



Florida Department of Transportation

RICK SCOTT
GOVERNOR

605 Suwannee Street
Tallahassee, FL 32399-0450

ANANTH PRASAD, P.E.
SECRETARY

October 19, 2011

Monica Gourdine
Program Operations Engineer
Federal Highway Administration
545 John Knox Road, Suite 200
Tallahassee, Florida 32303

Re: Office of Design, Specifications
Section **450**
Proposed Specification: **4501603 Precast Prestressed Concrete Construction.**

Dear Ms. Gourdine:

We are submitting, for your approval, two copies of the above referenced Supplemental Specification.

This change is correct a typographic error.

Please review and transmit your comments, if any, within two weeks. Comments should be sent via Email to SP965RP or rudy.powell@dot.state.fl.us.

If you have any questions relating to this specification change, please call Rudy Powell, State Specifications Engineer at 414-4280.

Sincerely,

Signature on file

Rudy Powell, Jr., P.E.
State Specifications Engineer

RP/dt

Attachment

cc: Calvin Johnson, Chief Civil Litigation
Florida Transportation Builders' Assoc.
State Construction Engineer

PRECAST PRESTRESSED CONCRETE CONSTRUCTION.**(REV 10-13-11)**

SUBARTICLE 450-16.3 (of the Supplemental Specifications) is deleted and the following substituted:

450-16.3 Shipping: Do not ship precast prestressed concrete products to the project site prior to the completion of the ~~420~~72 hour curing period and attainment of the required 28-day strength. The contractor is permitted to verify the shipping strength test, before 28 days, by testing compressive strength cylinders that are cured under the conditions similar to the product or by testing temperature match cured cylinders. The use of maturity method, ASTM C 1074, pulse velocity method in accordance with ASTM C 597, or any other nondestructive test method acceptable to Engineer, is permitted to estimate the strength before its verification by test cylinders. The shipping strength test is the average compressive strength of two test cylinders. Do not ship products until accepted and stamped by the QC Manager or the inspectors under the direct observation of the QC Manager. At the beginning of each project, provide a notarized statement to the Engineer from a responsible company representative certifying that the plant will manufacture the products in accordance with the requirements set forth in the Contract Documents and plant's QC Plan. The QC Manager's stamp on each product indicates certification that the product was fabricated in conformance with the Contractor's QC Plan, the Contract, and this Section. Ensure that each shipment of prestressed concrete products to the project site is accompanied with a signed or stamped delivery ticket providing the description and the list of the products.

Evaluate the temporary stresses and stability of all products during shipping and locate supports, generally within 18 inches from the beam end, in such a manner as to maintain stresses within acceptable levels. Include impact loadings in the evaluation.

PRECAST PRESTRESSED CONCRETE CONSTRUCTION.
(REV 10-13-11)

SUBARTICLE 450-16.3 (of the Supplemental Specifications) is deleted and the following substituted:

450-16.3 Shipping: Do not ship precast prestressed concrete products to the project site prior to the completion of the 72 hour curing period and attainment of the required 28-day strength. The contractor is permitted to verify the shipping strength test, before 28 days, by testing compressive strength cylinders that are cured under the conditions similar to the product or by testing temperature match cured cylinders. The use of maturity method, ASTM C 1074, pulse velocity method in accordance with ASTM C 597, or any other nondestructive test method acceptable to Engineer, is permitted to estimate the strength before its verification by test cylinders. The shipping strength test is the average compressive strength of two test cylinders. Do not ship products until accepted and stamped by the QC Manager or the inspectors under the direct observation of the QC Manager. At the beginning of each project, provide a notarized statement to the Engineer from a responsible company representative certifying that the plant will manufacture the products in accordance with the requirements set forth in the Contract Documents and plant's QC Plan. The QC Manager's stamp on each product indicates certification that the product was fabricated in conformance with the Contractor's QC Plan, the Contract, and this Section. Ensure that each shipment of prestressed concrete products to the project site is accompanied with a signed or stamped delivery ticket providing the description and the list of the products.

Evaluate the temporary stresses and stability of all products during shipping and locate supports, generally within 18 inches from the beam end, in such a manner as to maintain stresses within acceptable levels. Include impact loadings in the evaluation.