



## Florida Department of Transportation

JEB BUSH  
GOVERNOR

605 Suwannee Street  
Tallahassee, FL 32399-0450

JOSÉ ABREU  
SECRETARY

December 21, 2004

Mr. Donald Davis  
Program Operations Engineer  
Federal Highway Administration  
545 John Knox Road  
Tallahassee, Florida 32303

Re: Office of Design, Specifications  
Section 320  
Proposed Specification: 3200024

Dear Mr. Davis:

We are submitting, for your approval, two copies of a proposed Supplemental Specification for Hot Bituminous Mixtures-Cold Feed.

This change was proposed by Jim Musselman of the State Materials Office to add verbiage that was removed from Section 334 due to that Section reorganization.

Please review and transmit your comments, if any, within two weeks. Comments should be sent via Email to SP965DB or [duane.brautigam@dot.state.fl.us](mailto:duane.brautigam@dot.state.fl.us).

If you have any questions relating to this specification change, please call Duane F. Brautigam, State Specifications Engineer at 414-4110.

Sincerely,

Signature on file

Duane F. Brautigam, P.E.  
State Specifications Engineer

DFB/

Attachment

cc: General Counsel  
Florida Transportation Builders' Assoc.  
State Construction Engineer

**HOT BITUMINOUS MIXTURES-COLD FEED.**  
**(REV 11-3-04)**

SUBARTICLE 320-2.4 (Page 223) is deleted and the following substituted:

**320-2.4 Cold Feed:** Provide a separate cold bin for each component of the fine and coarse aggregates required by the design mix. Equip the cold bins with accurate mechanical means for feeding the aggregates uniformly into the dryer in the proportions required for the finished mix to maintain uniform production and temperature. *When using RAP as a component material, use a grizzly or grid over the RAP cold bin, in-line roller crusher, screen, or other suitable means to prevent oversized RAP material from showing up in the completed recycled mixture. If oversized RAP material appears in the completed recycled mix, take the appropriate corrective action immediately. If the appropriate corrective actions are not immediately taken, stop plant operations.*

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