

EXPECTED IMPLEMENTATION JULY 2015

560 COATING NEW STRUCTURAL STEEL. (REV 2-11-15) (FA 2-25-15) (7-15)

SUBARTICLE 560-9.3 is deleted and the following substituted:

560-9.3 Sealing Using Caulk: Apply caulk after the intermediate coat has cured to a condition suitable for recoating in accordance with the manufacturer's product data sheet, and before application of the finish coat. Completely seal the perimeter of all cracks and crevices, joints open less than 1/2 inch, and skip-welded joints using caulk. Apply the caulk to the joint following the caulk manufacturer's recommendations. Ensure the caulk bead has a smooth and uniform finish and is cured according to the caulk manufacturer's curing schedule prior to the application of the finish coat. It is unnecessary to caulk the perimeter of bolted friction splice plates unless otherwise directed by the Engineer. In addition, it is unnecessary to caulk cracks or crevices less than 0.003 inches in width located on the interior surface area of box girders.

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