



Florida Department of Transportation

RICK SCOTT
GOVERNOR

605 Suwannee Street
Tallahassee, FL 32399-0450

JIM BOXOLD
SECRETARY

July 24, 2015

Khoa Nguyen
Director, Office of Technical Services
Federal Highway Administration
3500 Financial Plaza, Suite 400
Tallahassee, Florida 32312

Re: State Specifications Office
Section **965**
Proposed Specification: **9650200 General Provisions for Aluminum Items (Including Welding)**

Dear Mr. Nguyen:

We are submitting, for your approval, two copies of the above referenced Supplemental Specification.

The changes are proposed by Chester Henson of the State Roadway Design Office to clarify that a certified mill analysis is required for aluminum materials used for structures other than drainage.

Please review and transmit your comments, if any, within two weeks. Comments should be sent via email to daniel.scheer@dot.state.fl.us.

If you have any questions relating to this specification change, please call me at 414-4130.

Sincerely,

Signature on file

Daniel Scheer, P.E.
State Specifications Engineer

DS/dt
Attachment

cc: Florida Transportation Builders' Assoc.
State Construction Engineer

GENERAL PROVISIONS FOR ALUMINUM ITEMS (INCLUDING WELDING).**(REV ~~5-287-2223~~-15)**

ARTICLE 965-2 is deleted and the following substituted:

965-2 Certification and Mill Analysis.

For aluminum materials used for pipe, tube, sheet and other structural shapes in for structures other than drainage, requiring fabrication by an approved FDOT the fabricator, ~~the producer will submit to the Engineer, prior to installation,~~ must maintain a certified mill analysis and certification by the producer that the parts and components are of the alloys ~~specified and comply with the requirements of this Section for three years following fabrication each pipe, tube, sheet or and structural shape delivered to the fabricator.~~

**GENERAL PROVISIONS FOR ALUMINUM ITEMS (INCLUDING WELDING).
(REV 7-23--15)**

ARTICLE 965-2 is deleted and the following substituted:

965-2 Certification and Mill Analysis.

For aluminum materials used for pipe, tube, sheet and other structural shapes for structures other than drainage, the fabricator must maintain a certified mill analysis of the alloys for three years following fabrication.