



Florida Department of Transportation

RICK SCOTT
GOVERNOR

605 Suwannee Street
Tallahassee, FL 32399-0450

ANANTH PRASAD, P.E.
SECRETARY

October 25, 2012

Monica Gourdine
Program Operations Engineer
Federal Highway Administration
545 John Knox Road, Suite 200
Tallahassee, Florida 32303

Re: Office of Design, Specifications
Section **400**
Proposed Specification: **4001502 Concrete Structures.**

Dear Ms. Gourdine:

We are submitting, for your approval, two copies of the above referenced Supplemental Specification.

These changes were proposed by Steve Plotkin of the State Construction Office to make clear that a Class 3 Surface Finish **requires** the use of a form liner.

Please review and transmit your comments, if any, within two weeks. Comments should be sent via email to SP965TT or trey.tillander@dot.state.fl.us.

If you have any questions relating to this specification change, please call me at 414-4140.

Sincerely,

V. Y. "Trey" Tillander, III, P.E.
State Specifications Engineer

TT/cah
Attachment

cc: Florida Transportation Builders' Assoc.
State Construction Engineer

CONCRETE STRUCTURES.
(REV 9-5-12)

SUBARTICLE 400-15.2.4 (Page 378) is deleted and the following substituted:

400-15.2.4 Class 3 Surface Finish: Where this surface finish is specified, use ~~metal forms or timber forms~~ *forms* with a form *liner*. Where specified or required on the plans, use No. 89 coarse aggregate for concrete.

After concrete has been placed in the forms and compacted, finish all exposed surfaces which are not contained by the forms to produce a surface texture as nearly equal to that produced by the form as practicable. Generally, finish unformed surfaces to a smooth, dense surface with a steel trowel.

Perform all work, including general surface finish work, in a manner that will preserve the same surface texture and color produced by the form *liner*. Pointed areas may be rubbed with a dry carborundum stone.

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Comment [cn982ps1]: This revision makes it clear that a Class 3 Surface Finish requires the use of a form liner and the material used to support the form liner is no longer addressed.

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4001502
All Jobs

CONCRETE STRUCTURES.
(REV 9-5-12)

SUBARTICLE 400-15.2.4 (Page 378) is deleted and the following substituted:

400-15.2.4 Class 3 Surface Finish: Where this surface finish is specified, use forms with a form liner. Where specified or required on the plans, use No. 89 coarse aggregate for concrete.

After concrete has been placed in the forms and compacted, finish all exposed surfaces which are not contained by the forms to produce a surface texture as nearly equal to that produced by the form as practicable. Generally, finish unformed surfaces to a smooth, dense surface with a steel trowel.

Perform all work, including general surface finish work, in a manner that will preserve the same surface texture and color produced by the form liner. Pointed areas may be rubbed with a dry carborundum stone.