



Florida Department of Transportation

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MEMORANDUM

DATE: November 9, 2016

TO: Specification Review Distribution List

FROM: Dan Hurtado, P.E., State Specifications Engineer

SUBJECT: Proposed Specification: **6460202 Aluminum Poles, Pedestals, and Posts.**

In accordance with Specification Development Procedures, we are sending you a copy of a proposed specification change.

These changes are proposed by Cheryl Hudson of the State Structures Design Office to update an industry reference.

Please share this proposal with others within your responsibility. Review comments are due within four weeks and should be sent to Mail Station 75 or online at <http://www2.dot.state.fl.us/ProgramManagement/Development/IndustryReview.aspx> . Comments received after **December 7, 2016**, may not be considered. Your input is encouraged.

DH/dt
Attachment

ALUMINUM POLES, PEDESTALS, AND POSTS.
(REV 9-19-16)

SUBARTICLE 646-2.2 is deleted and the following substituted:

646-2.2 Transformer Base: Use transformer bases listed on the Department's Approved Product List (APL).

Manufacturers seeking APL approval of proprietary transformer bases must submit an application in accordance with Section 6, independent laboratory test report, and calculations and drawings showing details, notes, materials, dimensions, and sizes that the transformer base meets the following requirements:

1. Materials: Meets the material requirements of Aluminum Association Alloy 319 or 356-T6 and ASTM B26 or ASTM B108.

2. Height: Base is 12 to 18 inches in height with a threaded hub at the top for mounting a nominal 4 inch Schedule 40 aluminum pole. The threaded hub must be tapped to allow full pole engagement.

3. Fastening: Provides for fastening to a foundation with four 3/4 inch anchor bolts located 90 degrees apart and a bolt circle diameter of 14 inches. The base design must allow for bolts that are placed off-center.

4. Door: Provides a door opening of not less than 8 inches by 8 inches. The door must be constructed of fiberglass or other non-combustible, non-aluminum material. Attach the door to the base with cleats and one stainless steel socket button head screw or by other means suitable for NEMA 3 electrical enclosures.

5. Moment Capacity: Supports an ultimate moment capacity of 10,000 foot-pounds. Submit certified test reports from the manufacturer verifying that each base model meets the moment capacity without breaking, cracking or rupturing in any manner.

6. Breakaway: Meets the requirements in ~~the latest revision of~~ the AASHTO ~~Standard~~ **LRFD** Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals. Submit the FHWA certification for product approval.

7. Identification: Is legibly and visibly marked with the manufacturer's name or logo and the model number.