EXPECTED IMPLEMENTATION JULY 2016

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515 METAL PEDESTRIAN/BICYCLE RAILINGS, GUIDERAILS, AND HANDRAILS.
(REV 11-12-15) (FA 1-28-16) (7-16)

The following new Section is added after Section 514:

SECTION 515
METAL PEDESTRIAN/BICYCLE RAILINGS, GUIDERAILS, AND HANDRAILS

515-1 Description.

Furnish and install metal pedestrian/bicycle railings, including bullet rails, guiderails and handrails in accordance with the Plans and Design Standards.

Obtain rail components from producers currently on the Department's list of Producers with Accepted Quality Control Programs. Producers seeking inclusion on the list shall meet the requirements of Section 105.

515-2 Materials.

Meet the following requirements:

Concrete .....Section 346
Anchor Bolts, Rods, Nuts and Washers*.....Section 962
Adhesive Anchors**.....Section 937
Aluminum .....Section 965
Bearing Pads 932-2.5
Epoxy Mortar**.....Section 926
Steel.....Section 962
*Do not use expansion anchors.
**Use products listed on the Department's Approved Product List (APL).

515-3 Construction Requirements.

515-3.1 General: Space posts to clear obstacles without exceeding maximum post spacing and maintain a uniform spacing with reasonable consistency. Place splices in approximately the same place within a railing section.

Railings must be free of burrs and sharp edges and all plug welds ground smooth.

515-3.2 Welds: Nondestructive testing of welds is not required, unless otherwise shown in the Plans.

515-3.2.1 Aluminum Railing: Welds must be in accordance with Section 965. Filler material for seal welds, plug welds and bend splices may be ER4303.

515-3.2.2 Steel Railing: Meet the requirements of Section 962, except weld connections must be in accordance with AWS D1.1, Structural Welding Code, using E70XX weld material, unless otherwise shown in the Plans.

515-3.3 Coatings:

515-3.3.1 Aluminum Railing: Coating is not required, unless otherwise shown in the Plans. Finished product must have a smooth uniform appearance.

When a colored coating is required, use a fluoropolymer based powder coating system complying with American Architectural Manufacturers Association (AAMA) Specification No. 2605.

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515-3.3.2 Steel Railing: Components must be hot-dip galvanized after fabrication in accordance with Section 962, unless otherwise shown in the Plans. When a colored coating is required, meet the requirements of 649-4.

515-4 Shop Drawings.

Submit shop drawings and obtain approval prior to fabrication in accordance with Section 5. Show project specific geometry (line and grade), post type and locations, expansion joint and splice locations.

Include other project specific details such as tapered end transitions, continuity or transition details post and panel infill type, and anchor bolt general details.

515-5 Installation.

515-5.1 General: Place a 1/8 inch thick bearing pad with dimensions matching the base plate between the base plate and concrete surface.

515-5.2 Bullet Railings: Install rail posts normal to the profile grade longitudinally and vertical transversely.

515-5.3 Pedestrian /Bicycle Railings and Guiderails: Install posts plumb. Use aluminum shim plates to make necessary adjustments. Bond stacked shim plates with adhesive bonding material and field trim shim plates to match the foundation contours. Beveled shim plates may be used in lieu of trimmed flat shim plates**.**

If shims greater than 1/2 inch total thickness are required, provide longer anchor bolts. Bolts must be long enough to secure washers and nuts and meet the minimum embedment length.

Post tolerance from plumb is plus or minus one inch, measured at 42 inches above the foundation. Rails must form a smooth continuous line without hills or dips greater than 1/2 inch between any three posts or side sway greater than 1/2 inch between post assemblies.

515-5.4 Anchoring:

515-5.4.1 General: Secure nuts to a snug tight condition. Use self-locking hex nuts or tack weld the top of each hex nut to the bolt to prevent loosening. For nuts that are not tack welded, distort bolt stems or threads to prevent nut removal. Coat damaged galvanizing on stems and tack welds in accordance with Section 562.

515-5.4.2 Adhesive Anchors: Install anchors in accordance with Section 416.

515-5.4.3 C-I-P and Thru-Bolt Anchors: Use galvanized hex head anchor bolts. When thru-bolting is used, coat cut reinforcing steel inside the drilled hole with a zinc galvanizing compound in accordance with Section 562 prior to installing bolts.

515-5.4.4 Embedded Guiderail Posts: Core holes into the foundation concrete, then clean holes, in accordance with the manufacturer's instructions. At a minimum, use oil free compressed air to remove loose particles, brush the inside surface to free loose particles, then use compressed air again to remove any remaining particles.

Use a Type A, B, or F epoxy mortar to secure guiderail posts into the cored holes.

515-6 Method of Measurement.

The quantity of railing to be paid for will be the plan quantity, in linear feet, installed and accepted. The quantity will be measured along the centerline of the top rail.

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515-7 Basis of Payment.

Price and payment will be full compensation for all work specified in this Section, including all materials, hardware, labor, and incidentals required to complete the installation.

For relocation of existing railing, price and payment will be full compensation for the removal and reinstallation, including all materials, hardware, labor, and incidentals required to complete the installation.

Payment will be made under the following:

Item No.	515- 1	Pipe Handrail-Guiderail - per linear foot.
Item No.	515- 2	Pedestrian/Bicycle Railing - per linear foot.
Item No.	515- 3	Handrail - Retrofit to Existing Railing - per linear foot.
Item No.	515- 4	Bullet rail - per linear foot.