



Florida Department of Transportation

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GOVERNOR

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SECRETARY

June 9, 2008

Dr. Leslie McCarthy, PhD, P.E.
Program Operations Engineer
Federal Highway Administration
545 John Knox Road, Suite 200
Tallahassee, Florida 32303

Re: Office of Design, Specifications
Section 287
Proposed Specification: 2870000

Dear Dr. McCarthy:

We are submitting, for your approval, two copies of the above referenced Supplemental Specification.

Tom Malerk of the State Materials Office proposed this change to require 0.75% liquid anti-strip in limestone mixtures and hydrated lime in granite mixtures; to modify the design asphalt cement content and provide a mix temperature range; and to add a tolerance for the in-place thickness.

Please review and transmit your comments, if any, within four weeks. Comments should be sent via Email to ST986RP or rudy.powell@dot.state.fl.us.

If you have any questions relating to this specification change, please call Rudy Powell, State Specifications Engineer at 414-4110.

Sincerely,

Rudy Powell, Jr., P.E.
State Specifications Engineer

RP/dr
Attachment

cc: Gregory Jones, General Counsel
Florida Transportation Builders' Assoc.
State Construction Engineer
Marvin Williams, Federal Highway Administration

ASPHALT TREATED PERMEABLE BASE.

(REV 6/43/21/08)

SECTION 287 (Pages 220 – 225) is deleted and the following substituted:

SECTION 287
ASPHALT TREATED PERMEABLE BASE

287-1 Description.

Construct Asphalt Treated Permeable Base (ATPB) and Outlet Pipe for use under concrete pavement, in accordance with the details shown in the plans and the Design Standards, Index No. 287. Meet the plant and equipment requirements of Section 320 and the general construction requirements of Section 330, except as noted below.

287-2 Materials.

Meet the following requirements:

Coarse Aggregate, Stone, Slag, or Crushed Gravel	
Grade No. 57 or 67.....	Section 901
Superpave PG Asphalt Binder (PG 67-22) (1)	Section 916-1
<i>Hydrated Lime (2).....</i>	<i>AASHTO M303 Type 1-</i>
Polyvinyl-Chloride Pipe** (3).....	Section 948
Polyethylene Pipe** (3).....	Section 948
Geotextile Fabric.....	Section 985

**(1) Use PG 67-22 in the ~~Asphalt Treated Permeable Base ATPB~~ containing ~~0.50%~~ 0.75% heat-stable anti-strip additive (by weight of asphalt) from an approved source. Introduce and mix the anti-strip additive at the terminal.*

(2) For mixtures containing granite, add hydrated lime at a dosage rate of 1.0% by weight of the total dry aggregate in lieu of adding 0.75% anti-strip additive. Provide certified test results for each shipment of hydrated lime indicating compliance with the specifications. In addition, meet the requirements of 337-9.2 and 337-9.3.

*** (3) Use either Polyvinyl-Chloride Pipe or Polyethylene Pipe, unless otherwise specified in the Contract Documents.*

287-3 Composition of Mixture.

287-3.1 General: Use ~~asphalt treated permeable base ATPB~~ composed of a combination of coarse aggregate and asphalt cement. Use a mix design verified by the Engineer.

287-3.2 Mix Design: Submit a proposed mix design along with representative samples of all component materials to the Engineer, at least two weeks before the scheduled start of production. Establish the design ~~effective~~ asphalt content *within the range of 2.0 – 4.0%, within the range of 2.0-3.0% at 3.0%,* by weight of total mixture. ~~and the mix temperature within the range of 230° to 285°F.~~ *During the mix design process, the Engineer may adjust the asphalt content within the 2.0 -4.0% range.* The Engineer may increase or decrease the specified asphalt content during production of the mix; ~~within the specified ranges,~~ after testing and visual inspection. Ensure that a minimum of

95% of the aggregate is coated. There will be no separate payment for the bituminous material in the mix. *Establish the mix temperature within the range of 230°F to 250°F, or as approved by the Engineer.*

287-4 Control of Quality.

Provide the necessary control of the ~~Asphalt Treated Permeable Base~~ **ATPB** and construction in accordance with the applicable provisions of 330-2.

287-5 Acceptance of the Mixture at the Plant.

The ~~asphalt treated permeable base~~ **ATPB** mixture will be accepted at the plant with respect to 334-~~5.14~~ with the following exceptions:

1. The mixture will be accepted with respect to gradation ($P_{-1/2}$ if #57 stone is used and $P_{-3/8}$ if #67 stone is used) and asphalt binder content (P_b) only.
2. Testing in accordance with AASHTO TP4-00 and FM 1-T 209 (and conditioning of the mix prior to testing) will not be required as part of 334-4-~~5.1.1.1~~.
3. The standard LOT size will be, 2,000 tons, with each LOT subdivided into four equal sublots of 500 tons each.
4. Initial production requirements of 334-4-~~3.5.1.3~~ do not apply.
5. The Between-Laboratory Precision Values described in Table 334-~~64~~ are modified to include ($P_{-1/2}$ and $P_{-3/8}$) with a maximum difference per FM 1-T 030 (Figure 2).
6. Table 334-5 (Master Production Range) is replaced by Table 287-1.

Table 287-1 ATPB Master Production Range	
Characteristic	Tolerance (1)
Asphalt Binder Content (%)	Target \pm 0.60
Passing 1/2 inch Sieve (%) if using #57 stone	Target \pm 12.00
Passing 3/8 inch Sieve (%) if using #67 stone	Target \pm 12.00

(1) Tolerances for sample size of n = 1 from the verified mix design

287-5.1 Individual Test Tolerances for ATPB Production: In the event that an individual Quality Control test result of a subplot for gradation ($P_{-1/2}$ if #57 stone is used and $P_{-3/8}$ if #67 stone is used), or asphalt binder content does not meet the requirements of Table 287-1, take steps to correct the situation and actions taken shall be reported to the Engineer.

In the event that two consecutive individual Quality Control test results for gradation ($P_{-1/2}$ if #57 stone is used and $P_{-3/8}$ if #67 stone is used) or asphalt binder content do not meet the requirements of Table 287-1, the LOT will be automatically terminated and production of the mixture stopped until the problem is adequately resolved (to the satisfaction of the Engineer), unless it can be demonstrated to the satisfaction of the Engineer that the problem can immediately be (or already has been) resolved. Evaluate any material represented by the failing test result in accordance with 334-~~5.1.99.4~~.

287-6 Acceptance of the Mixture at the Roadway.

Acceptance of the Contractor's methods of placement and compaction will be based upon the completion of a 500 foot test section, (initially and at other times as determined by the Engineer), acceptable to the Engineer, prior to further placement. In the event that the placement/compaction method deviates from the approved method, cease placement of the mix until the problem is adequately resolved to the satisfaction of the Engineer.

287-7 Temperature and Storage Limitations.

Place the ~~Asphalt Treated Permeable Base~~ **ATPB** material when the atmospheric temperature is above 50°F and rising. Do not use ~~Asphalt Treated Permeable Base~~ **ATPB** material that was mixed more than two hours prior to placement.

287-8 Construction Requirements.

287-8.1 Placement: Ensure that the structural course on which ~~Asphalt Treated Permeable Base~~ **ATPB** is to be placed conforms to the compaction and elevation tolerances specified in the Contract Documents and is free of loose or extraneous material. Fill any area of the structural course which is lower than the grade established by the plans with structural course material, at no additional cost to the Department.

Place and compact ~~Asphalt Treated Permeable Base~~ **ATPB** in one lift, with a compacted thickness of 4 ± 0.5 inches (except the trench which includes the subdrainage pipe), in accordance with these Specifications, lines, grades, dimensions and notes as shown in the plans.

Place and compact ~~Asphalt Treated Permeable Base~~ **ATPB** material around the subdrainage pipe for the full width of the trench, in layers not exceeding 8 inches (loose measure). Do not displace or damage the subdrainage pipe or filter fabric.

Remove and replace all ~~Asphalt Treated Permeable Base~~ **ATPB** material which is greater than 1/2 inch below the grade shown in the plans or, ~~is not covered with the next layer of material within five calendar days after initial placement or~~ in the opinion of the Engineer, is damaged or contaminated, at no additional cost to the Department.

287-8.2 Compaction: Compact the ~~Asphalt Treated Permeable Base~~ **ATPB** by one of the following methods:

1. A steel-wheeled, tandem roller which will produce an operating weight of not more than 140 PLI of drum width.

2. A steel-wheeled tandem roller weighing from 8 to 12 tons.

Compact the ~~Asphalt Treated Permeable Base~~ **ATPB** material (in the static mode only) as approved by the Engineer. Begin compaction as soon as the surface temperature has cooled to 190°F, *or as approved by the Engineer* and complete compaction before the surface temperature has cooled to 100°F. If necessary, cool the ~~Asphalt Treated Permeable Base~~ **ATPB** material with water.

287-8.3 Surface Requirements: Ensure that the finished surface of the ~~Asphalt Treated Permeable Base~~ **ATPB** does not vary more than $\pm 1/2$ inch from the grade shown in the plans.

The Engineer may approve removal of high spots to within specified tolerance by a method which does not produce contaminating fines. Remove and replace

~~Asphalt Treated Permeable Base~~ **ATPB** material that is outside the established tolerance, at no additional cost to the Department. Neither grinding nor milling will be permitted.

287-9 Subdrainage Pipe and Geotextile Material.

Place the subdrainage pipe and geotextile material (filter fabric) in accordance with the plans and Design Standards, Index No. 287.

287-10 Outlet Pipe.

Install outlet fittings and pipes concurrent with subdrainage pipe to provide positive gravity drainage and eliminate soil intrusion. The Engineer will restrict installation of additional sections of ~~Asphalt Treated Permeable Base~~ **ATPB**, until appropriate outlets are installed.

Ensure that all fittings and materials are designed and installed to eliminate soil intrusion into the system.

Connect the open end of the outlet pipe into either an existing drainage structure, existing ditch pavement or terminate with a concrete apron.

Do not block the drainage system at any time. Ensure that at the time of inspection and project acceptance, all outlet pipes and concrete aprons are clear of earth material, vegetation, and other debris.

287-11 Compensation

Meet the requirements of 334-8 with the following exceptions:

1. Pay factors will be calculated for asphalt binder content and the percentages passing the 1/2 inch and the 3/8 inch sieves only.
2. Table 287-2 replaces Table 334-6.
3. Table 287-3 replaces Table 334-7.
4. The Composite Pay Factor in 334-8.3 is replaced with the following:

$$\text{CPF} = [(0.25 \times \text{PF } 1/2 \text{ inch or } 3/8 \text{ inch}) + (0.75 \times \text{PF AC})]$$

Note: Use the PF for the 1/2 inch sieve if #57 stone is used in the mixture or use the PF for the 3/8 inch sieve if #67 stone is used in the mixture

Table 287-2 Small Quantity Pay Table for ATPB		
Pay Factor	1-Test Deviation	2-Test Average Deviation
Asphalt Binder Content (%)		
1.00	0.00-0.50	0.00-0.35
0.90	0.51-0.60	0.36-0.42
0.80	>0.60	>0.42
1/2 inch Sieve (%) if using #57 stone		
1.00	0.00-11.00	0.00-7.78
0.90	11.01-12.00	7.79-8.49
0.80	>12.00	>8.49
3/8 inch Sieve (%) if using #67 stone		
1.00	0.00- 11.00	0.00- 7.78

Table 287-2 Small Quantity Pay Table for ATPB		
0.90	11.01-12.00	7.79-8.49
0.80	>12.00	>8.49

Table 287-3 Specification Limits for ATPB	
Quality Characteristic	Specification Limits
Asphalt Binder Content (%)	Target \pm 0.45
Passing 1/2 inch sieve (%) if using #57 stone	Target \pm 10.00
Passing 3/8 inch sieve (%) if using #67 stone	Target \pm 10.00

287-12 Low Quality Material.

Meet the requirements of 334-95.1.9. For ATPB, use the Master Production Range defined in Table 287-1 in lieu of Table 334-5.

287-13 Method of Measurement.

287-13.1 Asphalt *Treated* Permeable Base: The quantity of ~~Asphalt Treated Permeable Base~~ *ATPB* to be paid for will be the plan quantity, in cubic yards, completed and accepted, subject to 9-3.2. No allowance will be made for ~~Asphalt Treated Permeable Base~~ *ATPB* placed outside plan dimensions, unless otherwise ordered by the Engineer.

287-13.2 Outlet Pipe: The quantity of outlet pipe to be paid for will be the length, in feet, measured in place along the centerline and gradient of the pipe, completed and accepted.

287-14 Basis of Payment.

287-14.1 Asphalt Permeable Base: Price and payment will be full compensation for work specified in this Section, including furnishing all labor, materials (including the ~~Asphalt Treated Permeable Base~~ *ATPB* material, geotextile, and subdrainage pipe), tools, equipment, and incidentals, necessary to complete the work.

287-14.2 Outlet Pipe: Price and payment will be full compensation for work specified in this Section, including removal of existing shoulder pavement, trench excavation, pipe and fittings, standard aprons, galvanized hardware cloth (rodent screens), grouting around and stubbing into existing or proposed drainage structures or ditch pavement; restoration of ditch pavement, sod and other areas disturbed by the Contractor, backfill in place, disposal of excess materials and incidentals, necessary to complete the work.

287-14.3 Payment Items: Payment will be made under:

- Item No. 287- 1- Asphalt Treated Permeable Base - per cubic yard.
- Item No. 446- 71-1 Edgedrain Outlet Pipe - per foot.

ASPHALT TREATED PERMEABLE BASE.**(REV 6/4/08)**

SECTION 287 (Pages 220 – 225) is deleted and the following substituted:

**SECTION 287
ASPHALT TREATED PERMEABLE BASE**

287-1 Description.

Construct Asphalt Treated Permeable Base (ATPB) and Outlet Pipe for use under concrete pavement, in accordance with the details shown in the plans and the Design Standards, Index No. 287. Meet the plant and equipment requirements of Section 320 and the general construction requirements of Section 330, except as noted below.

287-2 Materials.

Meet the following requirements:

Coarse Aggregate, Stone, Slag, or Crushed Gravel	
Grade No. 57 or 67.....	Section 901
Superpave PG Asphalt Binder (PG 67-22) (1)	916-1
Hydrated Lime (2).....	AASHTO M303 Type 1
Polyvinyl-Chloride Pipe(3).....	Section 948
Polyethylene Pipe(3).....	Section 948
Geotextile Fabric.....	Section 985

(1) Use PG 67-22 in the ATPB containing 0.75% heat-stable anti-strip additive (by weight of asphalt) from an approved source. Introduce and mix the anti-strip additive at the terminal.

(2) For mixtures containing granite, add hydrated lime at a dosage rate of 1.0% by weight of the total dry aggregate in lieu of adding 0.75% anti-strip additive. Provide certified test results for each shipment of hydrated lime indicating compliance with the specifications. In addition, meet the requirements of 337-9.2 and 337-9.3.

(3) Use either Polyvinyl-Chloride Pipe or Polyethylene Pipe, unless otherwise specified in the Contract Documents.

287-3 Composition of Mixture.

287-3.1 General: Use ATPB composed of a combination of coarse aggregate and asphalt cement. Use a mix design verified by the Engineer.

287-3.2 Mix Design: Submit a proposed mix design along with representative samples of all component materials to the Engineer, at least two weeks before the scheduled start of production. Establish the design asphalt content within the range of 2.0 – 4.0%, by weight of total mixture. During the mix design process, the Engineer may adjust the asphalt content within the 2.0 -4.0% range. The Engineer may increase or decrease the specified asphalt content during production of the mix after testing and visual inspection. Ensure that a minimum of 95% of the aggregate is coated. There will be no separate payment for the bituminous material in the mix. Establish the mix temperature within the range of 230°F to 250°F, or as approved by the Engineer.

287-4 Control of Quality.

Provide the necessary control of the ATPB and construction in accordance with the applicable provisions of 330-2.

287-5 Acceptance of the Mixture at the Plant.

The ATPB mixture will be accepted at the plant with respect to 334-5.1 with the following exceptions:

1. The mixture will be accepted with respect to gradation ($P_{-1/2}$ if #57 stone is used and $P_{-3/8}$ if #67 stone is used) and asphalt binder content (P_b) only.
2. Testing in accordance with AASHTO TP4-00 and FM 1-T 209 (and conditioning of the mix prior to testing) will not be required as part of 334-5.1.1.1.
3. The standard LOT size will be, 2,000 tons, with each LOT subdivided into four equal sublots of 500 tons each.
4. Initial production requirements of 334-5.1.3 do not apply.
5. The Between-Laboratory Precision Values described in Table 334-6 are modified to include ($P_{-1/2}$ and $P_{-3/8}$) with a maximum difference per FM 1-T 030 (Figure 2).
6. Table 334-5 (Master Production Range) is replaced by Table 287-1.

Table 287-1 ATPB Master Production Range	
Characteristic	Tolerance (1)
Asphalt Binder Content (%)	Target \pm 0.60
Passing 1/2 inch Sieve (%) if using #57 stone	Target \pm 12.00
Passing 3/8 inch Sieve (%) if using #67 stone	Target \pm 12.00

(1) Tolerances for sample size of $n = 1$ from the verified mix design

287-5.1 Individual Test Tolerances for ATPB Production: In the event that an individual Quality Control test result of a subplot for gradation ($P_{-1/2}$ if #57 stone is used and $P_{-3/8}$ if #67 stone is used), or asphalt binder content does not meet the requirements of Table 287-1, take steps to correct the situation and actions taken shall be reported to the Engineer.

In the event that two consecutive individual Quality Control test results for gradation ($P_{-1/2}$ if #57 stone is used and $P_{-3/8}$ if #67 stone is used) or asphalt binder content do not meet the requirements of Table 287-1, the LOT will be automatically terminated and production of the mixture stopped until the problem is adequately resolved (to the satisfaction of the Engineer), unless it can be demonstrated to the satisfaction of the Engineer that the problem can immediately be (or already has been) resolved. Evaluate any material represented by the failing test result in accordance with 334-5.1.9.

287-6 Acceptance of the Mixture at the Roadway.

Acceptance of the Contractor's methods of placement and compaction will be based upon the completion of a 500 foot test section, (initially and at other times as

determined by the Engineer), acceptable to the Engineer, prior to further placement. In the event that the placement/compaction method deviates from the approved method, cease placement of the mix until the problem is adequately resolved to the satisfaction of the Engineer.

287-7 Temperature and Storage Limitations.

Place the ATPB material when the atmospheric temperature is above 50°F and rising. Do not use ATPB material that was mixed more than two hours prior to placement.

287-8 Construction Requirements.

287-8.1 Placement: Ensure that the structural course on which ATPB is to be placed conforms to the compaction and elevation tolerances specified in the Contract Documents and is free of loose or extraneous material. Fill any area of the structural course which is lower than the grade established by the plans with structural course material, at no additional cost to the Department.

Place and compact ATPB in one lift, with a compacted thickness of 4 ± 0.5 inches (except the trench which includes the subdrainage pipe), in accordance with these Specifications, lines, grades, dimensions and notes as shown in the plans.

Place and compact ATPB material around the subdrainage pipe for the full width of the trench, in layers not exceeding 8 inches (loose measure). Do not displace or damage the subdrainage pipe or filter fabric.

Remove and replace all ATPB material which is greater than 1/2 inch below the grade shown in the plans or, in the opinion of the Engineer, is damaged or contaminated, at no additional cost to the Department.

287-8.2 Compaction: Compact the ATPB by one of the following methods:

1. A steel-wheeled, tandem roller which will produce an operating weight of not more than 140 PLI of drum width.
2. A steel-wheeled tandem roller weighing from 8 to 12 tons.

Compact the ATPB material (in the static mode only) as approved by the Engineer. Begin compaction as soon as the surface temperature has cooled to 190°F, or as approved by the Engineer and complete compaction before the surface temperature has cooled to 100°F. If necessary, cool the ATPB material with water.

287-8.3 Surface Requirements: Ensure that the finished surface of the ATPB does not vary more than $\pm 1/2$ inch from the grade shown in the plans.

The Engineer may approve removal of high spots to within specified tolerance by a method which does not produce contaminating fines. Remove and replace ATPB material that is outside the established tolerance, at no additional cost to the Department. Neither grinding nor milling will be permitted.

287-9 Subdrainage Pipe and Geotextile Material.

Place the subdrainage pipe and geotextile material (filter fabric) in accordance with the plans and Design Standards, Index No. 287.

287-10 Outlet Pipe.

Install outlet fittings and pipes concurrent with subdrainage pipe to provide positive gravity drainage and eliminate soil intrusion. The Engineer will restrict installation of additional sections of ATPB, until appropriate outlets are installed.

Ensure that all fittings and materials are designed and installed to eliminate soil intrusion into the system.

Connect the open end of the outlet pipe into either an existing drainage structure, existing ditch pavement or terminate with a concrete apron.

Do not block the drainage system at any time. Ensure that at the time of inspection and project acceptance, all outlet pipes and concrete aprons are clear of earth material, vegetation, and other debris.

287-11 Compensation

Meet the requirements of 334-8 with the following exceptions:

1. Pay factors will be calculated for asphalt binder content and the percentages passing the 1/2 inch and the 3/8 inch sieves only.
2. Table 287-2 replaces Table 334-6.
3. Table 287-3 replaces Table 334-7.
4. The Composite Pay Factor in 334-8.3 is replaced with the following:

$$\text{CPF} = [(0.25 \times \text{PF } 1/2 \text{ inch or } 3/8 \text{ inch}) + (0.75 \times \text{PF AC})]$$

Note: Use the PF for the 1/2 inch sieve if #57 stone is used in the mixture or use the PF for the 3/8 inch sieve if #67 stone is used in the mixture

Table 287-2 Small Quantity Pay Table for ATPB		
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0.80	>0.60	>0.42
1/2 inch Sieve (%) if using #57 stone		
1.00	0.00-11.00	0.00-7.78
0.90	11.01-12.00	7.79-8.49
0.80	>12.00	>8.49
3/8 inch Sieve (%) if using #67 stone		
1.00	0.00- 11.00	0.00- 7.78
0.90	11.01-12.00	7.79-8.49
0.80	>12.00	>8.49

Table 287-3 Specification Limits for ATPB	
Quality Characteristic	Specification Limits
Asphalt Binder Content (%)	Target \pm 0.45

Table 287-3 Specification Limits for ATPB	
Quality Characteristic	Specification Limits
Passing 1/2 inch sieve (%) if using #57 stone	Target \pm 10.00
Passing 3/8 inch sieve (%) if using #67 stone	Target \pm 10.00

287-12 Low Quality Material.

Meet the requirements of 334-5.1.9. For ATPB, use the Master Production Range defined in Table 287-1 in lieu of Table 334-5.

287-13 Method of Measurement.

287-13.1 Asphalt Treated Permeable Base: The quantity of ATPB to be paid for will be the plan quantity, in cubic yards, completed and accepted, subject to 9-3.2. No allowance will be made for ATPB placed outside plan dimensions, unless otherwise ordered by the Engineer.

287-13.2 Outlet Pipe: The quantity of outlet pipe to be paid for will be the length, in feet, measured in place along the centerline and gradient of the pipe, completed and accepted.

287-14 Basis of Payment.

287-14.1 Asphalt Permeable Base: Price and payment will be full compensation for work specified in this Section, including furnishing all labor, materials (including the ATPB material, geotextile, and subdrainage pipe), tools, equipment, and incidentals, necessary to complete the work.

287-14.2 Outlet Pipe: Price and payment will be full compensation for work specified in this Section, including removal of existing shoulder pavement, trench excavation, pipe and fittings, standard aprons, galvanized hardware cloth (rodent screens), grouting around and stubbing into existing or proposed drainage structures or ditch pavement; restoration of ditch pavement, sod and other areas disturbed by the Contractor, backfill in place, disposal of excess materials and incidentals, necessary to complete the work.

287-14.3 Payment Items: Payment will be made under:

- Item No. 287- 1- Asphalt Treated Permeable Base - per cubic yard.
- Item No. 446- 71-1 Edgedrain Outlet Pipe - per foot.