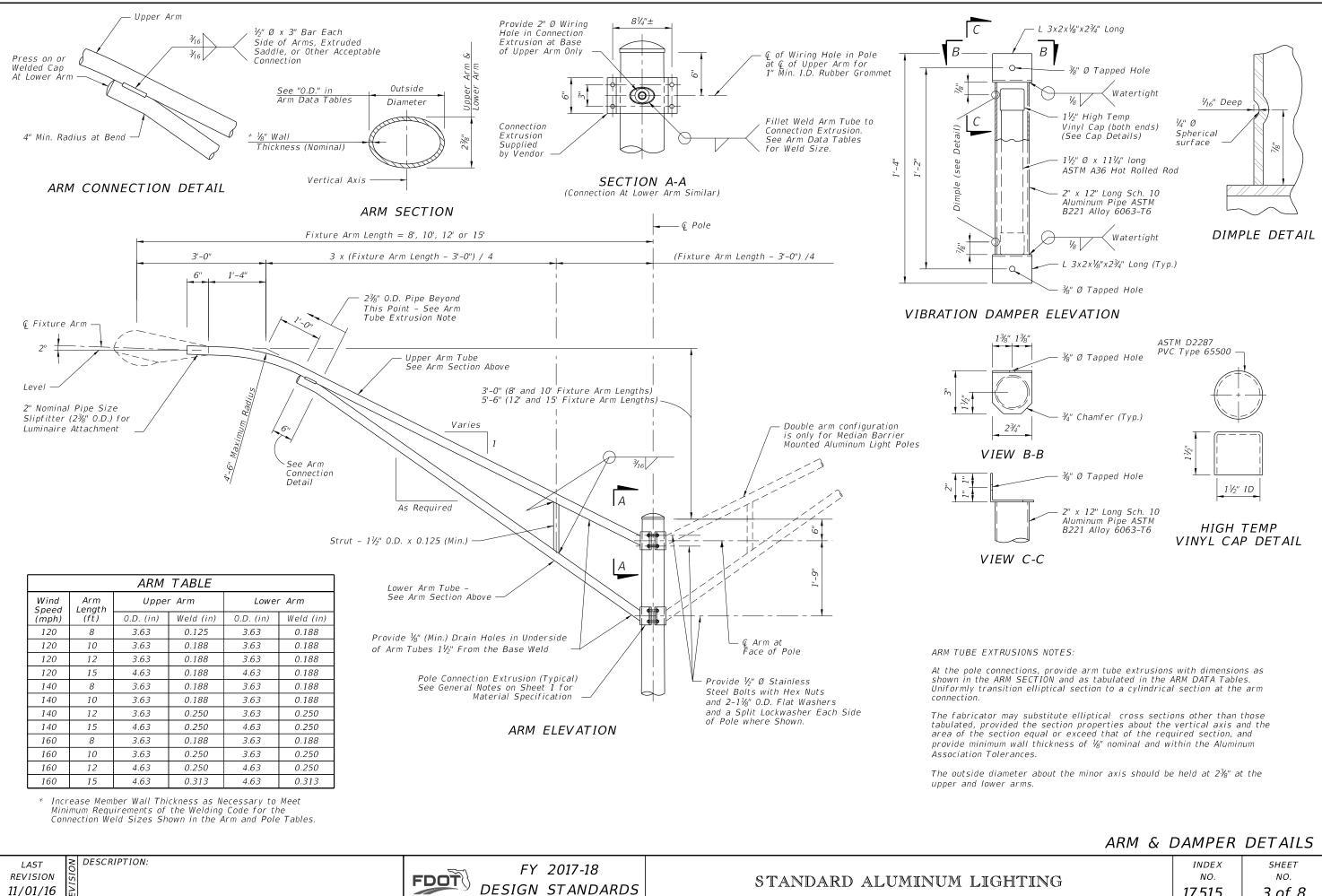
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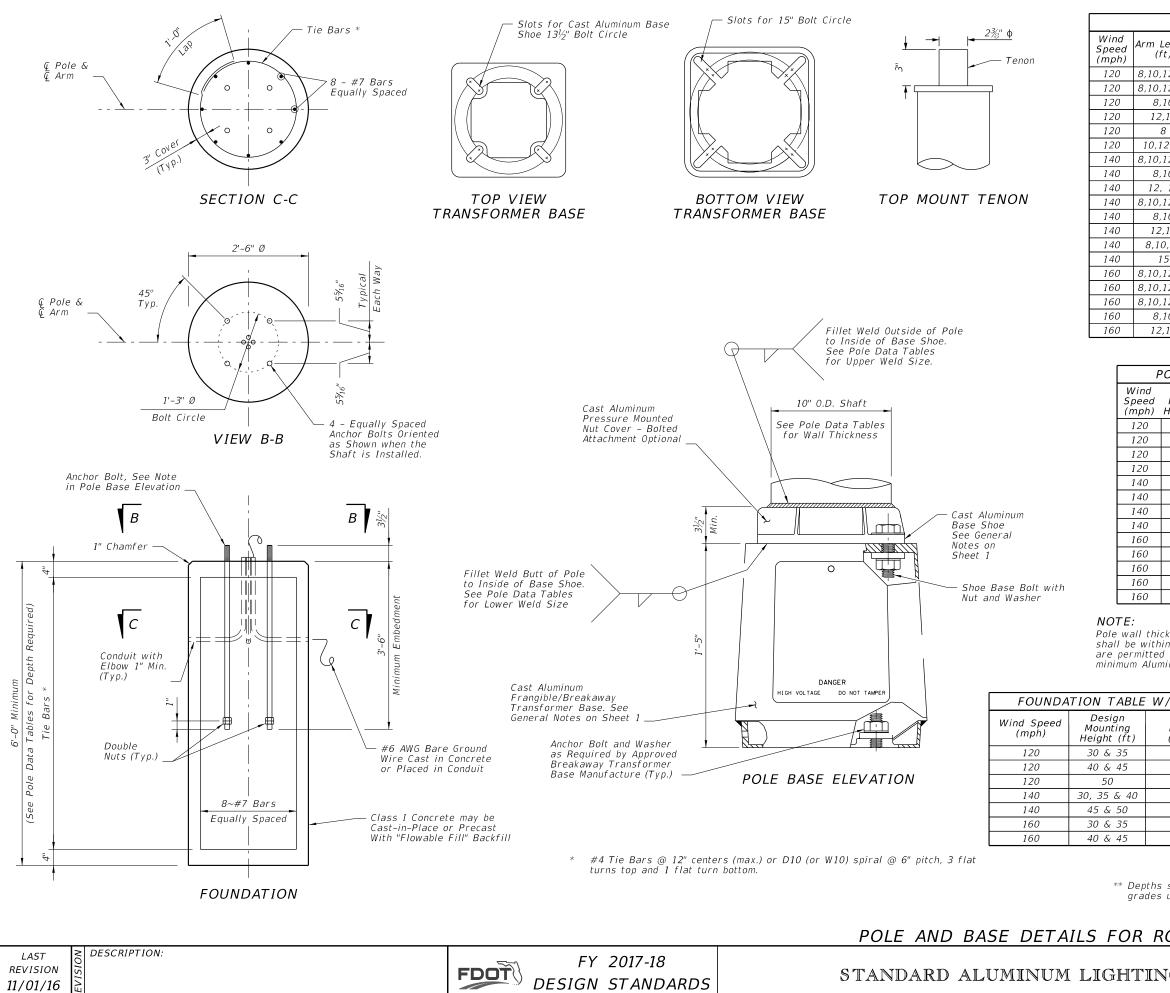
	INDEX	SHEET
ING	^{NO.} 17515	NO. 1 of 8



0/14/2016



	ARM &	λ L	DAMPER	DETAILS
ING			index no. 17515	^{SHEET} NO. 3 of 8



POLE TABLE WITH ARM				
rm Length (ft)	Design Mounting Height (ft)	Pole wall (in)	Upper Weld (in)	Lower Weld (in)
3,10,12,15	30	0.125	0.125	0.125
3,10,12,15	35 & 40	0.188	0.125	0.188
8,10	45	0.250	0.125	0.25
12,15	45	0.250	0.188	0.250
8	50	0.313	0.125	0.250
10,12,15	50	0.313	0.188	0.250
8,10,12,15	30	0.188	0.125	0.188
8,10	35	0.188	0.125	0.188
12, 15	35	0.250	0.125	0.250
8,10,12,15	40	0.250	0.125	0.250
8,10	45	0.313	0.125	0.250
12,15	45	0.313	0.188	0.250
8,10,12	50	0.375	0.188	0.313
15	50	0.375	0.250	0.313
3,10,12,15	30	0.188	0.125	0.188
3,10,12,15	35	0.25	0.125	0.250
3,10,12,15	40	0.313	0.188	0.250
8,10	45	0.375	0.188	0.313
12,15	45	0.375	0.250	0.313

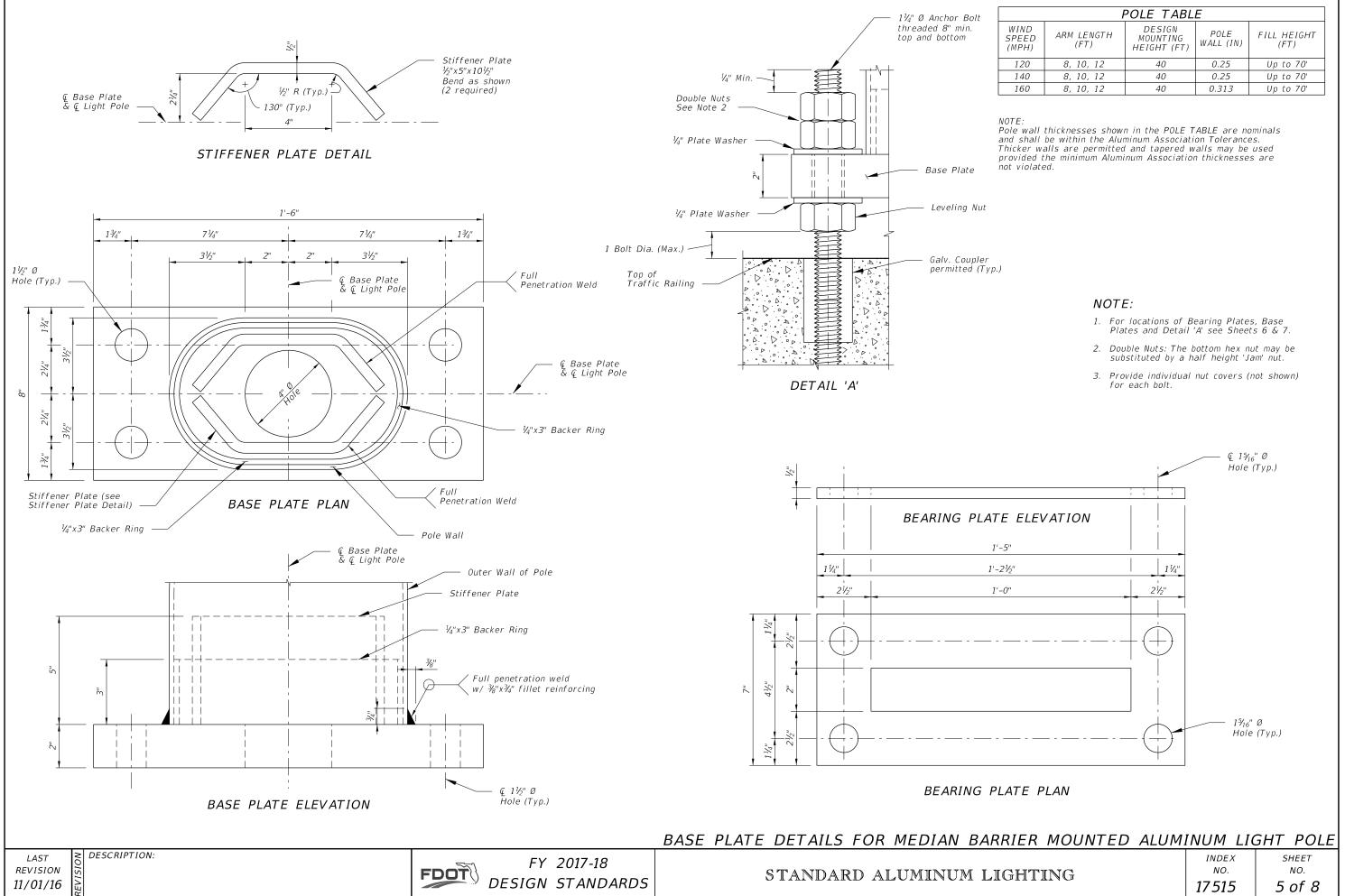
POLE TABLE WITH TOP MOUNT					
nd ed oh)	Design Mounting Height (ft)	Pole wall (in)	Upper Weld (in)	Lower Weld (in)	
0	30 & 35	0.125	0.125	0.125	
0	40	0.188	0.125	0.188	
0	45	0.188	0.125	0.188	
0	50	0.250	0.125	0.250	
0	30	0.125	0.125	0.125	
0	35 & 40	0.188	0.125	0.188	
0	45	0.250	0.125	0.250	
0	50	0.313	0.188	0.250	
0	30	0.125	0.125	0.125	
0	35	0.188	0.125	0.188	
0	40	0.250	0.125	0.250	
0	45	0.313	0.188	0.250	
0	50	0.375	0.250	0.313	

Pole wall thicknesses shown in the POLE TABLE are nominals and shall be within the Aluminum Association Tolerances. Thicker walls are permitted and tapered walls may be used provided the minimum Aluminum Association thicknesses are not violated.

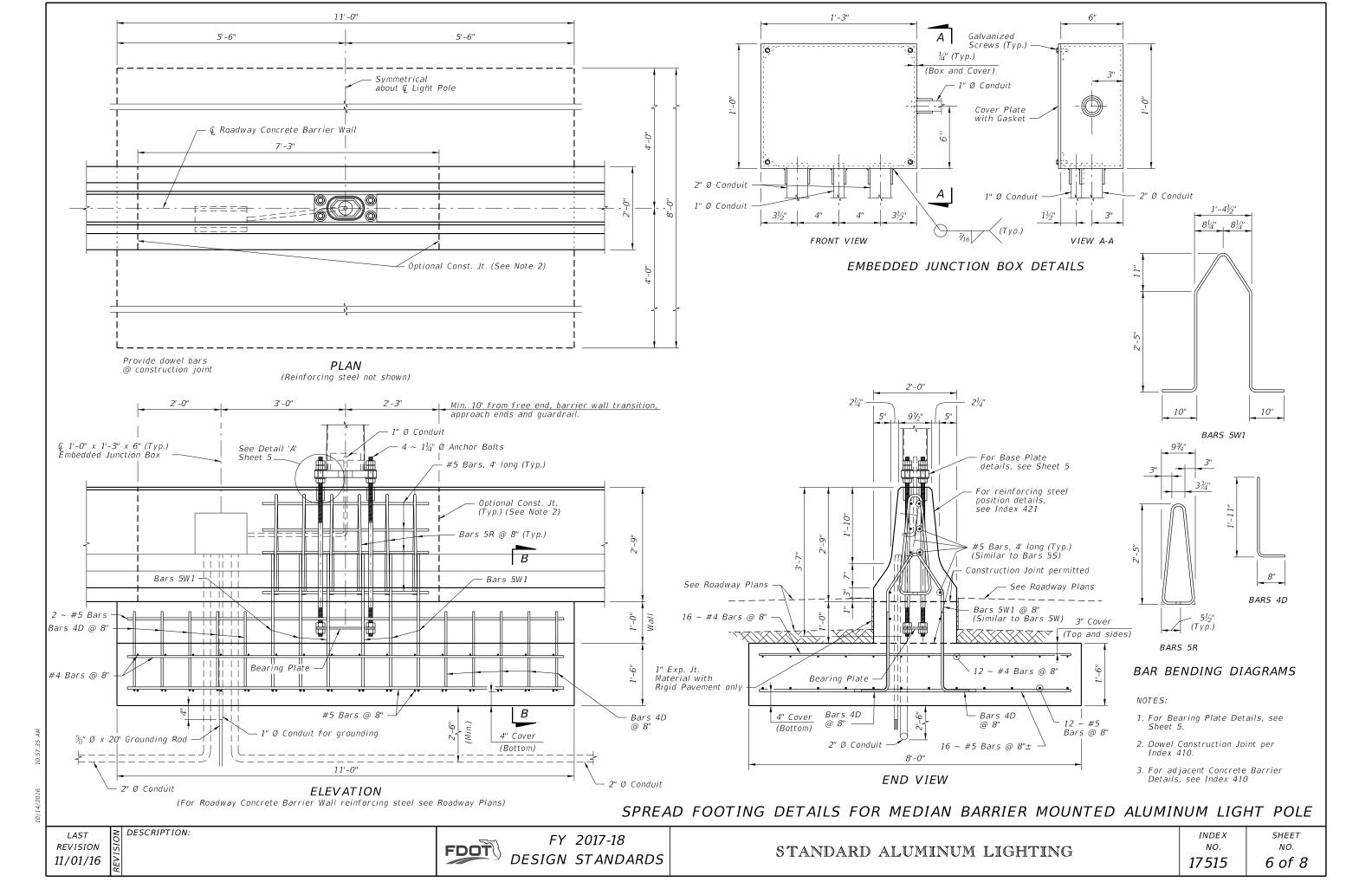
/ARM	FOUNDATION TABLE W/TOP MOUNT			
Total Depth (FT)**	Wind Speed (mph)	Design Mounting Height (ft)	Total Depth (FT)**	
6	120	30, 35 & 40	6	
7	120	45 & 50	7	
8	140	30 & 35	6	
7	140	40 & 45	7	
8	140	50	8	
7	160	30	6	
8	160	35 & 40	7	
	160	45 & 50	8	

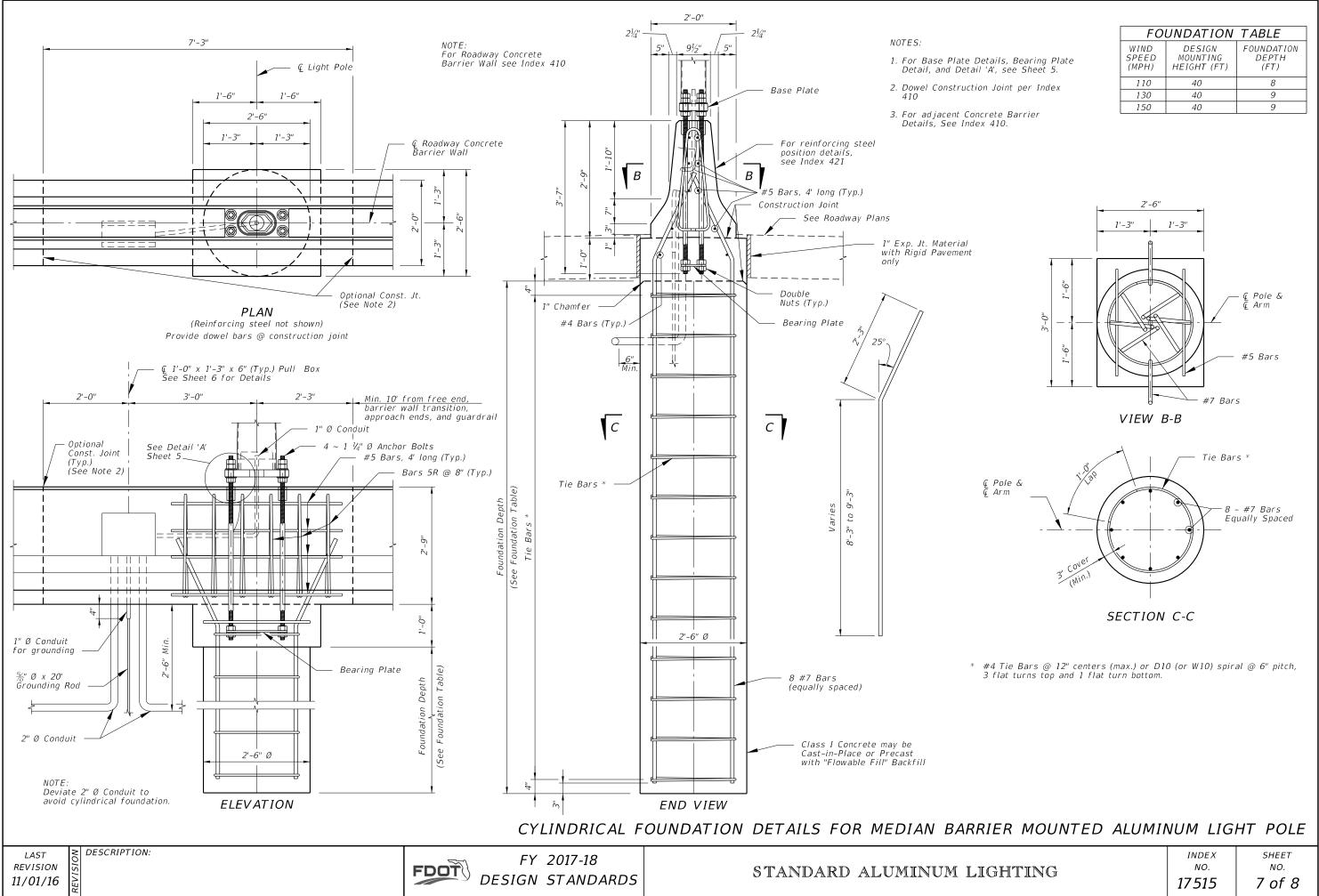
** Depths shown in table are for grades flatter than 1:4, for grades up to 1:2 add 2'-6" to foundation depths shown in table.

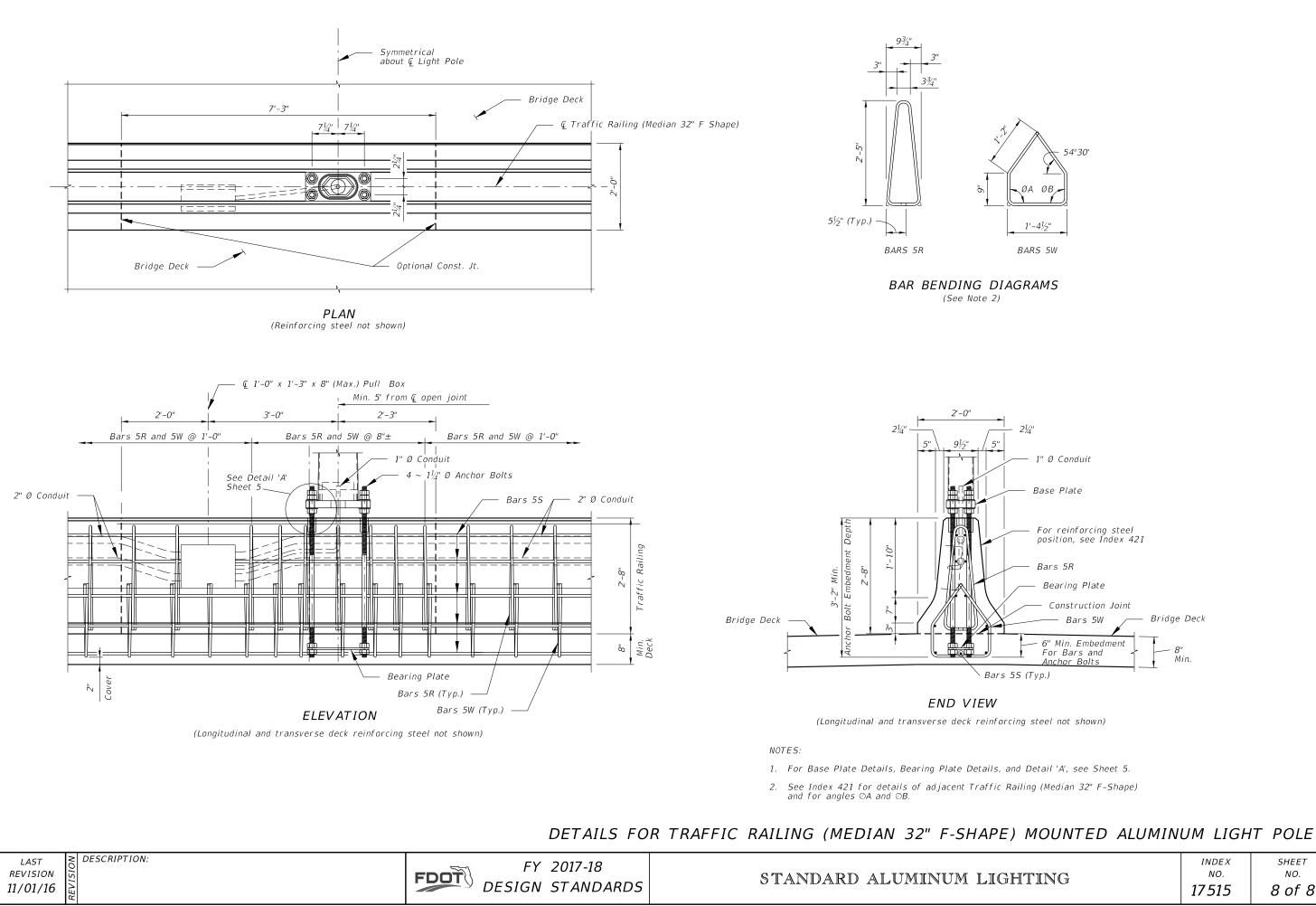
ROADWAY ALUM	INUM LIC	GHT POLE
ING	index no. 17515	^{sheet} NO. 4 of 8



POLE TABLE					
	ARM LENGTH (FT)	DESIGN MOUNTING HEIGHT (FT)	POLE WALL (IN)	FILL HEIGHT (FT)	
	8, 10, 12	40	0.25	Up to 70'	
	8, 10, 12	40	0.25	Up to 70'	
	8, 10, 12	40	0.313	Up to 70'	







	INDEX	SHEET
ING	NO.	NO.
	17515	8 of 8