



## Florida Department of Transportation

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**STEPHANIE KOPELOUSOS**  
SECRETARY

June 25, 2007

Dr. Leslie McCarthy, PhD, P.E.  
Program Operations Engineer  
Federal Highway Administration  
545 John Knox Road, Suite 200  
Tallahassee, Florida 32303

Re: Office of Design, Specifications  
Section 944  
Proposed Specification: 9440070-Structural Plate Steel Pipe and Pipe Arch-Fabrication

Dear Dr. McCarthy:

We are submitting, for your approval, two copies of a proposed Supplemental Specification for Structural Plate Steel Pipe and Pipe Arch-Fabrication.

This change was proposed by Andre Pavlov of the State Structures Office to correct references to the old AASHTO Bridge Specifications.

Please review and transmit your comments, if any, within two weeks. Comments should be sent via Email to SP965DB or [duane.brautigam@dot.state.fl.us](mailto:duane.brautigam@dot.state.fl.us).

If you have any questions relating to this specification change, please call Duane F. Brautigam, State Specifications Engineer at 414-4110.

Sincerely,

Duane F. Brautigam, P.E.  
State Specifications Engineer

DFB/sh

Attachment

cc: General Counsel  
Florida Transportation Builders' Assoc.  
State Construction Engineer

**STRUCTURAL PLATE STEEL PIPE AND PIPE ARCH-FABRICATION.  
(REV 6-25-07)**

ARTICLE 944-7 (Page 841) is deleted and the following substituted:

**944-7 Fabrication.**

The fabrication of the pipe and pipe arch shall comply with the applicable requirements of Section 23, ~~Division II, of the AASHTO's Standard Specifications for Highway Bridges~~ *LRFD Bridge Construction Specifications*. Unless otherwise specified, the pipe and pipe arch shall be of full section for the entire length.

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