



Florida Department of Transportation

RICK SCOTT
GOVERNOR

605 Suwannee Street
Tallahassee, FL 32399-0450

ANANTH PRASAD, P.E.
SECRETARY

July 25, 2011

Monica Gourdine
Program Operations Engineer
Federal Highway Administration
545 John Knox Road, Suite 200
Tallahassee, Florida 32303

Re: Office of Design, Specifications
Section **452**
Proposed Specification: **4520801 Precast Segmental Bridge Construction.**

Dear Ms. Gourdine:

We are submitting, for your approval, two copies of the above referenced Supplemental Specification.

These changes were proposed by Charles Boyd of the State Structures Office to address issues relating to crane placement (both on and off the bridge) and shop drawing submittals.

Please review and transmit your comments, if any, within two weeks. Comments should be sent via Email to SP965RP or rudy.powell@dot.state.fl.us.

If you have any questions relating to this specification change, please call Rudy Powell, State Specifications Engineer at 414-4280.

Sincerely,

Signature on file

Rudy Powell, Jr., P.E.
State Specifications Engineer

RP/dt

Attachment

cc: Calvin Johnson, Chief Civil Litigation
Florida Transportation Builders' Assoc.
State Construction Engineer

PRECAST SEGMENTAL BRIDGE CONSTRUCTION.
(REV 6-22-11)

SUBARTICLE 852-8.1 (of the Supplemental Specifications) is deleted and the following substituted:

452-8.1 Erection Manual: Before commencing erection operations, submit proposals for all segment erection operations to the Engineer for approval. This submittal must be in the form of an “Erection Manual” and include but not necessarily be limited to:

(1) A detailed step-by-step sequence for the erection of each segment including all intermediate procedures relating to erection equipment, temporary and permanent post-tensioning and making of closures between spans and/or cantilevers and other required sequencing.

(2) Positioning, use and sequencing of falsework, jacking and/or releasing of falsework, temporary towers, supports, tie-downs, counterweights, closure devices and the like.

(3) Positioning, use and sequencing of erection equipment such as cranes, beam and winch devices, gantries, trusses and the like, *both on and off the structure*, including the movement, introduction and/or removal of any supports onto or connections with the structure. Include drawings and calculations for the structural effects of erection equipment on the structure.

(4) Detailed scheduling of all temporary and permanent post-tensioning operations and sequences in accordance with the segment erection and closure operations and other required scheduling.

(5) Stressing forces and elongations for post-tensioning.

(6) Sequencing of grouting operations.

(7) A method for the field survey control for establishing and checking the erected geometry (elevations and alignments) with particular attention to the setting of critical segments such as, for example, pier segments for balanced cantilever erection. *This information may be included in the Erection Manual or may be provided later as a supplementary or separate document.*

(8) Any other relevant operations as required and applicable to the structure type and construction method.

Do not start erection without the Engineer’s approval of the erection manual.

PRECAST SEGMENTAL BRIDGE CONSTRUCTION.
(REV 6-22-11)

SUBARTICLE 852-8.1 (of the Supplemental Specifications) is deleted and the following substituted:

452-8.1 Erection Manual: Before commencing erection operations, submit proposals for all segment erection operations to the Engineer for approval. This submittal must be in the form of an "Erection Manual" and include but not necessarily be limited to:

(1) A detailed step-by-step sequence for the erection of each segment including all intermediate procedures relating to erection equipment, temporary and permanent post-tensioning and making of closures between spans and/or cantilevers and other required sequencing.

(2) Positioning, use and sequencing of falsework, jacking and/or releasing of falsework, temporary towers, supports, tie-downs, counterweights, closure devices and the like.

(3) Positioning, use and sequencing of erection equipment such as cranes, beam and winch devices, gantries, trusses and the like, both on and off the structure, including the movement, introduction and/or removal of any supports onto or connections with the structure. Include drawings and calculations for the structural effects of erection equipment on the structure.

(4) Detailed scheduling of all temporary and permanent post-tensioning operations and sequences in accordance with the segment erection and closure operations and other required scheduling.

(5) Stressing forces and elongations for post-tensioning.

(6) Sequencing of grouting operations.

(7) A method for the field survey control for establishing and checking the erected geometry (elevations and alignments) with particular attention to the setting of critical segments such as, for example, pier segments for balanced cantilever erection. This information may be included in the Erection Manual or may be provided later as a supplementary or separate document.

(8) Any other relevant operations as required and applicable to the structure type and construction method.

Do not start erection without the Engineer's approval of the erection manual.