



Florida Department of Transportation

RICK SCOTT
GOVERNOR

605 Suwannee Street
Tallahassee, FL 32399-0450

ANANTH PRASAD, P.E.
SECRETARY

November 20, 2013

Chad Thompson
Programs Operations Engineer
Federal Highway Administration
545 John Knox Road, Suite 200
Tallahassee, Florida 32303

Re: State Specifications and Estimates Office
Section **931**
Proposed Specification: **9310306 Metal Accessory Materials for Concrete Pavement and Concrete Structures**

Dear Mr. Thompson:

We are submitting, for your approval, two copies of the above referenced Supplemental Specification.

These changes were proposed by Barry Smith of the Product Evaluation Section in the State Specifications Office to clarify coating requirements for metal dowel bar assemblies for joints in concrete pavement.

Please review and transmit your comments, if any, within two weeks. Comments should be sent via email to SP965DS or daniel.scheer@dot.state.fl.us.

If you have any questions relating to this specification change, please call me at 414-4130.

Sincerely,

Signature on file

Daniel Scheer, P.E.
State Specifications Engineer

DS/dt

Attachment

cc: Florida Transportation Builders' Assoc.
State Construction Engineer

**METAL ACCESSORY MATERIALS FOR CONCRETE PAVEMENT AND
CONCRETE STRUCTURES.**

(REV 9-~~18~~19-13)

SUBARTICLE 931-3.6 is deleted and the following substituted:

931-3.6 Materials: The wire for the welded assembly shall be in accordance with all applicable requirements of ASTM A82.

*After fabrication, A*apply one coat of alkyd primer meeting the material requirements of SSPC Paint 25 *to all exposed surfaces of the assembly*. Apply the primer in accordance with the manufacturer's recommendations.

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