

931 METAL ACCESSORY MATERIALS FOR CONCRETE PAVEMENT AND CONCRETE STRUCTURES.

(REV 12-9-13)(FA 12-16-13) (7-14)

SUBARTICLE 931-1.2 is deleted and the following substituted:

931-1.2 Welded Wire Reinforcing Steel:

931-1.2.1 Plain Welded Wire Reinforcing Steel: Unless otherwise shown in the Plans, plain welded wire reinforcing steel shall meet the requirements of ASTM A1064.

Acceptance of plain welded wire reinforcement shall be based on the manufacturer's certified mill analysis certifying that the test results meet the specification limits of the ASTM designation for the particular sizes and any additional requirements. Prior to use, submit to the Engineer the manufacturer's certified mill analysis for each heat and size per shipment.

931-1.2.2 Deformed Welded Wire Reinforcing Steel: Unless otherwise shown in the Plans, deformed welded wire reinforcement shall meet the requirements of ASTM A1064.

Acceptance of deformed welded wire reinforcement shall be based on the manufacturer's certified mill analysis certifying that the test results meet the specification limits of the ASTM designation for the particular sizes and any additional requirements. Prior to use, submit to the Engineer the manufacturer's certified mill analysis for each heat and size per shipment.

SUBARTICLE 931-3.6 is deleted and the following substituted:

931-3.6 Materials: The wire for the welded assembly shall be in accordance with all applicable requirements of ASTM A82.

After fabrication, apply one coat of alkyd primer meeting the material requirements of SSPC Paint 25. Apply the primer in accordance with the manufacturer's recommendations.

SECTION 931 is expanded by the following ARTICLE:

931-4 Wire for Site Cage Machines:

The wires for site cage machines shall meet the requirements of ASTM A1064 or ASTM A706.