



Florida Department of Transportation

JEB BUSH
GOVERNOR

605 Suwannee Street
Tallahassee, FL 32399-0450

DENVER J. STUTLER, JR.
SECRETARY

August 14, 2006

Mr. Greg Williams
Program Operations Engineer
Federal Highway Administration
545 John Knox Road, Suite 200
Tallahassee, Florida 32303

Re: Office of Design, Specifications
Section 455
Proposed Specification: 4550400 Structures Foundation

Dear Mr. Williams:

We are submitting, for your approval, two copies of a proposed Supplemental Specification for Structures Foundations.

This change was proposed by Robert Robertson of the State Structures Office to include reference to Fiberglass Structurally Reinforced Composite Piles. Fiberglass Structurally Reinforced Composite Piles are included in the newest fender systems and will be used for installation requirements.

Please review and transmit your comments, if any, within two weeks. Comments should be sent via Email to SP965DB or duane.brautigam@dot.state.fl.us.

If you have any questions relating to this specification change, please call Duane F. Brautigam, State Specifications Engineer at 414-4110.

Sincerely,

Signature on file

Duane F. Brautigam, P.E.
State Specifications Engineer

DFB/bd

Attachment

cc: General Counsel
Florida Transportation Builders' Assoc.
State Construction Engineer

STRUCTURES FOUNDATIONS.
(REV 5-26-08-14-06)

ARTICLE 455-4 (Page 501) is deleted and the following substituted:

455-4 Classification.

The Department classifies piling as follows:

- (1) Treated timber piling.
- (2) Prestressed concrete piling.
- (3) Steel piling.
- (4) Test piling.
- (5) Sheet piling.
 - (a) Concrete sheet piling.
 - (b) Steel sheet piling.

(6) Fiberglass Structurally Reinforced Composite Piles (see Section 973 for material requirements)

SUBARTICLE 455-5.15.4 (Page 515) is deleted and the following substituted:

455-5.15.4 Elevation: Ensure that the final elevation of the pile head is no more than 1 1/2 inches above, or more than 4 inches below, the elevation shown in the plans. Do not embed the pile less than 6 inches below the elevation shown in the plans unless a minimum penetration requirement is shown.

For fender piles, cut off piles at the elevation shown on the plans to a tolerance of +0.0”/-2.0” using sawing or other means as approved by the Engineer to provide a smooth level cut.

SUBARTICLE 455-7.7.1 (Page 518 and 519) is deleted and the following substituted:

455-7.7.1 General: Where splices and build-ups for concrete piles are necessary, such splices and build-ups to be driven, or those 21 feet or longer, are to be prestressed precast sections. Ensure that build-ups less than 21 feet in length and not to be driven consist of a non-prestressed reinforced section meeting the requirements of 455-7.7.3. The Contractor may construct build-ups less than 2 feet in length in accordance with 455-11.89. When splicing a prestressed precast section onto the original pile and, after driving, the length of spliced section below cut-off elevation is 4 feet or less, remove the pile concrete to the cut-off elevation and leave the dowels in place to be incorporated into the cap as directed by the Engineer. The Contractor may cut the length of dowels which becomes exposed to a length of 48 inches from the plane of pile-splice.

These requirements are not applicable to specially designed piling. Make splices for special pile designs as shown in the plans.

SUBARTICLE 455-8.3 (Page 520 and 521) is deleted and the following substituted:

455-8.3 Pile Splices: Order and use the full authorized pile length where practicable. Do not splice to obtain authorized lengths less than 40 feet except when shown in the plans. When approved by the Engineer, perform splicing to obtain authorized lengths between 40 and 60 feet. The Engineer will permit splicing to obtain authorized lengths in excess of 60 feet.

Where the pile length authorized is not sufficient to obtain the required bearing value or penetration, order an additional length of pile and splice it to the original length.

Make all splices in accordance with the plan details. Payment for pile splicing will be limited as specified in 455-11.89.

ARTICLE 455-11 (Pages 528-532) is deleted and the following substituted:

455-11 Method of Measurement (All Piling).

455-11.1 Treated Timber Piling: The quantity to be paid for will be the length, in feet, furnished, placed, and accepted according to the authorized lengths list, including any additions and excluding any deletions thereto, as approved by the Engineer.

455-11.2 Prestressed Concrete Piling:

455-11.2.1 General: The quantity to be paid for will be the length, in feet, of Prestressed Concrete Piling furnished, driven and accepted according to the authorized lengths list, including any additions and excluding any deletions thereto, as approved by the Engineer.

455-11.2.2 Furnished Length: The furnished length of precast concrete piles will be considered as the overall length from head to tip. Final pay length will be based on the casting length as authorized in accordance with 455-5.14.3 subject to provisions of 455-11.2.3 through 455-11.2.12, 455-11.89 and 455-11.9.10

455-11.2.3 Build-ups: The lengths of pile build-ups authorized by the Engineer, measured from the plane of cutback or the joint between the sections, to head of build-up, will be included in the quantities of Piling.

455-11.2.4 Piles Requiring Cut-offs: No deduction from the length, in feet, of Piling will be made if cut-offs are required after the pile has been driven to satisfactory bearing.

455-11.2.5 Piles Driven Below Cut-off Elevation: Where a pile is driven below cut-off elevation and satisfactory bearing is obtained so that no further driving is required, the length of pile driven will be measured from cut-off elevation to tip of the pile.

455-11.2.6 Driving of Splice: If a pile is driven below cut-off and satisfactory bearing is not obtained, and additional driving is required after construction of a satisfactory splice, an additional 10 feet of piling will be paid for the additional driving. This compensation for driving of splice, however, will not be allowed for test piles that are spliced and redriven.

455-11.2.7 Replacing Piles: In the event a pile is broken or otherwise damaged to the extent that the damage is irreparable, in the opinion of the Engineer, the

Contractor shall extract and replace the pile at no additional expense to the Department. In the event that a pile is mislocated by the Contractor, the Contractor shall extract and replace the pile at no expense to the Department except when a design change proposed by the Contractor is approved by the Department as provided in 455-5.15.5.

In the event that a pile is driven below cut-off without obtaining the required bearing, and the Engineer elects to have the pile pulled and a longer pile substituted, it will be paid for as Unforeseeable Work. In the event a pile is damaged or mislocated, and the damage or mislocation is determined to be the Department's responsibility, the Engineer may elect to have the pile extracted, and it will be paid for as Unforeseeable Work. If the extracted pile is undamaged and driven elsewhere the pile will be paid for at 30% of the Contract unit price for Piling. When the Department determines that it is responsible for damaged or mislocated pile, and a replacement pile is required, compensation will be made under the item for Piling, for both the original pile and replacement pile.

The Contractor may substitute a longer pile in lieu of splicing and building-up a pile. In this event, the Contractor will be paid for the original authorized length of the pile, plus any additional length furnished by the Contractor up to the authorized length of the build-up, as Piling. No payment will be made for extracting the original pile furnished or will any payment be made for a pile splice.

455-11.2.8 Underwater Driving: When the Contractor selects one of the optional underwater driving methods, payment will be made by selecting the applicable method from the following:

(a) Using a pile longer than the authorized length: Payment for piling will be made only for the authorized length at that location unless the length of pile from cut-off elevation to the final tip elevation is greater than the authorized length, in which case payment for piling will be made from cut-off elevation to final tip elevation. No payment will be made for pile splice, when this option is selected, unless the pile is physically spliced and the splice is driven below cut-off elevation to achieve bearing. When making and driving a pile splice below cut-off elevation to achieve bearing, the length to be paid for piling will be the length between cut-off elevation and final pile tip elevation.

(b) Using an underwater hammer: Payment for piling and pile splices will be in accordance with 455-11.2.1 through 455-11.2.7 and 455-11.2.10. The Contractor shall furnish additional lengths required to provide the full length confirmation pile at no expense to the Department. Payment for piling for the full length confirmation pile will be the authorized length of the pile, unless the length driven below cut-off elevation is greater than the authorized length, in which case the length to be paid for will be the length between cut-off elevation and the final tip elevation. Splices in confirmation piles will be paid for only when the splice is driven below cut-off elevation.

(c) Using a pile follower: When a pile follower is used with a conventional pile driving system, the method of payment will be the same as shown above in 455-11.2. ~~108~~(b).

455-11.2.9 Set-Checks/Test Piles: As described in 455-5.12.1, there will be no separate payment for the initial four set-checks performed within 72 hours of initial driving. For each additional set-check performed within 72 hours of initial driving, an additional quantity of 10 feet piling will be paid.

455-11.2.10 Set-Check/Production Piles: As described in 455-5.10.4(a), there will be no separate payment for one initial set-check. For each additional set-check performed within 72 hours from the end of initial driving, an additional quantity of 10 feet of piling will be paid.

455-11.3 Steel Piling:

455-11.3.1 General: The quantity to be paid for will be the length, in feet, of Steel Piling furnished, spliced, driven and accepted, up to the authorized length, including any additions and excluding any deletions thereto as approved by the Engineer.

455-11.3.2 Point Protectors: The quantity to be paid for will be each for the total of point protectors authorized, furnished, and properly installed.

455-11.4 Test Piles: The quantity to be paid for of test piles of various types, will be the length, in feet, of Test Piling furnished, driven and accepted, according to the authorized length list, and any additions or deletions thereof as approved by the Engineer.

Where a test pile is left in place as a permanent pile, it will be paid for only as Test Piles. Any extensions necessary to continue driving the pile for test purposes, as authorized by the Engineer, will be paid for as Test Piles. Other build-ups made only to incorporate the pile into the structure as a permanent pile will be included in the quantities of regular Piling and will not be paid for as Test Piling.

455-11.5 Dynamic Load Tests: The quantity to be paid for will be the number of dynamic load tests as shown in the plans or authorized by the Engineer, actually applied to piles, completed and accepted in accordance with the Contract Documents. Dynamic load tests may be applied to test piles and/or production piles.

No separate payment will be made for dynamic load tests used to evaluate the Contractor's driving equipment. This will generally be done on the first test pile or production pile driven on a project with each combination of proposed hammer and pile size and/or a separate pile to evaluate any proposed followers, or piles driven to evaluate proposed changes in the driving system.

The price for Dynamic Load Tests will include all costs related to dynamic testing as described in 455-5.13 including the initial instrumented drive, up to two set-checks, and two additional instrumented set-checks within 72 hours after the initial driving of a dynamic load test pile. In the event the Engineer requires an instrumented re-drive of a pile previously instrumented more than 72 hours after initial driving, it will be paid for at 1/2 the bid price for a Dynamic Load Test.

455-11.6 Steel Sheet Piling: The quantity to be paid for will be the plan quantity area, in square feet, measured from top of pile elevation to the bottom of pile elevation and longitudinally along the top of the sheet piles as shown in the plans. Sheet piling used in cofferdams and to incorporate the Contractor's specific means and methods, and not ordered by the Engineer, will be paid for as required in Section 125.

455-11.7 Concrete Sheet Piling: The quantity to be paid for will be the product of the number of such piles satisfactorily completed, in place, times their lengths in feet as shown in the plans or authorized by the Engineer. This quantity will be based upon piles 2 1/2 feet wide.

When the Engineer approves, the Contractor may furnish the concrete sheet piling in widths wider than shown in the plans; then the number of piles shall be the actual number of units completed times the width used divided by the width in the plans.

455-11.48 Fiberglass Structurally Reinforced Composite Piles: *The quantity of fiberglass structurally reinforced composite piles to be paid will be the length in feet furnished and driven to the authorized lengths, as approved by the Engineer.*

455-11.89 Pile Splices: Authorized splices in concrete piling, steel piling and test piling, which are made for the purpose of obtaining greater lengths than originally authorized by the Engineer, or to incorporate test piling in the finished structure, or for further driving of test piling, will be paid for as described in 455-12.12/13. No separate payment will be made for splices required to obtain the authorized length.

For concrete piles, where the head of the pile to be spliced is not more than 2 feet below the elevation of cut-off, the Contractor, if he so elects, may cast the pile build-up with the cap, under the following conditions:

(a) Reinforcing steel and pile dimensions will conform in every respect to a standard splice.

(b) 9 feet of piling, will be paid for as compensation for drilling and grouting the dowels and reinforcing steel and concrete used for-build up and all other costs for which provision has not otherwise been made.

455-11.910 Pile Redrive: The quantity to be paid for will be the number of redrives, each, authorized by the Engineer. Pile Redrive is defined in 455-5.10.4(b). Payment for any pile redrive ordered by the Engineer will consist of 20 feet of additional piling. The size of the pile redriven will be the same size as the furnished item for payment.

Pile Redrive will be paid under any of the following conditions:

(a) When the Engineer directs the Contractor to redrive a pile to determine its capacity as described in 455-5.10.4.

(b) When the Engineer orders the Contractor to redrive piles to reestablish their capacity as the result of pile heave as described in 455-5.10.5.

455-11.1011 Pile Extraction: Piles authorized to be extracted by the Engineer and successfully extracted as provided in 455-11.2.9 will be paid for as Unforeseeable Work. No payment for extraction will be made for piles shown in the plans to be extracted or piling damaged or mislocated by the Contractor that are ordered to be extracted by the Engineer.

455-11.1112 Protection of Existing Structures: The quantity to be paid for will be at the Contract lump sum price. When the Contract Documents do not include an item for protection of existing structures, the cost of settlement monitoring as required by these Specifications will be included in the cost of the piling items; however, work in addition to settlement monitoring will be paid for as Unforeseeable Work when such additional work is ordered by the Engineer.

455-11.1213 Static Load Tests: The quantity to be paid for will be the number of static load tests of the designated tonnages, each, as shown in the plans or authorized by the Engineer, actually applied to piles, completed and accepted in accordance with the plans and these Specifications.

455-11.1314 Preformed Pile Holes: The quantity to be paid for will be 30% of one foot of piling for each foot of completed Preformed Pile Holes acceptably provided, complete for the installation of the bearing piles, regardless of the type of pile installed therein. Only those holes authorized to be paid for, as provided in 455-5.9.3, will be included in the measurement for payment. The Engineer will authorize payment for

Preformed Pile Holes only when the pile has been placed in proper position and has achieved the required penetration.

ARTICLE 455-12 (Pages 532-534) is deleted and the following substituted:

455-12 Basis of Payment (All Piling).

455-12.1 Treated Timber Piling: Price and payment will be full compensation for furnishing all materials, including collars, metal shoes, copper cover sheets, preservatives and tar, and for wrapping pile clusters with wire cable, where so shown in the plans.

455-12.2 Prestressed Concrete Piling: Price and payment will be full compensation for the cost of furnishing and placing all reinforcing steel, predrilled holes, furnishing the material for and wrapping pile clusters with wire cable where so shown in the plans and grouting of preformed pile holes when shown in the plans. Payment will be made in two increments: 70% of the unit price for Prestressed Concrete Piling for each foot fabricated and accepted as stockpiled materials, and 30% of the unit price for Prestressed Concrete Piling for the entire authorized length upon completion of driving.

455-12.3 Steel Piling: Price and payment will be full compensation for all labor, equipment, and materials required for furnishing and installing Steel Piling, including welding and painting as specified and the cost of predrilling pile holes described in 455-5.1.1. The cost of any sand or concrete fill and reinforcing steel in pipe piles will be included in the price for Steel Piling. Payment will be made in two increments: 70% of the unit price for Steel Piling for each foot (meter) fabricated and accepted as stockpiled materials, and 30% of the unit price for Steel Piling for the entire authorized length upon completion of driving.

Bracing and other metal parts attached to or forming a part of piling or bracing and not otherwise classified, will be measured and paid for as provided in Section 460.

455-12.4 Test Piles: Price and payment will be full compensation for all incidentals necessary to complete all the work of this item except splices, build-ups, pile extractions and preformed pile holes authorized by the Engineer and paid for under other pay items or payment methods. The cost of all additional work not listed above necessary to ensure required penetration and attain required bearing of the test piles will be included in the price bid per foot of Test Pile, including driving and all other related costs. Payment will be made in two increments: 70% of the unit price for Test Piles for each foot fabricated and accepted as stockpiled materials, and 30% of the unit price for Test Piles for the entire authorized length upon completion of driving.

455-12.5 Dynamic Load Tests: Price and payment will be full compensation for all labor, equipment, and materials required to perform this work.

455-12.6 Steel Sheet Piling:

455-12.6.1 Permanent Sheet Piling: Price and payment will be full compensation for all labor, equipment, and materials required for furnishing and installing steel sheet piling including preformed holes, but will not include furnishing and placing anchors when an anchored wall system is designed and detailed in the plans. In such cases, furnishing and installing anchors will be paid for separately.

455-12.6.2 Temporary Sheet Piling: For critical temporary steel sheet pile walls, walls which are necessary to maintain the safety of the traveling public or structural integrity of nearby structures, roadways and utilities during construction, that are detailed in the plans, price and payment will be full compensation for all labor, equipment, and materials required for furnishing and installing steel sheet piling including preformed holes, and including wales, anchor bars, dead men, soil anchors, proof tests, creep tests, and other incidental items when an anchored wall system is required. Removal of the sheet piling, anchors, and incidentals will be included in the cost per square foot for Steel Sheet Piling (Critical Temporary) When the temporary steel sheet pile walls are not detailed in the plans, the cost of furnishing and installation shall be incidental to cost of other related items and no separate payment shall be made. If the wall is not shown in the plans, but deemed to be critical as determined by the Engineer, then a design shall be furnished by the Department and paid for separately under Steel Sheet Piling (Critical Temporary).

455-12.7 Concrete Sheet Piling: Price and payment will be full compensation for furnishing all materials, including reinforcing steel, grouting, plastic filter fabric, preformed holes and installation.

455-12.48 Fiberglass Structurally Reinforced Composite Piles: *Price and payment for will be full compensation for all labor, equipment and materials required to furnish and install the piles to the elevation shown in the plans. No separate payment will be made for pile cut-offs.*

455-12.89 Preformed Pile Holes: There will be no separate pay item for Preformed Pile Holes. Payment will be made as the unit price for Piling of the applicable pile type (excluding sheet pile) for 30% of each foot of hole which is preformed when authorized by the Engineer. Price and payment will be full compensation for all labor, equipment, and materials required to perform this work.

455-12.910 Protection of Existing Structures: Price and payment will be full compensation for all labor, equipment, and materials required to perform this work.

455-12.1011 Point Protectors: Price and payment will be full compensation for all labor, equipment, and materials required to perform this work.

455-12.1112 Static Load Tests: Price and payment will be full compensation for all labor, equipment, and materials required to perform this work.

455-12.1213 Pile Splices: The quantity of this item will be determined as provided in 455-11.89. Payment for each Steel Pile Splice authorized by the Engineer will be made as 20 feet of additional steel piling. Payment for each Concrete Pile Splice authorized by the Engineer will be made as 30 feet of additional prestressed concrete piling.

455-12.1314 Prestressed Concrete Pile Cut-Off: There will be no separate pay item for pile cut-off. Payment for each cut-off will be made as 5 feet of additional piling furnished.

455-12.1415 Payment Items: Payment will be made under:

- | | |
|-------------------|---|
| Item No. 455- 2- | Treated Timber Piling - per foot. |
| Item No. 455- 14- | Concrete Sheet Piling - per foot. |
| Item No. 455- 18- | Protection of Existing Structures - lump sum. |
| Item No. 455- 34- | Prestressed Concrete Piling - per foot. |
| Item No. 455- 35- | Steel Piling - per foot. |

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Jobs with Structures

Foundations

<i>Item No. 455-37-</i>	<i>Fiberglass Structurally Reinforced Composite Piles</i>
Item No. 455-119-	Test Loads- each.
Item No. 455-120-	Point Protection - each.
Item No. 455-133-	Steel Sheet Piling - per square foot.
Item No. 455-137-	Dynamic Load Tests - each.
Item No. 455-143-	Test Piles (Prestressed Concrete) - per foot.
Item No. 455-144-	Test Piles (Steel) - per foot.
Item No. 455-145-	Test Piles (Concrete Cylinder) - per foot.

STRUCTURES FOUNDATIONS.
(REV 08-14-06)

ARTICLE 455-4 (Page 501) is deleted and the following substituted:

455-4 Classification.

The Department classifies piling as follows:

- (1) Treated timber piling.
- (2) Prestressed concrete piling.
- (3) Steel piling.
- (4) Test piling.
- (5) Sheet piling.
 - (a) Concrete sheet piling.
 - (b) Steel sheet piling.
- (6) Fiberglass Structurally Reinforced Composite Piles (see Section 973 for material requirements)

SUBARTICLE 455-5.15.4 (Page 515) is deleted and the following substituted:

455-5.15.4 Elevation: Ensure that the final elevation of the pile head is no more than 1 1/2 inches above, or more than 4 inches below, the elevation shown in the plans. Do not embed the pile less than 6 inches below the elevation shown in the plans unless a minimum penetration requirement is shown.

For fender piles, cut off piles at the elevation shown on the plans to a tolerance of +0.0”/-2.0” using sawing or other means as approved by the Engineer to provide a smooth level cut.

SUBARTICLE 455-7.7.1 (Page 518 and 519) is deleted and the following substituted:

455-7.7.1 General: Where splices and build-ups for concrete piles are necessary, such splices and build-ups to be driven, or those 21 feet or longer, are to be prestressed precast sections. Ensure that build-ups less than 21 feet in length and not to be driven consist of a non-prestressed reinforced section meeting the requirements of 455-7.7.3. The Contractor may construct build-ups less than 2 feet in length in accordance with 455-11.9. When splicing a prestressed precast section onto the original pile and, after driving, the length of spliced section below cut-off elevation is 4 feet or less, remove the pile concrete to the cut-off elevation and leave the dowels in place to be incorporated into the cap as directed by the Engineer. The Contractor may cut the length of dowels which becomes exposed to a length of 48 inches from the plane of pile-splice.

These requirements are not applicable to specially designed piling. Make splices for special pile designs as shown in the plans.

SUBARTICLE 455-8.3 (Page 520 and 521) is deleted and the following substituted:

455-8.3 Pile Splices: Order and use the full authorized pile length where practicable. Do not splice to obtain authorized lengths less than 40 feet except when shown in the plans. When approved by the Engineer, perform splicing to obtain authorized lengths between 40 and 60 feet. The Engineer will permit splicing to obtain authorized lengths in excess of 60 feet.

Where the pile length authorized is not sufficient to obtain the required bearing value or penetration, order an additional length of pile and splice it to the original length.

Make all splices in accordance with the plan details. Payment for pile splicing will be limited as specified in 455-11.9.

ARTICLE 455-11 (Pages 528-532) is deleted and the following substituted:

455-11 Method of Measurement (All Piling).

455-11.1 Treated Timber Piling: The quantity to be paid for will be the length, in feet, furnished, placed, and accepted according to the authorized lengths list, including any additions and excluding any deletions thereto, as approved by the Engineer.

455-11.2 Prestressed Concrete Piling:

455-11.2.1 General: The quantity to be paid for will be the length, in feet, of Prestressed Concrete Piling furnished, driven and accepted according to the authorized lengths list, including any additions and excluding any deletions thereto, as approved by the Engineer.

455-11.2.2 Furnished Length: The furnished length of precast concrete piles will be considered as the overall length from head to tip. Final pay length will be based on the casting length as authorized in accordance with 455-5.14.3 subject to provisions of 455-11.2.3 through 455-11.2.12, 455-11.9 and 455-11.10

455-11.2.3 Build-ups: The lengths of pile build-ups authorized by the Engineer, measured from the plane of cutback or the joint between the sections, to head of build-up, will be included in the quantities of Piling.

455-11.2.4 Piles Requiring Cut-offs: No deduction from the length, in feet, of Piling will be made if cut-offs are required after the pile has been driven to satisfactory bearing.

455-11.2.5 Piles Driven Below Cut-off Elevation: Where a pile is driven below cut-off elevation and satisfactory bearing is obtained so that no further driving is required, the length of pile driven will be measured from cut-off elevation to tip of the pile.

455-11.2.6 Driving of Splice: If a pile is driven below cut-off and satisfactory bearing is not obtained, and additional driving is required after construction of a satisfactory splice, an additional 10 feet of piling will be paid for the additional driving. This compensation for driving of splice, however, will not be allowed for test piles that are spliced and redriven.

455-11.2.7 Replacing Piles: In the event a pile is broken or otherwise damaged to the extent that the damage is irreparable, in the opinion of the Engineer, the

Contractor shall extract and replace the pile at no additional expense to the Department. In the event that a pile is mislocated by the Contractor, the Contractor shall extract and replace the pile at no expense to the Department except when a design change proposed by the Contractor is approved by the Department as provided in 455-5.15.5.

In the event that a pile is driven below cut-off without obtaining the required bearing, and the Engineer elects to have the pile pulled and a longer pile substituted, it will be paid for as Unforeseeable Work. In the event a pile is damaged or mislocated, and the damage or mislocation is determined to be the Department's responsibility, the Engineer may elect to have the pile extracted, and it will be paid for as Unforeseeable Work. If the extracted pile is undamaged and driven elsewhere the pile will be paid for at 30% of the Contract unit price for Piling. When the Department determines that it is responsible for damaged or mislocated pile, and a replacement pile is required, compensation will be made under the item for Piling, for both the original pile and replacement pile.

The Contractor may substitute a longer pile in lieu of splicing and building-up a pile. In this event, the Contractor will be paid for the original authorized length of the pile, plus any additional length furnished by the Contractor up to the authorized length of the build-up, as Piling. No payment will be made for extracting the original pile furnished or will any payment be made for a pile splice.

455-11.2.8 Underwater Driving: When the Contractor selects one of the optional underwater driving methods, payment will be made by selecting the applicable method from the following:

(a) Using a pile longer than the authorized length: Payment for piling will be made only for the authorized length at that location unless the length of pile from cut-off elevation to the final tip elevation is greater than the authorized length, in which case payment for piling will be made from cut-off elevation to final tip elevation. No payment will be made for pile splice, when this option is selected, unless the pile is physically spliced and the splice is driven below cut-off elevation to achieve bearing. When making and driving a pile splice below cut-off elevation to achieve bearing, the length to be paid for piling will be the length between cut-off elevation and final pile tip elevation.

(b) Using an underwater hammer: Payment for piling and pile splices will be in accordance with 455-11.2.1 through 455-11.2.7 and 455-11.2.10. The Contractor shall furnish additional lengths required to provide the full length confirmation pile at no expense to the Department. Payment for piling for the full length confirmation pile will be the authorized length of the pile, unless the length driven below cut-off elevation is greater than the authorized length, in which case the length to be paid for will be the length between cut-off elevation and the final tip elevation. Splices in confirmation piles will be paid for only when the splice is driven below cut-off elevation.

(c) Using a pile follower: When a pile follower is used with a conventional pile driving system, the method of payment will be the same as shown above in 455-11.2. 8(b).

455-11.2.9 Set-Checks/Test Piles: As described in 455-5.12.1, there will be no separate payment for the initial four set-checks performed within 72 hours of initial driving. For each additional set-check performed within 72 hours of initial driving, an additional quantity of 10 feet piling will be paid.

455-11.2.10 Set-Check/Production Piles: As described in 455-5.10.4(a), there will be no separate payment for one initial set-check. For each additional set-check performed within 72 hours from the end of initial driving, an additional quantity of 10 feet of piling will be paid.

455-11.3 Steel Piling:

455-11.3.1 General: The quantity to be paid for will be the length, in feet, of Steel Piling furnished, spliced, driven and accepted, up to the authorized length, including any additions and excluding any deletions thereto as approved by the Engineer.

455-11.3.2 Point Protectors: The quantity to be paid for will be each for the total of point protectors authorized, furnished, and properly installed.

455-11.4 Test Piles: The quantity to be paid for of test piles of various types, will be the length, in feet, of Test Piling furnished, driven and accepted, according to the authorized length list, and any additions or deletions thereof as approved by the Engineer.

Where a test pile is left in place as a permanent pile, it will be paid for only as Test Piles. Any extensions necessary to continue driving the pile for test purposes, as authorized by the Engineer, will be paid for as Test Piles. Other build-ups made only to incorporate the pile into the structure as a permanent pile will be included in the quantities of regular Piling and will not be paid for as Test Piling.

455-11.5 Dynamic Load Tests: The quantity to be paid for will be the number of dynamic load tests as shown in the plans or authorized by the Engineer, actually applied to piles, completed and accepted in accordance with the Contract Documents. Dynamic load tests may be applied to test piles and/or production piles.

No separate payment will be made for dynamic load tests used to evaluate the Contractor's driving equipment. This will generally be done on the first test pile or production pile driven on a project with each combination of proposed hammer and pile size and/or a separate pile to evaluate any proposed followers, or piles driven to evaluate proposed changes in the driving system.

The price for Dynamic Load Tests will include all costs related to dynamic testing as described in 455-5.13 including the initial instrumented drive, up to two set-checks, and two additional instrumented set-checks within 72 hours after the initial driving of a dynamic load test pile. In the event the Engineer requires an instrumented re-drive of a pile previously instrumented more than 72 hours after initial driving, it will be paid for at 1/2 the bid price for a Dynamic Load Test.

455-11.6 Steel Sheet Piling: The quantity to be paid for will be the plan quantity area, in square feet, measured from top of pile elevation to the bottom of pile elevation and longitudinally along the top of the sheet piles as shown in the plans. Sheet piling used in cofferdams and to incorporate the Contractor's specific means and methods, and not ordered by the Engineer, will be paid for as required in Section 125.

455-11.7 Concrete Sheet Piling: The quantity to be paid for will be the product of the number of such piles satisfactorily completed, in place, times their lengths in feet as shown in the plans or authorized by the Engineer. This quantity will be based upon piles 2 1/2 feet wide.

When the Engineer approves, the Contractor may furnish the concrete sheet piling in widths wider than shown in the plans; then the number of piles shall be the actual number of units completed times the width used divided by the width in the plans.

455-11.8 Fiberglass Structurally Reinforced Composite Piles: The quantity of fiberglass structurally reinforced composite piles to be paid will be the length in feet furnished and driven to the authorized lengths, as approved by the Engineer.

455-11.9 Pile Splices: Authorized splices in concrete piling, steel piling and test piling, which are made for the purpose of obtaining greater lengths than originally authorized by the Engineer, or to incorporate test piling in the finished structure, or for further driving of test piling, will be paid for as described in 455-12.13. No separate payment will be made for splices required to obtain the authorized length.

For concrete piles, where the head of the pile to be spliced is not more than 2 feet below the elevation of cut-off, the Contractor, if he so elects, may cast the pile build-up with the cap, under the following conditions:

(a) Reinforcing steel and pile dimensions will conform in every respect to a standard splice.

(b) 9 feet of piling, will be paid for as compensation for drilling and grouting the dowels and reinforcing steel and concrete used for-build up and all other costs for which provision has not otherwise been made.

455-11.10 Pile Redrive: The quantity to be paid for will be the number of redrives, each, authorized by the Engineer. Pile Redrive is defined in 455-5.10.4(b). Payment for any pile redrive ordered by the Engineer will consist of 20 feet of additional piling. The size of the pile redriven will be the same size as the furnished item for payment.

Pile Redrive will be paid under any of the following conditions:

(a) When the Engineer directs the Contractor to redrive a pile to determine its capacity as described in 455-5.10.4.

(b) When the Engineer orders the Contractor to redrive piles to reestablish their capacity as the result of pile heave as described in 455-5.10.5.

455-11.11 Pile Extraction: Piles authorized to be extracted by the Engineer and successfully extracted as provided in 455-11.2.9 will be paid for as Unforeseeable Work. No payment for extraction will be made for piles shown in the plans to be extracted or piling damaged or mislocated by the Contractor that are ordered to be extracted by the Engineer.

455-11.12 Protection of Existing Structures: The quantity to be paid for will be at the Contract lump sum price. When the Contract Documents do not include an item for protection of existing structures, the cost of settlement monitoring as required by these Specifications will be included in the cost of the piling items; however, work in addition to settlement monitoring will be paid for as Unforeseeable Work when such additional work is ordered by the Engineer.

455-11.13 Static Load Tests: The quantity to be paid for will be the number of static load tests of the designated tonnages, each, as shown in the plans or authorized by the Engineer, actually applied to piles, completed and accepted in accordance with the plans and these Specifications.

455-11.14 Preformed Pile Holes: The quantity to be paid for will be 30% of one foot of piling for each foot of completed Preformed Pile Holes acceptably provided, complete for the installation of the bearing piles, regardless of the type of pile installed therein. Only those holes authorized to be paid for, as provided in 455-5.9.3, will be included in the measurement for payment. The Engineer will authorize payment for

Preformed Pile Holes only when the pile has been placed in proper position and has achieved the required penetration.

ARTICLE 455-12 (Pages 532-534) is deleted and the following substituted:

455-12 Basis of Payment (All Piling).

455-12.1 Treated Timber Piling: Price and payment will be full compensation for furnishing all materials, including collars, metal shoes, copper cover sheets, preservatives and tar, and for wrapping pile clusters with wire cable, where so shown in the plans.

455-12.2 Prestressed Concrete Piling: Price and payment will be full compensation for the cost of furnishing and placing all reinforcing steel, predrilled holes, furnishing the material for and wrapping pile clusters with wire cable where so shown in the plans and grouting of preformed pile holes when shown in the plans. Payment will be made in two increments: 70% of the unit price for Prestressed Concrete Piling for each foot fabricated and accepted as stockpiled materials, and 30% of the unit price for Prestressed Concrete Piling for the entire authorized length upon completion of driving.

455-12.3 Steel Piling: Price and payment will be full compensation for all labor, equipment, and materials required for furnishing and installing Steel Piling, including welding and painting as specified and the cost of predrilling pile holes described in 455-5.1.1. The cost of any sand or concrete fill and reinforcing steel in pipe piles will be included in the price for Steel Piling. Payment will be made in two increments: 70% of the unit price for Steel Piling for each foot (meter) fabricated and accepted as stockpiled materials, and 30% of the unit price for Steel Piling for the entire authorized length upon completion of driving.

Bracing and other metal parts attached to or forming a part of piling or bracing and not otherwise classified, will be measured and paid for as provided in Section 460.

455-12.4 Test Piles: Price and payment will be full compensation for all incidentals necessary to complete all the work of this item except splices, build-ups, pile extractions and preformed pile holes authorized by the Engineer and paid for under other pay items or payment methods. The cost of all additional work not listed above necessary to ensure required penetration and attain required bearing of the test piles will be included in the price bid per foot of Test Pile, including driving and all other related costs. Payment will be made in two increments: 70% of the unit price for Test Piles for each foot fabricated and accepted as stockpiled materials, and 30% of the unit price for Test Piles for the entire authorized length upon completion of driving.

455-12.5 Dynamic Load Tests: Price and payment will be full compensation for all labor, equipment, and materials required to perform this work.

455-12.6 Steel Sheet Piling:

455-12.6.1 Permanent Sheet Piling: Price and payment will be full compensation for all labor, equipment, and materials required for furnishing and installing steel sheet piling including preformed holes, but will not include furnishing and placing anchors when an anchored wall system is designed and detailed in the plans. In such cases, furnishing and installing anchors will be paid for separately.

455-12.6.2 Temporary Sheet Piling: For critical temporary steel sheet pile walls, walls which are necessary to maintain the safety of the traveling public or structural integrity of nearby structures, roadways and utilities during construction, that are detailed in the plans, price and payment will be full compensation for all labor, equipment, and materials required for furnishing and installing steel sheet piling including preformed holes, and including wales, anchor bars, dead men, soil anchors, proof tests, creep tests, and other incidental items when an anchored wall system is required. Removal of the sheet piling, anchors, and incidentals will be included in the cost per square foot for Steel Sheet Piling (Critical Temporary) When the temporary steel sheet pile walls are not detailed in the plans, the cost of furnishing and installation shall be incidental to cost of other related items and no separate payment shall be made. If the wall is not shown in the plans, but deemed to be critical as determined by the Engineer, then a design shall be furnished by the Department and paid for separately under Steel Sheet Piling (Critical Temporary).

455-12.7 Concrete Sheet Piling: Price and payment will be full compensation for furnishing all materials, including reinforcing steel, grouting, plastic filter fabric, preformed holes and installation.

455-12.8 Fiberglass Structurally Reinforced Composite Piles: Price and payment will be full compensation for all labor, equipment and materials required to furnish and install the piles to the elevation shown in the plans. No separate payment will be made for pile cut-offs.

455-12.9 Preformed Pile Holes: There will be no separate pay item for Preformed Pile Holes. Payment will be made as the unit price for Piling of the applicable pile type (excluding sheet pile) for 30% of each foot of hole which is preformed when authorized by the Engineer. Price and payment will be full compensation for all labor, equipment, and materials required to perform this work.

455-12.10 Protection of Existing Structures: Price and payment will be full compensation for all labor, equipment, and materials required to perform this work.

455-12.11 Point Protectors: Price and payment will be full compensation for all labor, equipment, and materials required to perform this work.

455-12.12 Static Load Tests: Price and payment will be full compensation for all labor, equipment, and materials required to perform this work.

455-12.13 Pile Splices: The quantity of this item will be determined as provided in 455-11.9. Payment for each Steel Pile Splice authorized by the Engineer will be made as 20 feet of additional steel piling. Payment for each Concrete Pile Splice authorized by the Engineer will be made as 30 feet of additional prestressed concrete piling.

455-12.14 Prestressed Concrete Pile Cut-Off: There will be no separate pay item for pile cut-off. Payment for each cut-off will be made as 5 feet of additional piling furnished.

455-12.15 Payment Items: Payment will be made under:

Item No. 455- 2-	Treated Timber Piling - per foot.
Item No. 455- 14-	Concrete Sheet Piling - per foot.
Item No. 455- 18-	Protection of Existing Structures - lump sum.
Item No. 455- 34-	Prestressed Concrete Piling - per foot.
Item No. 455- 35-	Steel Piling - per foot.
Item No. 455-37-	Fiberglass Structurally Reinforced Composite Piles

Item No. 455-119-	Test Loads- each.
Item No. 455-120-	Point Protection - each.
Item No. 455-133-	Steel Sheet Piling - per square foot.
Item No. 455-137-	Dynamic Load Tests - each.
Item No. 455-143-	Test Piles (Prestressed Concrete) - per foot.
Item No. 455-144-	Test Piles (Steel) - per foot.
Item No. 455-145-	Test Piles (Concrete Cylinder) - per foot.