



Florida Department of Transportation

RICK SCOTT
GOVERNOR

605 Suwannee Street
Tallahassee, FL 32399-0450

JIM BOXOLD
SECRETARY

January 3, 2017

Khoa Nguyen
Director, Office of Technical Services
Federal Highway Administration
3500 Financial Plaza, Suite 400
Tallahassee, Florida 32312

Re: State Specifications Office
Section: **330**
Proposed Specification: **3300902 Hot Mix Asphalt - General Construction Requirements.**

Dear Mr. Nguyen:

We are submitting, for your approval, two copies of the above referenced Supplemental Specification.

The changes are proposed by Greg Sholar of the State Materials Office (SMO) to update the language.

Please review and transmit your comments, if any, within two weeks. Comments should be sent via email to dan.hurtado@dot.state.fl.us.

If you have any questions relating to this specification change, please call me at 414-4130.

Sincerely,

Signature on file

Dan Hurtado, P.E.
State Specifications Engineer

DH/dt
Attachment
cc: Florida Transportation Builders' Assoc.
State Construction Engineer

HOT MIX ASPHALT- GENERAL CONSTRUCTION REQUIREMENTS.**(REV 11-10-161-3-17)**

SUBARTICLE 330-9.2 is deleted and the following substituted:

330-9.2 Texture of the Finished Surface of Paving Layers: Produce a finished surface of uniform texture and compaction with no pulled, torn, raveled, crushed or loosened portions and free of segregation, bleeding, flushing, sand streaks, sand spots, or ripples. Some examples of pavement deficiencies are displayed at the following URL:

<http://www.dot.state.fl.us/programmanagement/Implemented/URLinSpecs/Pavement.shtm>.

Address any pavement not meeting the requirements of this specification in accordance with 330-9.5.

For dense-graded structural and dense-graded friction course mixtures, in areas not defined as density testing exceptions per 334-5.1.2, obtain for the Engineer, three 6 inch diameter roadway cores at locations visually identified by the Engineer to be segregated. For areas that the Engineer identifies as being segregated, obtain and submit cores to the Engineer within 30- days of notification by the Engineer. The Engineer will determine the density of each core in accordance with FM 1-T166 and calculate the percent G_{mm} of the segregated area using the average G_{mb} of the roadway cores and the QC subplot G_{mm} for the questionable material. If the average percent G_{mm} is less than 89.5, address the segregated area in accordance with 330-9.5.

Do not use asphalt concrete mixtures containing aggregates that cause a different color appearance in the final wearing surface unless the section is greater than or equal to one mile in length and across the full width of the pavement, including shoulders and turn lanes. Exceptions to these requirements will be permitted if approved by the Engineer.

**HOT MIX ASPHALT- GENERAL CONSTRUCTION REQUIREMENTS.
(REV 1-3-17)**

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