



Florida Department of Transportation

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ANANTH PRASAD, P.E.
SECRETARY

MEMORANDUM

DATE: December 12, 2013
TO: Specification Review Distribution List
FROM: Daniel Scheer, P.E., State Specifications Engineer
SUBJECT: Proposed Specification: **4000710 Concrete Structures.**

In accordance with Specification Development Procedures, we are sending you a copy of a proposed specification change.

This change was proposed by Steve Plotkin of the State Construction Office to update the language for current Department and industry practice.

Please share this proposal with others within your responsibility. Review comments are due within four weeks and should be sent to Mail Station 75 or to my attention via e-mail at SP965DS, or daniel.scheer@dot.state.fl.us. Comments received after **January 9, 2014**, may not be considered. Your input is encouraged.

DS/dt
Attachment

CONCRETE STRUCTURES.

(REV 12-4-13)

SUBARTICLE 400-7.10 is deleted and the following substituted:

400-7.10 Requirements for Successive Layers: ~~Generally, p~~Place concrete in continuous horizontal layers, approximately ~~12-20~~ inches thick. To avoid obtaining a plane of separation ~~or a cold joint~~ between ~~batches~~layers, ~~do not allow the time before placing the next successive layer to exceed 20 minutes, unless the Engineer determines that adequate fluidity exists in the underlying layer. Generally, leave each layer of concrete unfinished to secure efficient bonding with the overlying layer. To minimize the visibility of joints on exposed faces, finish the top surface of the concrete immediately adjacent to the forms of the exposed face, smoothing with a plaster mason's trowel. Where required, use inset form work to eliminate featheredges and to obtain concrete layers with a minimum thickness of 6 inches. Conduct the operation of depositing and consolidating the concrete so as to form a dense, impervious mass of uniform texture with smooth faces on exposed surfaces. Remove, dispose of, and replace defective concrete as directed by the Engineer and at no expense to the Department~~*vibrate the concrete in accordance with 400-7.11.*