

TRAFFIC MARKING MATERIALS.
(REV 10-22-12)

SUBARTICLE 971-1.4 is deleted and the following substituted:

971-1.4 Qualified Products List: All traffic marking materials, except durable waterborne traffic paint, shall be one of the products listed on the Qualified Products List. Manufacturers seeking evaluation of their product shall submit an application in accordance with Section 6 accompanied by a copy of the infrared identification curve (2.5 to 15 μm) for the vehicle component. Products may only be used for applications recommended by the manufacturer. A notation of the number of coats and the thickness of each coat at which the product passes testing may be placed on the QPL. When listed, this will be the minimum criteria for application of the traffic marking material.

ARTICLE 971-4 is deleted and the following substituted:

971-4 Durable Waterborne Traffic Paint.

971-4.1 General: Durable waterborne traffic paints intended for use under this Specification shall include products that are single packaged and ready mixed. Upon curing, these materials shall produce an adherent, reflective pavement marking capable of resisting deformation by traffic. The manufacturer shall have the option of formulating the material according to his own specifications. However, the requirements delineated in this Specification and Section 710 shall apply regardless of the type of formulation used. The material shall be free from all skins, dirt and foreign objects.

Durable waterborne traffic paint shall be either 12470-6 Pride White HD Plus, 13109-6 Pride Yellow HD Plus, BP 610 Baker yellow HD Plus, BP 600 Baker White HD Plus manufactured by Baker Pride Paint; 980921-T3 (FLW-HB1) Florida White HB Paint, 980922-T3 (FLY-HB1) Florida Yellow HB Paint, 980931-T3 (FLW-HB2) Florida White HB Paint, 980932-T3 (FLY-HB2) Florida Yellow HB paint manufactured by Ennis Traffic Safety Solutions; FHB-286 White, FHB-287 Yellow manufactured by Safety Coatings; or TM 2444 Durable Hi-Build WB Traffic Paint Yellow, TS 2445 Durable Hi-Build WB Traffic Paint White manufactured by SW Highway.

The manufacturer shall provide the recommended thickness prior to installation.

971-4.2 Composition:

Component	Test Method	Criteria
Total Solids, by weight	ASTM D 2369	75% minimum
Pigments, by weight	ASTM D 3723	57% minimum
Vehicle Solids, % of Vehicle*		40% minimum
TiO ₂ , Type II Rutile (white paint only)	ASTM D 476	1.5 lb/gal minimum
Volatile Organic Content, (VOC)	ASTM D 3960	150 g/L maximum
*Vehicle Solids % of Vehicle = $\frac{\% \text{ total solids} - \% \text{ pigment}}{100 - \% \text{ pigment}}$		
Vehicle solids shall be 100% acrylic emulsion polymer.		

971-4.3 Physical Requirements: The material shall meet the following criteria:

Property	Test Method	Minimum	Maximum
Density	ASTM D 1475	13.5 ± 1.4 lb/gal	N/A
Viscosity at 77°F	ASTM D 562	80 KU	100 KU
Fineness of Grind	ASTM D 1210	3 (HS)	
Dry Opacity at 5 mils WFT	ASTM D 2805	0.92	-
Bleed Ratio	ASTM D 969	0.95	-
Flexibility	ASTM D 522 Method B	Pass	-
Abrasion Resistance	971-4.3.2	Pass	-

971-4.3.1 Set To Bear Traffic Time: The material shall set to bear traffic in not more than ten minutes.

971-4.3.2 Abrasion Resistance: Test four samples per LOT using a Taber Abrader. The paint shall be applied to specimen plates using a drawdown blade having a clearance of 26 mils. Air dry each sample for 30 minutes and bake at 220°F for 18 hours. Clean with a soft brush and weigh each sample. Abrade samples for 1,000 cycles with 500 g weights and CS-10 wheels. Clean the samples with a soft brush and weigh again. The average weight loss for the four plates shall not exceed 50 mg per plate.

971-4.3.3 Retroreflectivity: The white and yellow pavement markings shall attain an initial retroreflectance of not less than 300 mcd/lx·m² and 250 mcd/lx·m², respectively. The retroreflectance of the white and yellow pavement markings at the end of the 18 month service life shall not be less than 150 mcd/lx·m².

971-4.4 Application Properties: Application properties shall meet the requirements of Section 710.

971-4.5 Packaging and Labeling: The traffic paint shall be placed in 55 gallon open-end steel drums with a re-usable multi-seal sponge gasket. No more than 50 gallons of material shall be placed in any drum to allow for expansion during transport and storage.