985 GEOSYNTHETIC MATERIALS. (REV 9-2-14) (FA 9-10-14) (1-15)

SECTION 985 is deleted and the following substituted:

SECTION 985

CEOTEXTILE FABRICS GEOSYNTHETIC MATERIALS

985-1 FabricGeneral Description.

985-1.1 General: Geotextiles shall be woven or nonwoven fabrics that will allow the passage of water. Geotextiles shall be packaged in a protective covering sufficient to protect it from sunlight, dirt, and other debris during shipment and storage, upon which the manufacturer's name, product name, style number, roll dimensions and LOT numbers are clearly labeled. Description: Geosynthetic materials are used for nonstructural and structural applications Geosynthetic materials and shall be either geotextiles (woven or non-woven) or geogrids (woven or extruded) that are used for drainage, erosion control, reinforcement, separation or stabilization.

985-1.2 Application: The applications of geotextile fabrics are divided into the following three main classes:

1. Drainage under all rubble riprap, including cyclopean stone and under gabions; wrapped around drains, pipe joints, and edge drains; filter behind walls, etc.

2. 985-1.2 Material Selection: Select geosynthetic materials that meet the required permeability and AOS based on test results on the soil or fill adjacent to the geotextile for gradation.

985-2 Physical Requirements Materials.

985-2.1 General Requirements: Unless restricted in the Plans or Specifications, the geotextilesynthetic fabric material shall be a woven-or, non woven or extruded fabricmaterial consisting of long-chain polymeric filaments or yarns such as polypropylene, polyethylene, polyester, polyamides or polyvinylidene chloride formed into a stable network such that the filaments or yarns retain their relative position to each other. The base plastic shall contain stabilizers and/or inhibitors to make the filaments resistant to deterioration due to ultra-violet light (except for subsurface and stabilization classification), heat exposure and potential chemically damaging environment. The fabric shall be free of any treatment which may significantly alter its physical properties. The edges of the fabric material shall be selvaged or otherwise finished to prevent the outer yarn from pulling away from the fabricmaterial and shall be free of any treatment which may significantly alter its physical properties. The fabric shall conform to the physical requirements on Design Standards, Index No. 199 according to its application.

For structural geosynthetics, use primary and secondary reinforcing elements consisting of a regular array of tensile elements with sufficient reinforcement strength to perform the prime functions of reinforcement.

985-2.2 Physical Requirements: Each geosynthetic material shall be tested by an independent third party in accordance with the following methods as they apply to the specific application type. All testing and reported values, except apparent opening size (AOS), are to be

minimum average roll values in the weakest principle direction unless indicated otherwise in this Section. Values for AOS are maximum average roll values.

Geotextile Selection			
In-situ Soil Types % passing a No. 200 Sieve*	Class for Type D1, D2, D3 Materials (see Table 1.1)		
< 15%	a		
15% to 50%	b		
> 50%	c		
> 50% with Plastic Index >7 d			
*as per AASHTO T88.			

Table 1.1						
	Drainage Geotextiles					
	st Methods and Requi	rements for Types D-1, D-2	and D-3			
Property/Test Method	D-1	D-2	D-3			
Minimum	D-1a = 0.7	D-2a = 0.7	D-3 $a = 0.5$			
Permittivity (Sec - 1)	D-1b = 0.2	D-2b=0.2	D-3b=0.2			
per ASTM D4491	D-1c = 0.1	D-2c = 0.1	D-3c = 0.1			
per ASTM D4491	D-1d = 0.1	D-2d=0.1	D-3d=0.1			
Maximum AOS (US	D-1a = 40	D-2a = 40	D-3 $a = 40$			
Sieve No.)	D-1b = 60	D-2b=60	D-3b=60			
per ASTM D4751	D-1c = 70	D-2c = 70	D-3c = 70			
per ASIM D4731	D-1d = 50	D-2d=50	D-3d=50			
Minimum Grab		Woven Monofilament =				
Tensile Strength		248	Elongation $<50\% = 248$			
(lbs)	315	Other Woven Geotextiles:	Elongation $<50\% = 248$ Elongation $>50\% = 158$			
per ASTM D4632		Elongation $<50\% = 315$	<i>Elongulion</i> >30/0 = 138			
per ASTM D4032		Elongation $>50\% = 203$				
M		Woven Monofilament=223				
Minimum Sewn	202	Other Woven Geotextiles:	Elongation $<50\% = 223$			
Strength (lbs)	283	Elongation $<50\% = 283$	<i>Elongation</i> >50% = 142			
per ASTM D4632		<i>Elongation</i> >50% = 182	0			
		Woven Monofilament =				
Minimum Puncture		495				
Strength (lbs)	618	Other Woven Geotextiles:	Elongation $<50\% = 495$			
per ASTM D6241	010	Elongation $<50\% = 618$	Elongation $>50\% = 309$			
per Horni Boz II		Elongation $>50\% = 433$				
			Woven			
Minimum		Woven Monofilament $= 57$	Monofilament = 57			
Trapezoidal Tear	113	Other Woven Geotextiles:	Other Geotextiles:			
(lbs)	113	Elongation $<50\% = 113$	Elongation $<50\% = 90$			
per ASTM D4533		Elongation > 50% = 79	Elongation $<50\% = 90$ Elongation $>50\% = 57$			
Minimum UV			<i>Eiongaiion</i> >30/0 = 3/			
Resistance						
per ASTM D4355	50% @500 hours	50% @500 hours	50% @500 hours			
*	3070 @300 nours	30% @300 nours	30% @300 nours			
(% Retained						
Strength)		Woven Geotextiles only.				
Limitations	Woven Monofilament	No Slit Film Geotextiles	No Slit Film Geotextiles			
Limitations	Geotextiles only	allowed.	allowed.			
		иножеа.				

Table 1.2 Test Methods and Requirements for Drainage Geotextiles Types D-4/6 and D-5				
Property/Test Method	D-4/6	D-5		
Minimum Permittivity (Sec ⁻¹) per ASTM D4491	0.5	0.5		
Maximum AOS (US Sieve No.) per ASTM D4751	40	40		
Minimum Grab Tensile Strength (lbs) per ASTM D4632	180	180		
Minimum Sewn Strength (lbs) per ASTM D4632	162	162		
Minimum Puncture Strength (lbs) per ASTM D6241	223	223		
Minimum Trapezoidal Tear (lbs) per ASTM D4533	35	40		
Minimum UV Resistance per ASTM D4355 (% Retained Strength)	50% @500 hours	50%@500 hours		

Table 2					
Test Me	thods and Requi	irements for Ero	sion Control	Materials	
Property/Test Method	E-1	E-2	E-3	E-4	E-5
Permittivity (Sec ⁻¹) per ASTM D4491	0.05	0.05			
Grab Tensile Strength (lbs) per ASTM D4632	90	90			
Minimum UV Resistance per ASTM D4355 (% Retained Strength)	80% @500 hours	80% @150 hours	80% @ 500 hours		
Wide Width Tensile Strength **(lbs/in) per ASTM D45956818			11.4 x 5.7	22.8 x 11.4	45.7 x 22.8
Filtration Efficiency (%) per ASTM D5141	75% and min. flow rate of 0.3 gal/sf/min				
Design Shear***			≥2.1 psf	≥3.6 psf	<u>≥</u> 5.0 psf

^{**} Wide Width Tensile Strength is expressed in units of measure of lbs/in, in machine direction and cross direction as MD x CD.

*** Design Shear limits for Erosion mats must be determined by 30 minutes sustained flow in an unvegetated state as determined by tests performed by Utah State University, Texas Transportation Institute or an independent testing laboratory approved by the State Drainage Engineer.

Test Methods a	Table 3	or Structural Geosynthe	etics	
Property/Test Method	Structural Application Type	Test Methods for Woven Geotextiles	Test Methods for Woven or Extruded Geogrids	
Permittivity (sec ⁻¹)	R - 1, 2, 3, 4, 5	ASTM D4491		
UV Stability (Min Retained Strength @500 hr)	R - 3	ASTM D4355	ASTM D4355	
Puncture Strength (lbs)	R - 5	ASTM D6241		
Grab Strength (lbs)	R - 5	ASTM D4632		
Opening Size	R - 1, 2, 3, 4, 5	AOS (US Sieve No.) ASTM D4751	Aperture Size (in x in)	
Tensile Strength (lbs/ft)				
Machine Direction Ultimate, (T_{ult} ,)			
2% Strain	R - 1, 3			
5% Strain	R - 2, 3, 4, 5			
10% Strain	R - 1, 2, 3, 4, 5			
Cross Direction Ultimate		ASTM D4595	ASTM D6637	
2% Strain	R - 1, 2, 3, 4, 5			
5% Strain	R - 1, 2, 3, 4, 5			
10% Strain	R - 1, 2, 3, 4, 5			
Strain @ Ultimate Tensile Strength	R - 1, 2, 3, 4, 5			
Tear Strength (lbs)				
Machine Direction	R - 5	ASTM D4533		
Cross Direction	R - 5			
Soil-Geosynthetic Friction	R - 1, 2, 3	ASTM D6706	ASTM D6706	
Creep Resistance-T _{creep} (lbs/ft)	R - 2, 3, 4	ASTM D5262	ASTM D5262	
Creep Reduction Factor (T_{ult}/T_{creep})	R - 2, 3, 4			
Installation Damage (RF_c)				
Sand	R - 2, 3, 4	GRI: GT7	GRI: GG4(a) & GG4(b)	
Limestone	R - 2, 3, 4		007(0)	
Durability (RF_d)				
Chemical	R - 2, 3, 4	GRI: GT7	<i>GRI</i> : <i>GG4(a) & GG4(b)</i>	
Biological	R - 2, 3, 4	GRI: GT7	<i>GRI</i> : <i>GG4(a) & GG4(b)</i>	

Table 3				
Test Methods an	nd Requirements fo	or Structural Geosynthe	etics	
Property/Test Method Structural Test Methods for Woven Geotextiles Application Type Woven Geotextiles Test Methods for Woven or Extruction Type Geogrids				
Joint Strength (RF	(i,j)			
Mechanical	R - 2, 3	GRI: GT7	<i>GRI: GG4(a) & GG4(b)</i>	
Sewn	R - 2, 3	ASTM D4884		

985-42.3 Overlaps and Seams: Overlaps shall be as3 ftthree feet unless in accordance with the manufacturer's recommendations unless specified otherwise in the Plans, Specifications, or Design Standards Contract Documents for each-a particular application. To reduce overlaps, the geotextile fabricgeosynthetic material may be sewn together perin accordance with the manufacturer's recommendations. Sew the Seams of the fabricmaterial shall be sewn with thread meeting the chemical requirements and minimum seam strength requirements in Tables 1.1, 1.2 and 3 given for the fabric and application as shown on Design Standards, Index No. 199.

985-42.4 Packaging and Labeling: Geosynthetics shall be packaged in a protective covering sufficient to protect the material from temperatures greater than 140 F, sunlight, dirt, and other debris during shipment and storage. The manufacturer's name, product name, style number, roll dimensions and LOT numbers must be clearly labeled on all packaging. During shipping and storage, protect the geosynthetic from physical damage, debris and from temperatures greater than 140°F.

985-53 Product Acceptance and Certification.

985-3.1 Product Acceptance: Use only All geosynthetic materials shall be one of the products listed on the Department's Approved Product List (APL). Manufacturers seeking evaluation of products must submit an application in accordance with Section 6 and include independently certified test reports that the material meets the physical requirements of this Section. Products will be listed on the APL according to geosynthetic application type. Structural geosynthetics are listed with property values.

985-3.2 Certification: The Contractor shall Pprovide the Engineer a manufacturer's certification from the manufacturer, confoirming to the requirements of Section 6, that the material meets the requirements of this Section and is appropriate for the intended use. The manufacturer's certification shall be attested to by a person having legal authority to bind the manufacturing company. Also, The manufacturer shall also provide the Engineer with two 8 inch by 10 inch samples of the geosynthetic material for product identification. The manufacturer shall maintain test records as required by this Specification and these records shall be made available to the Department upon request. The manufacturer's certification shall be attested to by a person having legal authority to bind the manufacturing company.

The manufacturer shall maintain test records as required by this Specification and these records shall be made available to the Department upon request.

Furnish two certified copies of a test report from the manufacturer certifying that the geotextile to be incorporated into the completed projectIn accordance with Section 6, provide manufacturer's certification that the material meets the requirements of this Specification and

the Design Standards, Index No. 199. The certified test reports specification. The manufacturer's certification shall be attested to by a person having legal authority to bind the manufacturing company. Also, furnish Provide the State Materials Office with two (4 inch8 in. by 8 inch) 10 in.) samples of the geotextile geosynthetic material for product identification. The manufacturer shall maintain test records as required by this Specification. These records shall be made available to the Department upon request.

985 2 Product Acceptance: Use only products listed on the Department's ApprovedQualified Products List (QAPL). Manufacturers seeking evaluation of products must submit an application in accordance with Section 6 and identify the application type in accordance with this specification, provide documentation that the product meets all the requirements of this specification and include independently certified test reports that the material meets the physical requirements of the application type.

985-34 Applications:..

985-4.1 Nonstructural: Geosynthetics are used for nonstructural and structural applications as follows:

985-34.1.1 Drainage: Select geotextile materials that meet the required permeability and AOS based on test results on the soil or fill adjacent to the geotextile for gradation. Materials for drainage applications must be tested in accordance with and meet the physical requirements in 985-2.2, Table 1.1. Geotextile materials used for drainage are considered nonstructural and are subdivided as follows:

Drainage Applications			
Drainage Geotextile Type	Application Description	Design Standards Index N umber o.	
D-1	Revetment (Special)		
	Revetment (Standard)		
	Articulating Block		
	Gabions	281	
D-2	Rock, Rubble, and Broken Concrete		
	Ditch Pavement (Rubble Riprap)	281	
	Joint Cover for Mechanically Stabilized Retaining Wall Supporting Spread Footing Foundations		
	Underdrain	286	
	French Drain	285	
D-3	Sheet Piling Filter		
	Filter Fabric Jacket (Culvert)	280	
	Concrete Pavement Subdrainage	287	
D-4/6	Slope Pavement		
<i>D-4</i> /0	Ditch Pavement (Sand-Cement Riprap or Concrete)	281	
D-5	Mechanically Stabilized Retaining Wall (Joint Cover)	548	
D-3	Cast-In-Place Retaining Wall		

Select geostextileynthetic materials that meet the required permeability and AOS based on test results on the soil or fill adjacent to the geotextile for gradation. Materials for drainage applications must be tested in accordance with the methods and meet the requirements listed in Table 1.

985-34.1.2 Erosion Control: Geotextile materials are used for silt fence, staked silt barrier, plastic erosion mat. and plastic erosion mats. Materials used for erosion control are considered nonstructural and are subdivided as follows: Materials used for erosion control applications must be tested in accordance with and meet the physical requirements in 985-2.2, Table 2.

3. Stabilization separator between embankment and soft subsoil, reinforcement and pipe bedding.

985-2 Physical

Erosion Control Applications		
Erosion Type	Application Description	
E-1	Staked Silt Fence	
<i>E</i> -2	Wind Screen	
E-3	Plastic Erosion Mat (Turf Reinforcement Mat) (Type 1)	
E-4	Plastic Erosion Mat (Turf Reinforcement Mat) (Type 2)	
E-5	Plastic Erosion Mat (Turf Reinforcement Mat) (Type 3)	

Materials for erosion control applications must be tested in accordance with the methods and meet the requirements listed in Table 2.

985-34.32 Structural:

985-4.2.1 Reinforcement, Separation and Stabilization: Materials for reinforcement, separation and stabilization applications must be tested in accordance with and meet the physical requirements in 985-2.2, Table 3. Structural geosynthetics used for reinforcement, separation and stabilization are sub divided for use in one or more of the following applications:

Reinforcement, Separation and Stabilization Applications			
Application-Type Application-Description			
R-1	Geosynthetic Reinforced Soil (GRS)		
R-2	Reinforcement of Foundations over Soft Soils		
R-3	Steepened Slopes		
R-4	Reinforced Embankment		
R-5	Construction Expedient		

Materials for reinforcement, separation and stabilization applications must be tested in accordance with the methods listed in Table 3.

985-4 Material Requirements.

985-4.1 General:

Unless restricted in the Plans or Specifications, the geotextile fabricgeosynthetic material shall be a woven, non-woven or non woven fabricextruded material consisting of long-chain polymeric filaments or yarns such as polypropylene, polyethylene, polyester, polyamides or polyvinylidene chloride formed into a stable network such that the filaments or yarns that retain their relative position to each other. The base plastic shall contain stabilizers and/or inhibitors to make the filaments resistant to deterioration due to ultra-violet light (except for subsurface and stabilization classification),, heat exposure and potential chemically damaging environment. The fabricmaterial shall be free of any treatment which may significantly alter its physical properties. The edges of the fabricgeotextile shall be selvaged or otherwise finished to prevent the outer yarn from pulling away from the fabric. The fabric shall conform to the physical requirements on Design Standards, Index No. 199 according to its application.material.

985—For Structural Geosynthetics, use primary and secondary reinforcing elements consisting of a regular array of tensile elements that have sufficient reinforcement strength to perform the prime functions of reinforcement.

985-4.2 Physical Requirements: Each geosynthetic material shall be tested by an independent third party in accordance with the following methods as they apply to the specific application type. All testing and reported values, except apparent opening size (AOS), are to be minimum average roll values in the weakest principle direction unless indicated otherwise in this section. Values for AOS are maximum average roll values.

Geotextile Selection			
In-situ Soil types	Class for Type D1, D2 & D3, and E-3, E-4 & E-5 Materials listed below		
-200* < 15%	a		
-200* 15% to 50%	b		
-200* > 50%	e		
-200* > 50% with Plastic Index >7	d		
*Percentage passing the number 200 US Standard Sieve according to AASHTO T 88			

Table 1					
Test Methods and R	equirements for	Drainage Geotextiles			
Property	D-1	D-2	D-3		
Minimum	D - 1a = 0.7	D - 2a = 0.7	D - 3a = 0.5		
Permittivity (Sec-	$D \cdot 1b = 0.2$	D - 2b = 0.2	D - 3b = 0.2		
1) per ASTM D	D-1c = 0.1	D-2c = 0.1	D-3c = 0.1		
4491	D-1d = 0.1	D-2d = 0.1	D-3d=0.1		
Maximum AOS	D-1a = 40	D-2a = 40	D-3a = 40		
(US Sieve No.) per	D-1b=60	D-2b=60	D-3b=60		
ASTM D 4751	D-1c = 70	D-2c = 70	D-3c = 70		
ASIM D 4/31	$D \cdot 1d = 50$	D - 2d = 50	D - 3d = 50		
Minimum Grab		<i>Woven</i>	<i>Elongation</i> < 50% = 248		
<i>Tensile</i>	315	$Mono\ filament = 248$	$\frac{Elongation < 50\% = 248}{Elongation > 50\% = 158}$		
Strength (lb) per		Other Woven Geotextiles:	$\frac{Eionguiion > 30\%}{6} = 138$		

			<u></u>
ASTM D 4632		Elongation < 50% = 315	
		Elongation > 50% = 203	
Minimum Sewn		Woven	
Strength (lb) per		<i>Mono-filament</i> = 223	Elongation $<50\% = 223$
ASTM D 4632	283	Other Woven Geotextiles:	$\frac{Elongation < 50\% = 223}{Elongation > 50\% = 142}$
		Elongation < 50% = 283	Liongation >30/0 = 142
		Elongation > 50% = 182	
<i>Minimum</i>		Woven	
Puncture Strength		Mono-filament = 495	<i>Elongation</i> < 50% = 495
(lb) per ASTM D	618	Other Woven Geotextiles:	Elongation > 50% = 309
6241		Elongation < 50% = 618	Lionguiton >3070 = 303
		Elongation > 50% = 433	
Minimum		Woven	Woven
Trapezoidal Tear		<i>Mono filament = 57</i>	$Mono\ filament = 57$
(lb) per ASTM D	113	Other Woven Geotextiles:	Other Geotextiles:
4533		Elongation < 50% = 113	Elongation < 50% = 90
		Elongation > 50% = 79	Elongation > 50% = 57
Minimum UV			
Resistance per	50% @ 500	50% @ 500 Hours	50% @ 500 Hours
ASTM D 4355 (%	Hours	30% & 300 Hours	30% & 300 Hours
Retained Strength)			
	Woven		
	Monofilament	Wayan Caatantilas and	
Limitations	Geotextiles	Woven Geotextiles only. No Slit Film Geotextiles	No Slit Film Geotextiles
Limitations	only	allowed.	allowed.
	(Elongation	tutowett.	
	<i><50%).</i>		

Table 1 (continued)		
Property	D-4/6	D-5
Minimum Permittivity (Sec ⁻¹) per ASTM D 4491	0.5	0.5
Maximum AOS (US Sieve No.) per ASTM D 4751	40	40
Minimum Grab Tensile Strength (lb) per ASTM D 4632	180	180
Minimum Sewn Strength (lb) per ASTM D 4632	162	162
Minimum Puncture Strength (lb) per ASTM D 6241	223	223

Minimum Trapezoidal Tear (lb) per ASTM D 4533	35	40
Minimum UV Resistance per ASTM D 4355 (% Retained Strength)	50% @ 500 Hours	50%@ 500 Hours

Table 2					
Test Methods and Requirements for Erosion Control Materials					
Property	E-1	E-2	E-3	E-4	E-5
Permittivity (Sec ⁻¹) per ASTM D-4491	0.05	0.05			
Grab Tensile Strength (lb) per ASTM D 4632	90	90			
Minimum UV Resistance per ASTM D 4355 (% Retained Strength)	80% @ 500 Hours	80% @ 150 Hours	80% @ 500 Hours	80% @ 500 Hours	80% @ 500 Hours
Wide Width Tensile Strength **(lb/in) per ASTM D 4595			11.4 x 5.7	22.8 x 11.4	45.7 x 22.8
Filtration Efficiency (%) per ASTM D 5141	75% and min. flow rate of 0.3 gal/sf/min		21.6	>26	>50
Design Shear***			$\geq 2.1 psf$	<i>≧3.6 psf</i>	<u>≥5.0 psf</u>

*** Wide Width Tensile Strength is expressed in units of measure of lb/in, in machine direction and cross direction as MD x CD.

**** Design Shear limits for Erosion mats must be determined by 30 minutes sustained flow in an unvegetated state as determined by tests performed by Utah State University, Texas Transportation Institute or an independent testing laboratory approved by the State Drainage Engineer.

Table 3				
Test Methods and Requirements for Structural Geosynthetics				
Property .	Structural Application Type	Test Methods for Woven Geotextiles	Test Methods for Woven or Extruded Geogrids	
Permittivity (sec 1)	R 1, 2, 3, 4, 5	ASTM D 4491		
UV Stability (Min Retained Strength @ 500 hr)	R-3	ASTM D 4355	ASTM D 4355	
Puncture Strength (lb)	R-5	ASTM D 6241		
Grab Strength (lb)	R-5	ASTM D 4632		
Opening Size	R - 1, 2, 3, 4, 5	AOS (US Sieve No.)	Aperture Size (in x	

		ASTM D 4751	in)	
Tensile Strength (lb/ft)		110111111111111111111111111111111111111	<i>,</i>	
Machine Direction Ultimate, (Tul	4	ASTM D 4595	ASTM D 6637	
2% Strain	R 1, 3			
5% Strain	R-2, 3, 4, 5			
10% Strain	R-1, 2, 3, 4, 5			
Cross Direction Ultimate				
2% Strain	R-1, 2, 3, 4, 5			
5% Strain	R-1, 2, 3, 4, 5			
10% Strain	R 1, 2, 3, 4, 5			
Strain @ Ultimate Tensile	R-1, 2, 3, 4, 5			
Strength	R=1, 2, 3, 4, 3			
Tear Strength (lb)				
Machine Direction	R-5	ASTM D 4533		
Cross Direction	R 5			
Soil-Geosynthetic Friction	R-1, 2, 3	ASTM D 6706	ASTM D 6706	
Creep Resistance-T _{creep} (lb/ft)	R-2, 3, 4	ASTM D 5262	ASTM 5262	
Creep Reduction Factor	R 2, 3, 4			
$\frac{(T_{ult}/T_{creep})}{}$	K 2, 3, 4			
Installation Damage (RF _e)			<i>GRI: GG4(a)</i> &	
Sand	R-2, 3, 4	GRI: GT7	GG4(b)	
<u>Limestone</u>	R-2, 3, 4			
Durability (RF _d)	1			
Chemical	R-2, 3, 4	ASTM D 5322GRI:	ASTM D 5322GRI:	
Chemical		GT7	<i>GG4(a) & GG4(b)</i>	
		ASTM D 1987, G21,	ASTM G21 &	
Biological	R-2, 3, 4	& G22GRI: GT7	G22GRI: GG4(a)	
			& GG4(b)	
Joint Strength (RF;)	T		GDI GGI() C	
<i>Mechanical</i>	R 2, 3	GRI: GT7	GRI: GG4(a) &	
Course	D 2 2	ASTM D 4884	GG4(b)	
Sewn	R-2, 3	NSTNI D 4884		

985-4.3 Overlaps and Seams: Overlaps shall be as 3 ft unless specified otherwise in the Plans, Specifications, or Design Standards Contract Documents for each particular application. To reduce overlaps, the geotextile fabric geosynthetic material may be sewn together per manufacture recommendations. Seams of the fabric material shall be sewn with thread meeting the chemical requirements and minimum seam strength requirements given for the fabric and application as shown on Design Standards, Index No. 199...

985-4.4 Packaging and Labeling: Geosynthetics shall be packaged in a protective covering sufficient to protect the material from sunlight, dirt, and other debris during shipment and storage. The manufacturer's name, product name, style number, roll dimensions and LOT numbers must be clearly labeled on all packaging. During shipping and storage, protect the geosynthetic from physical damage, debris and from temperatures greater than 140°F.

985-5 Certification.

Furnish two certified copies of a test report from the manufacturer certifying that the geotextile to be incorporated into the completed project *In accordance with Section 6, provide manufacturer's certification that the material* meets the requirements of this Specification and the Design Standards, Index No. 199. The certified test reports *specification*. The manufacturer's certification shall be attested to by a person having legal authority to bind the manufacturing company. Also, furnish *Provide the State Materials Office with* two (4 inch8 in. by 8 inch) *10 in.*) samples of the geotextile *geosynthetic material* for product identification. The manufacturer shall maintain test records as required by this Specification. These records shall be made available to the Department upon request.