

EXPECTED IMPLEMENTATION July 2008

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962 STRUCTURAL STEEL AND MISCELLANEOUS METAL ITEMS (OTHER THAN ALUMINUM).

(REV 12-27-07) (FA 4-1-08) (7-08)

SUBARTICLE 962-1.2 (of the Supplemental Specification) is deleted and the following substituted:

962-1.2 Testing: For structural steel subjected to tensile stress used for main load-carrying members or components (as defined in Section 460), meet the ASTM A 709 impact test requirements in Table 9 (Non-Fracture Critical Tension Components) or Table 10 (Fracture Critical Tension Components) as specified in the Contract Documents. Meet the requirements for Zone 1 (Minimum Service Temperature 0°F).

If not specified elsewhere in the Contract Documents, provide structural steel in accordance with Table 9 or Table 10 as directed by the Engineer.

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ARTICLE 962-8 (of the Supplemental Specification) is expanded by the following new Subarticle:

962-8.8 Steel Pipe Piling: Provide seamless, or longitudinal or helical welded pipe conforming to the requirements of API 5L Grade L320, X46 or higher, or ASTM A 252 Grade 3. Provide longitudinal or helical welded pipe with only complete joint penetration (CJP) welds conforming to the requirements of API 5L or AWS D1.1.

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